



STAINLESS STEEL X-PIPE

(2014-2019 CORVETTE C7 - EXCLUDING ZR1)

INSTALLATION INSTRUCTIONS

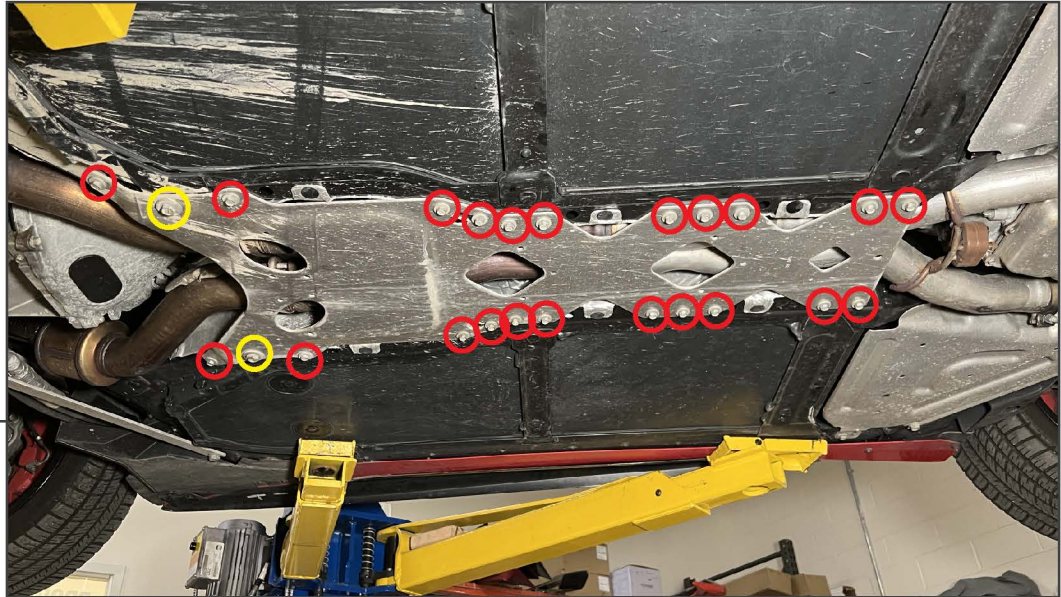
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(1) X-Pipe
(4) Exhaust Clamps

TOOLS REQUIRED

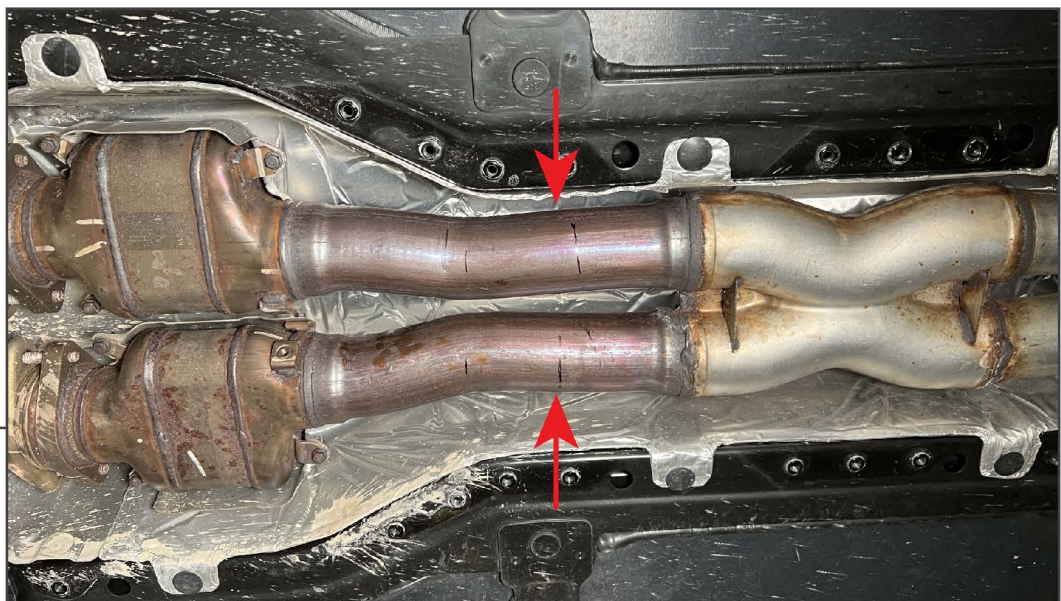
13, 15, 18mm Socket
Ratchet w/ Extension
Reciprocating Saw
Spray Lubricant
Pry Bar

SKU # CV38371

**STEP 1**

Safely lift and support the vehicle off of the ground using a floor jack and jack stands following the OEM lifting and supporting procedure.

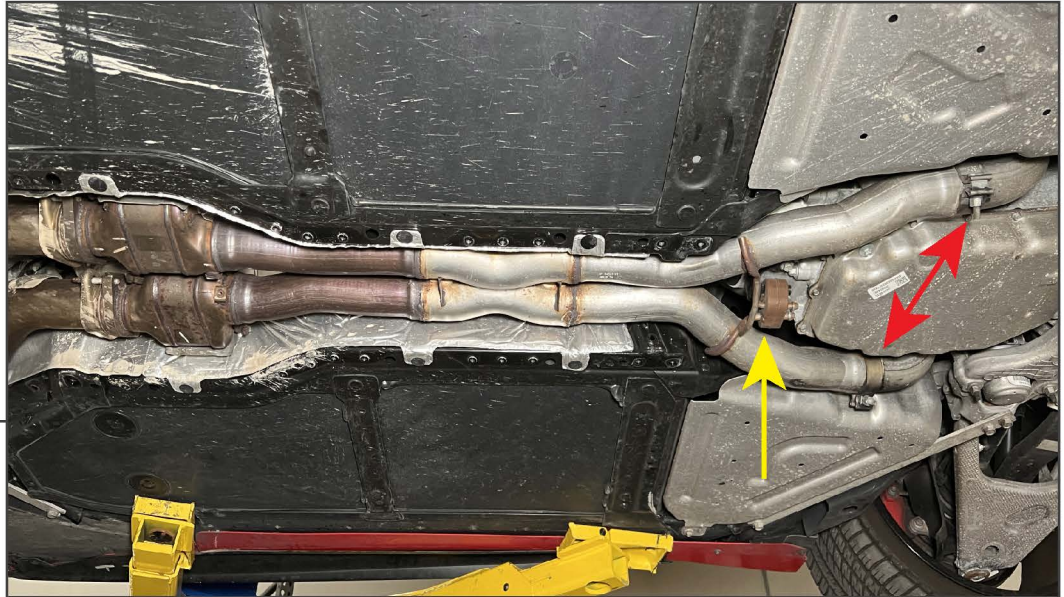
Once lifted, locate and remove the skid plate covering the vehicle exhaust system. Remove (2) 18mm bolts and (22) 13mm bolts. Use a pry bar to dislodge the skid plate from the vehicle if necessary.

**STEP 2**

Hold the new X-Pipe under the OEM X-Pipe and take note to the swaged ends of the new X-Pipe in reference to the OEM X-Pipe.

Using a permanent marker, scribe a line onto each of the OEM X-Pipe pipes indicating the deepest part of the swage fitting of the new X-Pipe. The OEM pipes must slip into the new X-Pipe swaged fittings. Lower the new X-Pipe and set aside.

Cut the OEM X-Pipe along the scribed lines.



STEP 3

Loosen the (2) rear exhaust band clamps. Remove (2) 13mm bolts securing the exhaust hanger mount under the transmission, and remove the OEM X-Pipe from the vehicle.

Fit the (4) provided exhaust clamps onto the X-Pipe. Transfer the OEM exhaust hanger to the new X-Pipe. Fit the new X-Pipe to each of the vehicle pipes. If necessary, loosening the front catalytic converter flanges and using a pry bar can be done to allow X-Pipe fitment.

Adjust the X-Pipe into place, and tighten each exhaust clamp to 45 ft. lbs.

Install the OEM skid plate to the vehicle reusing the original hardware.

Installation is now complete.