

SPEEDFORM

HELLCAT STYLE REAR SPOILER

(2015-2023 CHARGER)

INSTALLATION INSTRUCTIONS

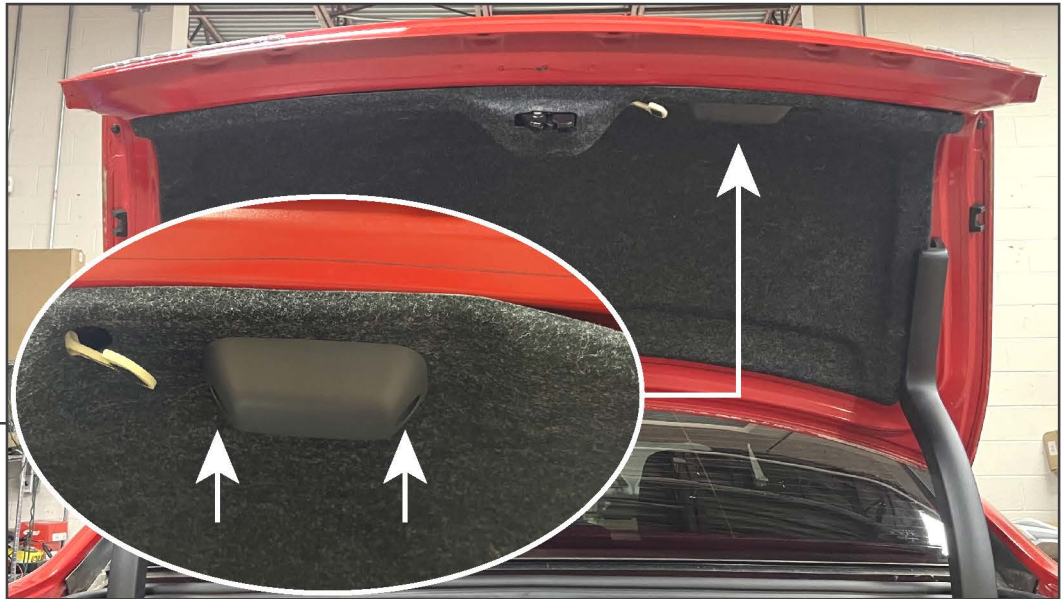
CONTENTS

- (1) Rear Spoiler
- (2) M6 x 14mm Phillips Bolts
- (2) M6 Lock Washers
- (2) M6 Flat Washers
- (1) Roll of 3M Double Sided Tape
- (2) Alcohol Prep Pads
- (2) Adhesion Promoter Prep Pads
- (8) Rubber Plugs
- (2) Drill Template Strips

TOOLS REQUIRED

- T-20 Torx Socket/Bit
- 10mm Socket
- Phillips Screwdriver
- Plastic Pry Tool
- Drill & 15/64" Drill Bit
- Heat Gun

SKU # CR37680 / CR37681



STEP 1

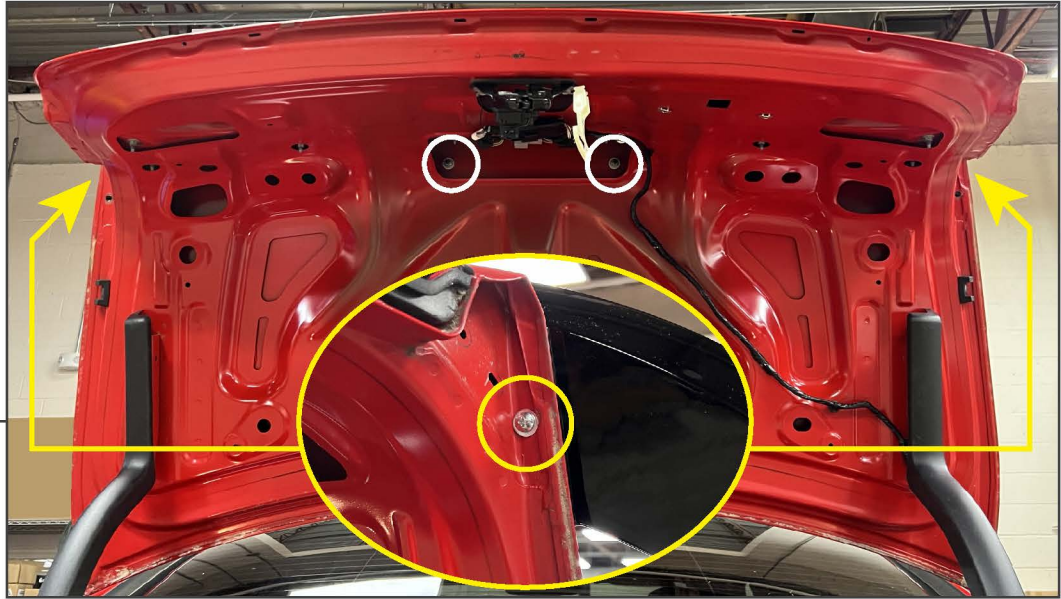
Open the vehicle trunk, and locate the top trunk lid handle. Remove the (2) T-20 Torx screws from the handle and set the handle and hardware aside.

For vehicles without OEM rear spoiler: Skip to Step 6.



STEP 2

Using a panel removal tool, remove the (5) plastic push clips securing the trunk insulation to the trunk. Then, route the insulation around the safety trunk release and the hinges. Set the trunk insulation and hardware aside.



STEP 3

Remove (2) 10mm nuts from the bottom of the OEM spoiler. Then, while holding the spoiler, remove the outer (2) 10mm bolts from the spoiler.



STEP 4

Lift the spoiler away from the trunk panel. Using a plastic pry tool and a heat gun may be necessary to disengage the tape adhesive. Once the spoiler is removed, clean any excess tape from the trunk panel.



STEP 5

Remove the LH and RH spoiler caps from the quarter panel by firmly lifting the cap using a plastic pry tool. The caps are secured using (3) plastic clips as well as double sided tape. Take your time to work the caps away from the vehicle.



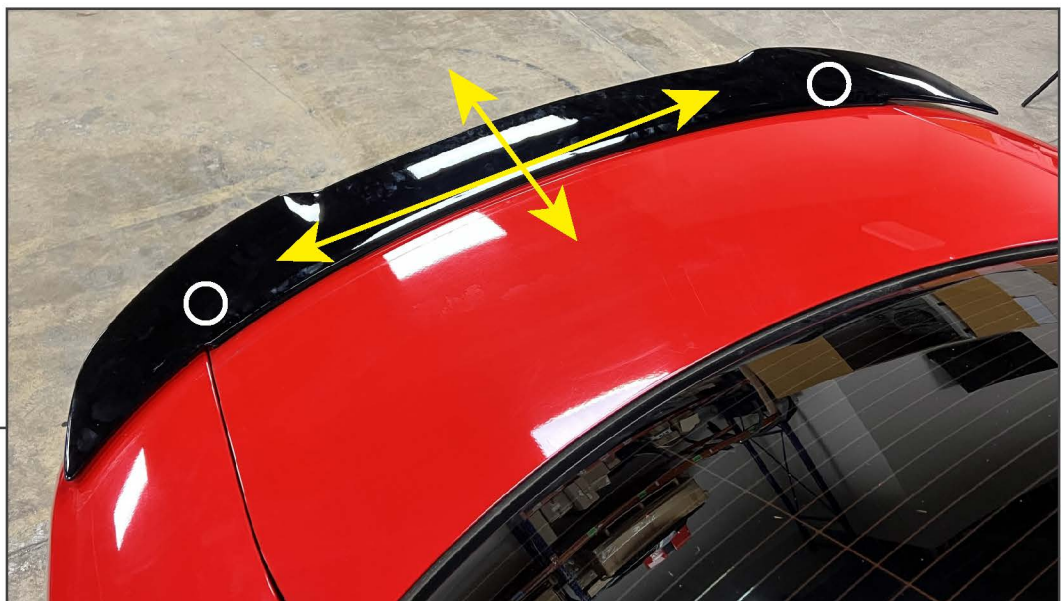
STEP 6

- Clean the vehicle trunk surface using exterior detailer and a microfiber cloth.
- Clean the vehicle trunk surface using (2) alcohol prep pads and allow to fully dry.
- Clean the vehicle trunk surface using (2) adhesion promoter prep pads and allow to fully dry.



STEP 7

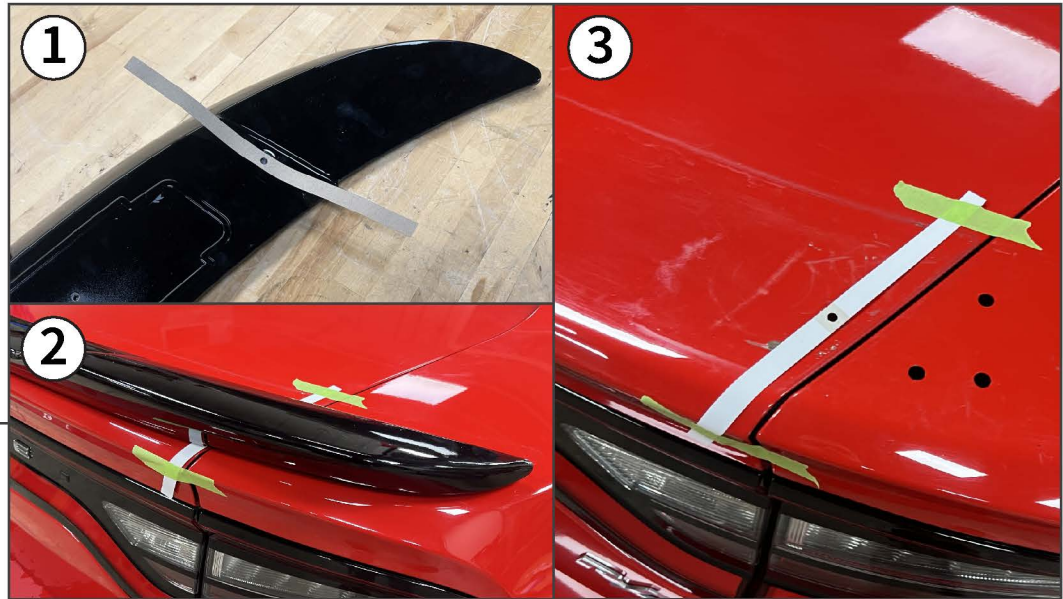
- Clean the bottom of the spoiler using (2) alcohol prep pads, and allow to fully dry.
- Clean the bottom of the spoiler using (2) adhesion promoter prep pads, and allow to fully dry.
- Apply the included double sided tape to the outer perimeter of the spoiler.



STEP 8

Test fit the spoiler to the vehicle to familiarize fitment. If the vehicle had the OEM rear spoiler, the new spoiler bolt holes will align with the trunk panel holes. Expanding the OEM holes with a drill may be necessary. Skip to Step 11.

For vehicles without OEM rear spoiler: See Step 9.



STEP 9

Adhere the (2) drilling template strips over the vehicle bolt holes using the adhesive on the center of the strip [1]. Then, test fit the spoiler to the vehicle ensuring the spoiler is centered. Then, use masking tape to secure the strips into place on the vehicle, and lift the spoiler away leaving the strips on the vehicle [2].

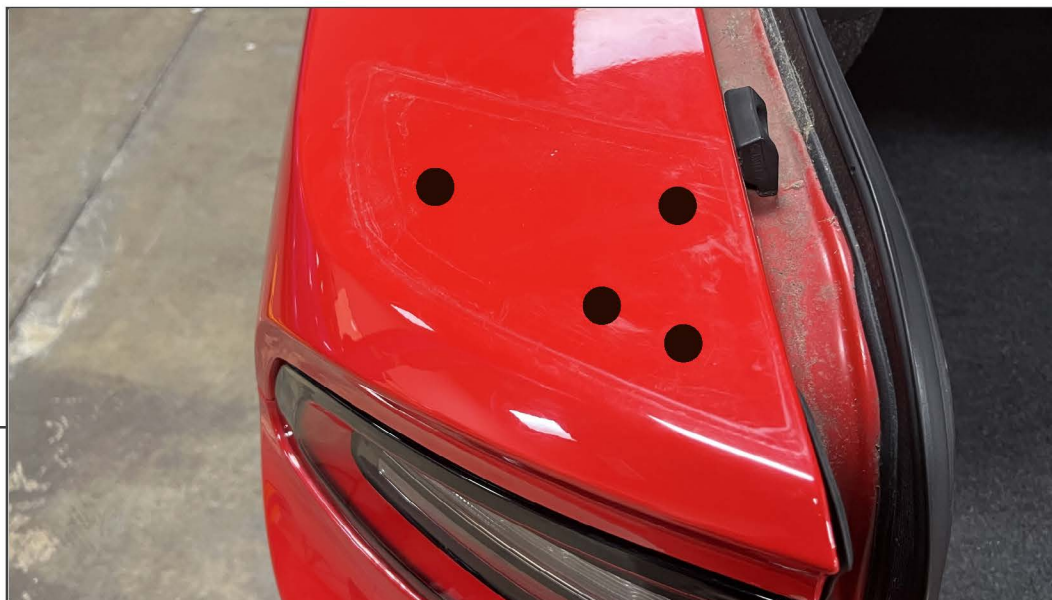
Drill the vehicle trunk panel using a drill and a 15/64" drill bit [3].



STEP 10

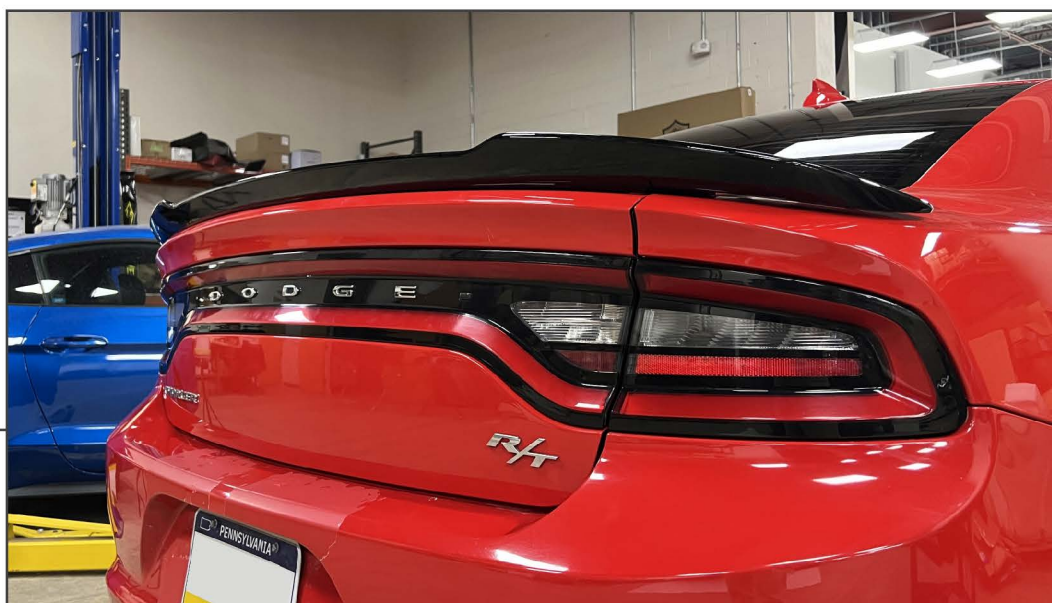
Peel the red tape backing slightly away from the spoiler, and begin to fit the spoiler to the vehicle. It is recommended to get each of the provided (2) Phillips head bolts w/ flat washers started before pressing the spoiler fully onto the trunk panel.

Once both bolts are started, peel the red tape backing fully from the spoiler, and firmly press the spoiler to the trunk panel and tighten the (2) Phillips head bolts.



STEP 11

Vehicles with OEM rear spoiler: Install the (8) rubber plugs into the quarter panel holes.



STEP 12

Re-install the vehicle trunk insulation and handle using the original hardware.

Installation is now complete.