

SPEEDFORM

WICKER BILL

(2015-2023 CHARGER w/ SRT REAR SPOILER)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Black Wicker Bill Base Panel
- (1) Clear Wicker Bill Center Panel
- (8) M6 x 25mm Conical Allen Bolts
- (8) M6 Conical Washers
- (12) M6 Rivet Nuts
- (1) Allen Key
- (1) Rivet Nut Installer Tool

TOOLS REQUIRED

- 14mm, 17mm Wrench
- 4mm Allen Key (Provided)
- Rivet Nut Installer (Provided)
- 23/64" Drill Bit & Drill
- Exterior Detailer
- Microfiber Cloth

SKU # CR32382

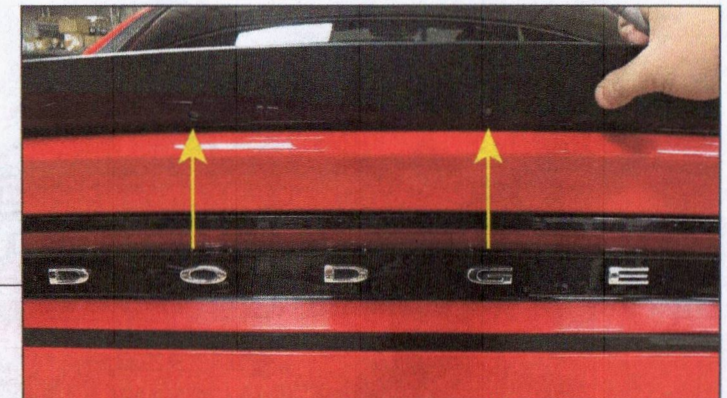
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STEP 1

Using exterior detailer and a microfiber cloth, clean the vehicle rear spoiler to remove and dirt/debris.

Do not remove the paper covers from the wicker bill panels. The paper covers will be removed during the final installation of the wicker bill panels.



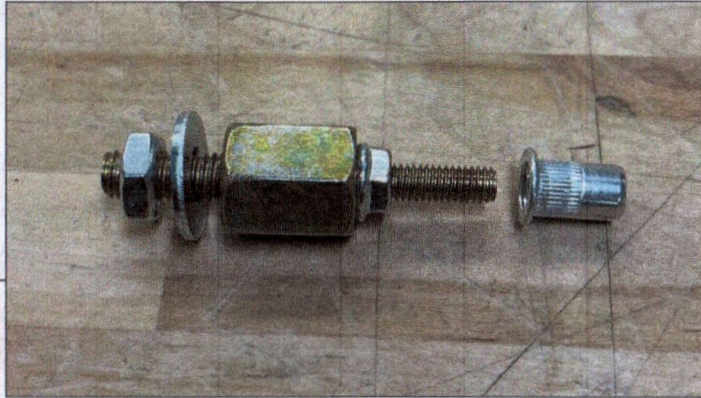
STEP 2

Fit and then center the black wicker bill panel to the center of the spoiler. Using a marker, mark the center (2) wicker bill mounting holes on the spoiler.

After the (2) mounting points are marked, set the black wicker bill panel aside. Drill the (2) mounting points using a 23/64" drill bit and drill.

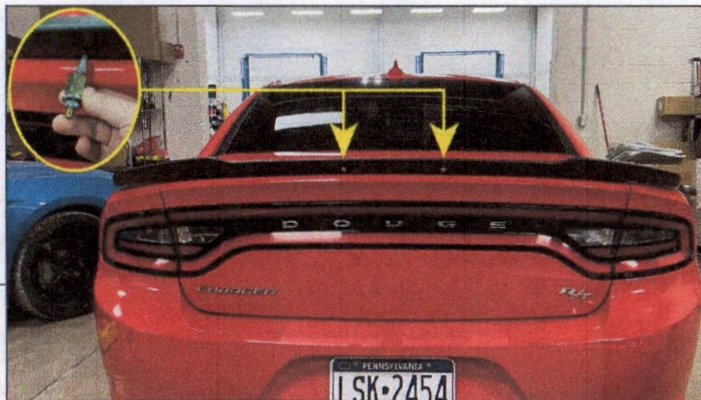
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STEP 3



Assemble the included rivet nut tool as shown above.
To use the rivet nut tool: Thread the rivet nut onto the M6 stud. Then, fit the rivet nut through the drilled hole in the spoiler. Hold the center of the tool with a 17mm wrench, and tighten the 14mm nut into the center of the tool (this will pull the rivet nut against the tool allowing the rivet nut to compress into the spoiler).
Once the rivet nut is installed, unthread the tool from the rivet nut/spoiler. There are additional rivet nuts included in case the rivet nut does not engage properly during installation.

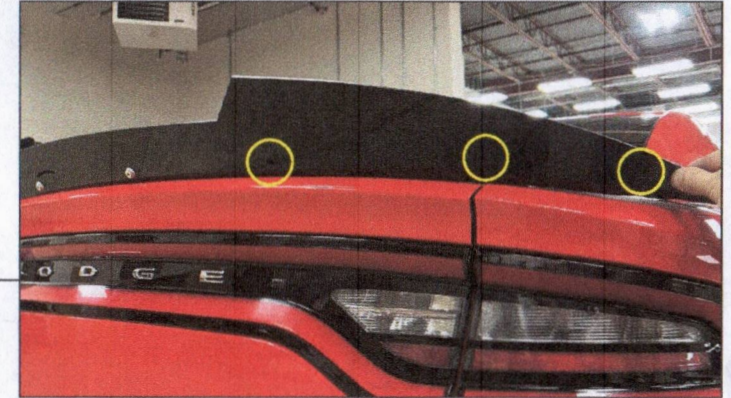
STEP 4



Install (2) rivet nuts into the rear spoiler drilled holes.

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STEP 5



Secure the center of the black wicker bill panel to the spoiler using (2) M6 x 25mm Conical head bolts and (2) M6 washers temporarily. With the wicker bill panel in place, use a marker and label the remaining wicker bill mounting points on the vehicle spoiler.

Once the spoiler is marked, remove the black wicker bill panel from the vehicle spoiler.

STEP 6



Drill all of the marked holes using a 23/64" drill bit. Install the included rivet nuts into all mounting holes using the included tool.

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STEP 7

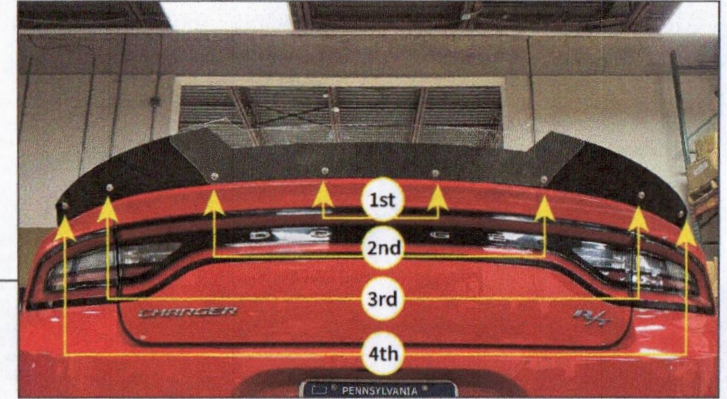
Fit the black wicker bill panel to the vehicle rear spoiler, and loosely secure into place using the outer-most (4) bolt holes with (4) M6 x 25mm Allen bolts and (4) M6 washers.



STEP 8

Fit the clear wicker bill panel to the rear of the black wicker bill panel. Loosely secure the clear and black wicker bill panels to the rear spoiler using the inner (4) bolt holes with (4) M6 Allen bolts and (4) M6 washers.

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STEP 9

Beginning in the center of the vehicle and working outwards, tighten the (8) M6 Allen bolts to secure the wicker bill panels to the spoiler.



STEP 10

Installation is now complete.