



Grille Installation Instruction

Rev. 141001

Part#	GR04GFD39S	Application	05~09 Dodge Charger (not for SRT) – Low Bumper Stainless Steel Mesh Grille					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Studs	8	6-32x2 1/2"
	2	2-Hole Tab	4		5	Plastic Body Retainers	6	
	3	Flange Nuts	8	6-32				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood. Use a screwdriver to remove the eight push in fasteners along the top of the bumper cover. Next, remove the two-piece plastic cover assembly behind the four fasteners. Each cover has metal press-in clips securing them in place. Pull up on the covers to remove them. Remove the ten 7mm bolts that hold the engine splash shield to the bumper cover along the bottom.	
3	Remove the three plastic rivets securing the bumper cover to splash shields just below the fender line in each wheel well; 6 total . Use a small hammer and punch to remove the center from each plastic rivet. These rivets will be replaced with new hardware.	
4	Now remove the single remaining plastic fastener in each wheel well. This is a re-usable fastener located in a recessed hole	
5	Each end of the bumper cover is secured to the fenders with a 10mm bolt. Pull the wheel well splash shields back and remove the vertical bolt in each corner	
6	Behind each signal light is a 10mm nut attached to a stud . Access this nut from the wheel well with an extension and socket. The last retaining bolt is in the top corner of each fender. This bolt is shown next to the outer push in fastener . Once these are removed, gently pull the bumper cover forward until the signal lights pop out. Disconnect the signal light wiring. Continue removing the bumper cover and disconnect the wiring to the driving lights.	
7	Now take the mesh grille, thread a stud in each nut welded to the grille. Use a 5/16" drill bit to drill through the hole locations marked. From the backside of the bumper cover take the tabs and install them over the 8 threaded studs on the mesh grilles making sure they latch over the factory grille shell, install the eight 6-32 flange nuts over the tabs and tighten.	
8	Connect the wiring to driving lights. Re-install the assembled bumper cover assembly back onto the vehicle. The signal light wires must be in the bumper cover light holes. Carefully align the fenders to bumper cover studs. Gently push the bumper cover in place. Secure the assembly with the factory hardware. Replace the three rivets from each wheel well splash shield with the plastic push-in retainers supplied in the hardware pack. Re-install the signal lights.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!