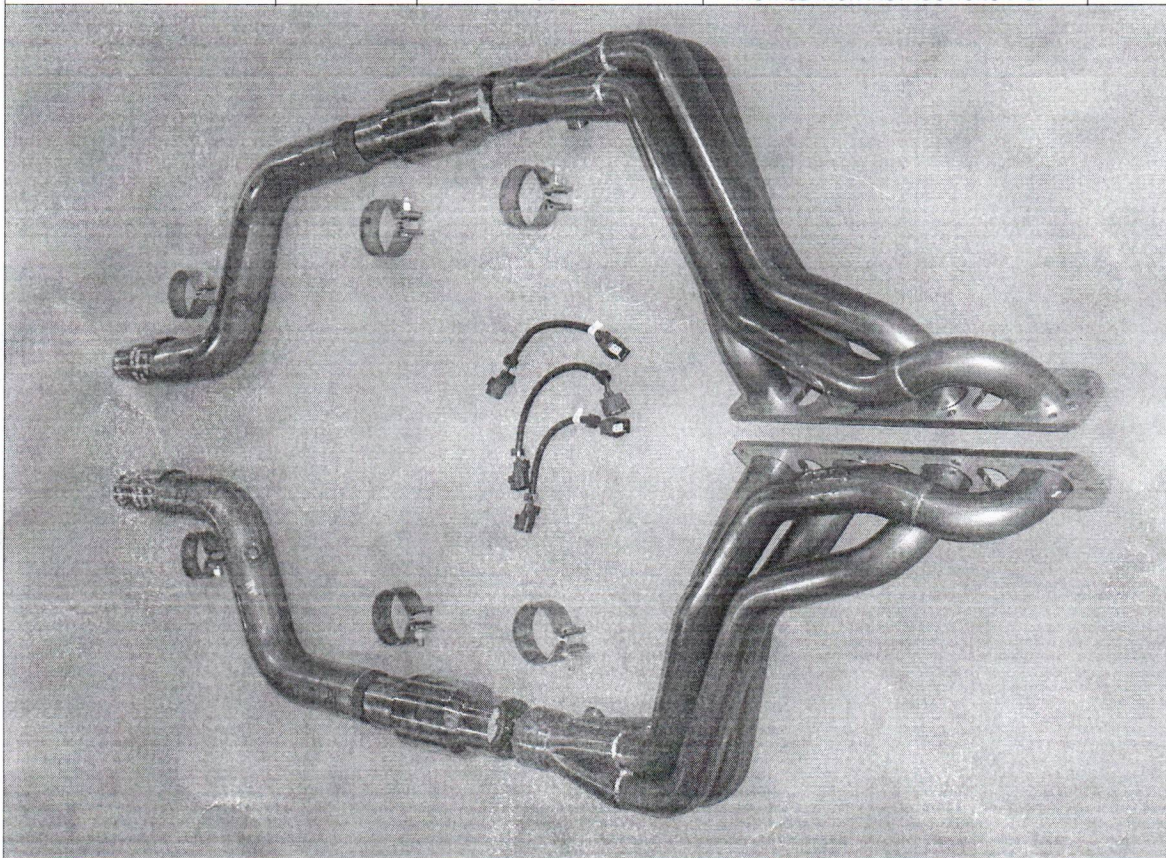


BILL OF MATERIAL

FIN GOODS PART NO.	COMPONENT PARTS		DESCRIPTION	IN BOX
	QTY	COMPONENT PART NO.		
41 X 18 X 12 - 60 SHM64HRCAT				
	1		DRIVER SIDE HEADER WITH 1-7/8" PRIMARIES AND 3" DIA SLIP FIT COLLECTOR WITH O2 BUNG WELDED IN	
	1		PASSENGER SIDE HEADER WITH 1-7/8" PRIMARIES AND 3" DIA SLIP FIT COLLECTOR WITH O2 BUNG WELDED IN AND 1/2" DIA AIR TUBE WELDED IN	
	2	RTCMM	3" ID INLET, 4" BODY, 3" OD OUTLET X 10-3/4" LONG METAL MATRIX CATALYTIC CONVERTERS	
	2		3" DIA LEADPIPES WITH 3" ID INLETS AND O2 BUNGS WELDED IN	
	2		3" SS ADAPTERS 3.000" ID INLETS X 6" LONG WITH 2.750" OD OUTLETS (NOTCHED ON INLETS ONLY) - TO BE USED FOR CONNECTING TO 6.1L/ 6.4L EXHAUST	
	2		3" SS ADAPTERS 3.000" ID INLETS X 6" LONG WITH 2.500" OD OUTLETS (NOTCHED ON INLETS ONLY) - TO BE USED FOR CONNECTING TO 5.7L EXHAUST	
	1		1/2" DIA SS TUBE X .049 WALL WITH 3/8" ID X 3/4" LONG TO BE USED TO REINSTALL DIPSTICK	
	4	109209	12" O2 EXTENSIONS FOR PASSENGER SIDE HEADER (2015+ ALSO TAKE AN EXTENSION ON THE DRIVER SIDE) AND TWO REAR O2'S	
	2	104173-12	12" O2 EXTENSIONS FOR FRONT O2'S (USED ON HELLCAT)	
	6	NBC300	3" SS ACCUSEAL CLAMPS	
	1	BK8MM	8MM HEADER BOLT KIT - 16 PIECES	
	1	RTVTUBE	3 OZ. TUBE OF HI TEMP RTV	
	1	COPY	INSTALLATION INSTRUCTIONS 51201	



STAINLESS WORKS

2005+ SRT8/ SRT/ RT MAGNUM/ CHALLENGER/ CHARGER/ 300C HEMI HEADER INSTALLATION INSTRUCTIONS

Thanks for purchasing Stainless Works Muscelflow Headers for your 5.7L, 6.1L, 6.4L Hemi. We have gone to great pains to make sure that our systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

Exhaust Manifold Removal

1. Let car cool completely and allow exhaust to cool completely to the touch before starting any work.
2. Disconnect battery.
3. Raise and support vehicle.
4. Remove (2) 13mm bolts holding left rear tailpipe on and remove from hangers, then remove pipe.
5. Loosen 2 clamps at the front of the X-pipe and the remaining hangers on system. This may require some force to separate at clamped area.
6. Remove the (4) 13 mm bolts at tail pipe hangers and remove hangers.
7. Remove (4) 10 mm bolts holding engine service cover on.
8. Disconnect and remove all four O2 sensors.
9. Remove (4) 16mm flange bolts and remove factory lead pipes.
10. Mark steering shaft so it can be replaced in the same location and remove 10 mm and 12 mm bolts from steering shaft and remove shaft.
11. Remove (2) 10 mm bolts that hold dipstick tube to valve cover and remove dipstick tube.
12. Remove all (16) 8mm bolts that hold exhaust manifolds on and remove manifolds and gaskets.

Header Installation

1. Apply high temp silicone (RTV) to mating surface of headers and install headers using (16) 8mm bolts and tighten to OEM specs.
2. Re-install steering shaft, noting its proper alignment using 10 mm and 12 mm bolts.
3. Re-install dipstick tube using the provided spacer and tighten (2) 10mm bolts.
4. Install 3" lead pipes using silicone and (2) 3" clamps.
5. Use two 3" clamps and 6" long, 3" ID x 2.75" OD adapters, slip adapters over lead pipes. Slip 2-3/4" clamps over rear of adapters and slide adapters into factory X-pipe or Stainless Works adapters for the catback. (Use the 2-3/4" adapters and clamps for a 6.1L/ 6.4L vehicle or 2-1/2" adapters and clamps for a 5.7L vehicle).
6. Adjust and tighten all clamps.
7. Re-install O2 sensors using supplied extensions, (2) #109209 10" long for Passenger side. (The 2015+ model years also take the same extension on the Driver Side) header (front O2) and (2) #109209 10" long for rear O2 sensors.
8. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the system, it will melt.** Make sure to have at least 1/2" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
9. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.