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# CATBACK EXHAUST SYSTEM

(2008-2014 CHALLENGER - 5.7L)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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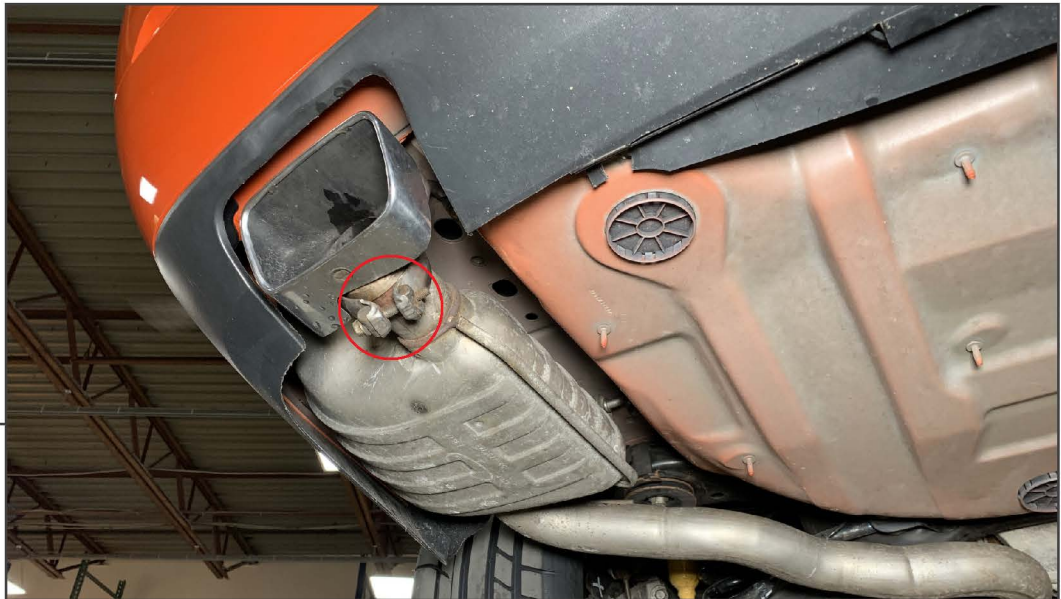
- (1) X-Pipe
- (2) Mufflers
- (1) LH Pipe
- (1) RH Pipe
- (2) Ball Flange Clamps
- (2) 2.5" Clamps
- (4) 3" Clamps

### TOOLS REQUIRED

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- 12mm, 13mm, 15mm Sockets
- Ratchet
- Spray Lubricant

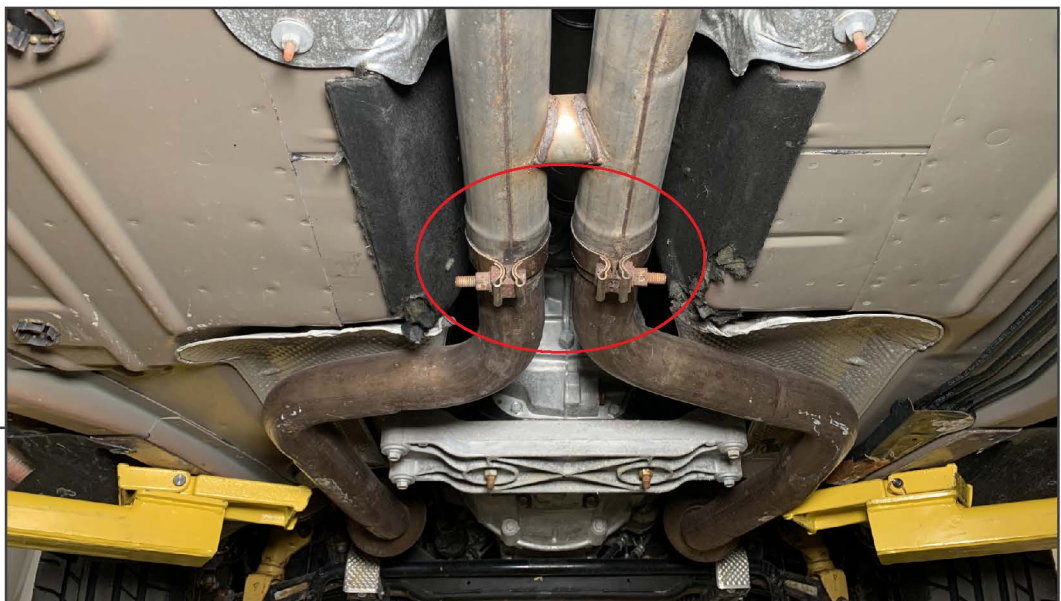
SKU # CH16993



### STEP 1

Loosen (1) 12mm clamp from the muffler and remove the exhaust tip from the muffler. Exhaust tips will be reused during installation.

Repeat this step to the opposite side exhaust tip.



### STEP 2

Loosen (2) exhaust clamps connecting the original H-pipe to the front catalytic converter pipes.

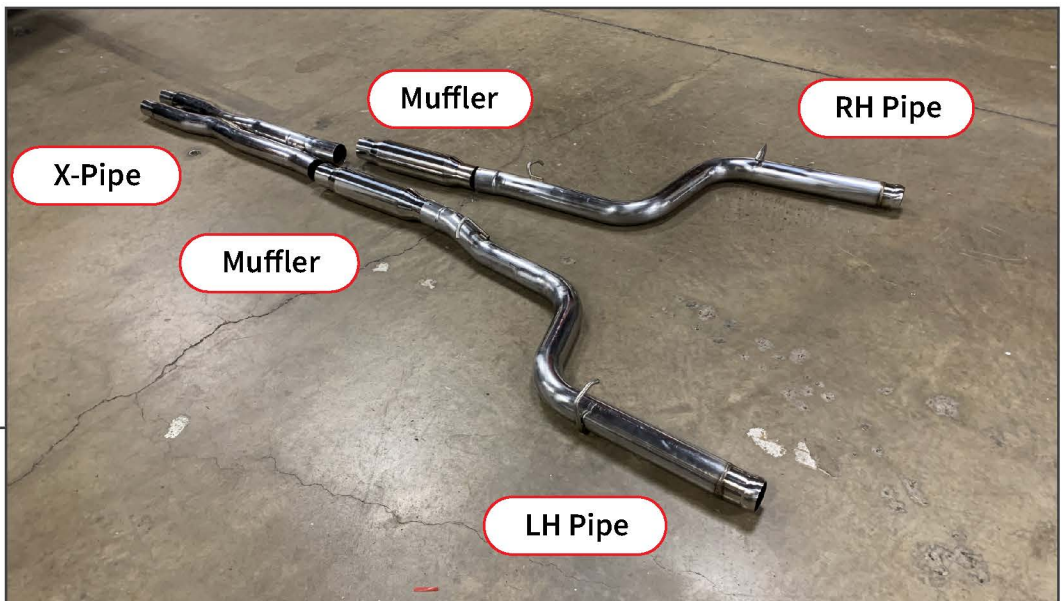


**STEP 3**



Unbolt the (2) exhaust hangers above each vehicle muffler. Disconnect (1) rubber hanger in front of each vehicle axle.

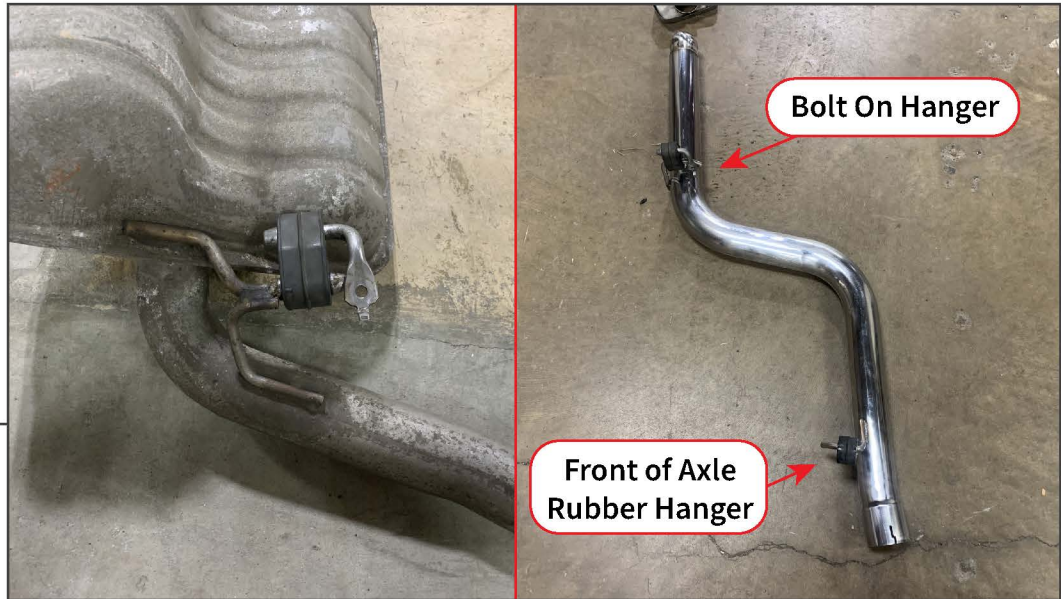
**STEP 4**



Lay out and familiarize the exhaust components. The exhaust system reuses the original exhaust tips.



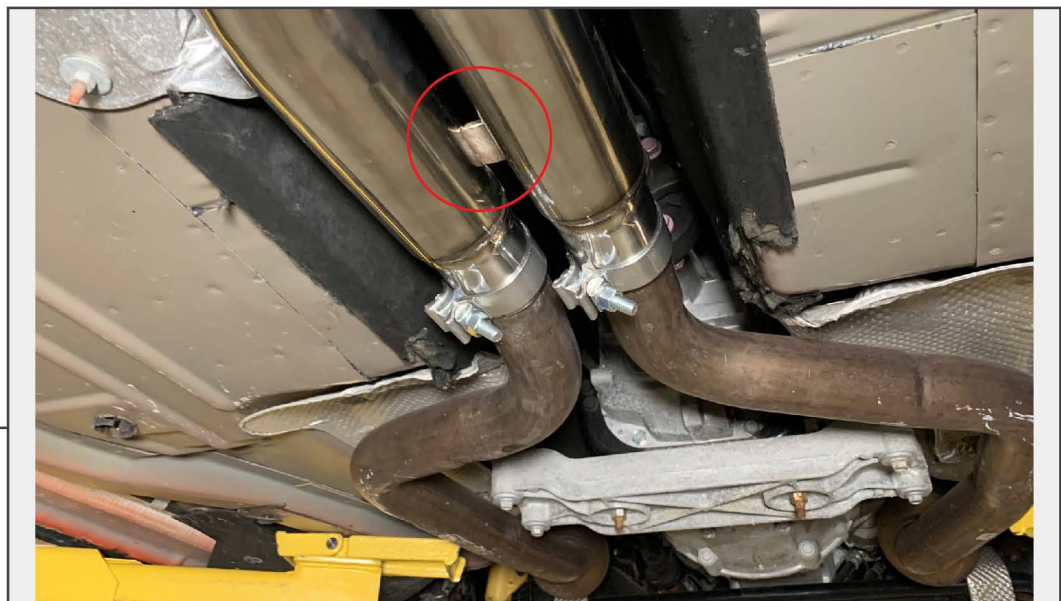
**STEP 5**



With the exhaust removed, transfer the (2) exhaust hangers to the new exhaust system.

Repeat this step for the opposite side exhaust pipe.

**STEP 6**



Loosely install the (1) X-pipe to the vehicle using (2) 2.5" clamps. Do not fully tighten at this time to allow for later adjustments.

**Note:** The X-pipe is directional. The X-pipe has welded on brackets to ensure proper alignment, ensure the brackets are offset facing downwards towards the ground for proper installation.



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### STEP 7



Loosely install the (2) mufflers to the X-pipe using (2) 3" exhaust clamps. Do not fully tighten at this time to allow for later adjustments.

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### STEP 8



Hang the LH and RH pipes using the original exhaust hangers, and connect the pipes to each muffler and loosely secure using (1) 3" clamp per pipe.



### STEP 9

Loosely install the original exhaust tips using the provided (2) ball flange clamps. Adjust the exhaust as necessary to allow the exhaust tips to fit within the bumper cutouts. Once adjusted, tighten all hardware until secure.



### STEP 10

Installation is now complete.