

1



Turn either tire to access the wheel well. Remove the 4 screws with a T15 Torx driver.

2



Push the wheel well aside and unplug the parking lamp. Remove the 3 screws with a 7mm socket. Save the plastic insert! **Recommend: Unsnap and remove the parking lamp from bumper to more easily access the screws.

3



Remove the 4 screws along the fender edge with the 7mm socket.

4



Repeat steps 1-3 for the remaining fender side. When working on the driver's side, be sure to disconnect the large plug.

5



Remove the 12 screws along the bottom edge of the bumper with a 7mm socket. Ignore the 2 torx screws.

6



Remove the 6 top screws with a T15 Torx driver. Remove the two push pins on the far left and right. Ignore the 2 screws not marked by arrows.

7



Pull fenders outward to unsnap.

8



Lift top front edge and begin pulling the bumper away from the vehicle. Bumper removal is now complete.



16-17 Camaro Front Bumper Removal

Follow the '16-17 Camaro Front Bumper Removal' guide.

****Recommended:** If not already black, paint the collision beam and upper engine bay beam black to better blend the upper and lower grilles after install.



Unplug the wire and remove the side markers on either side by unsnapping. Repeat for the remaining side.



Remove the 6 screw clips from one edge of the OEM bumper. Do the same for the other side. Set the screw clips aside for later. ****Note:** The screw clips can be pried out with a flathead screwdriver.



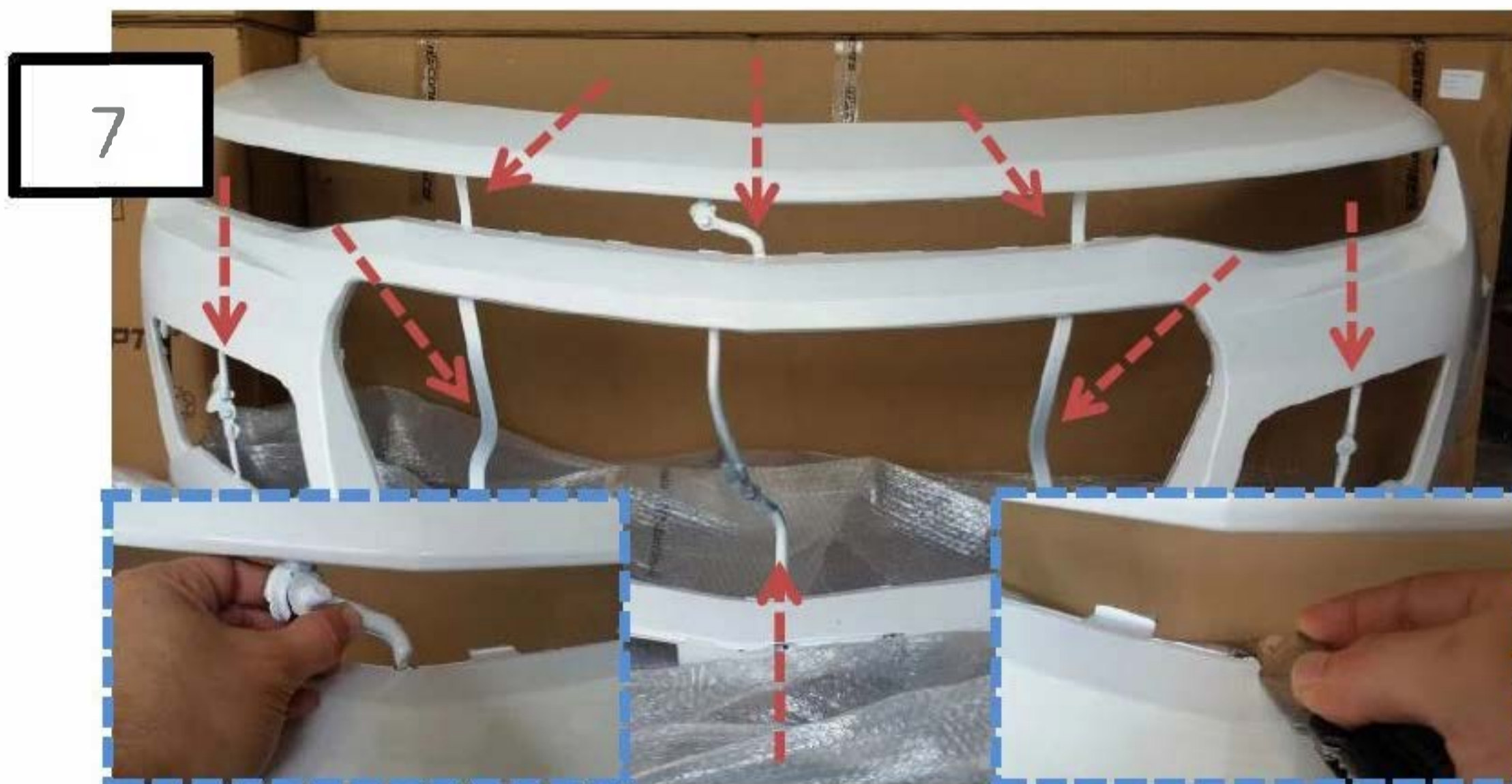
If you have 'vertical' DRL fog lamps, disconnect the wire. Remove the 3 screws (6 in total) holding each lamp with a 7mm socket. Remove the 3 OEM screw clips (6 in total) from each lamp mount. Set all aside for later. ****Note:** If you have SS horizontal DRL fog lamps, you will still need the 6 screw clips to install vertical lamps later.



Remove the fog lamp wire by pulling the clips from the holes. Set aside for later.



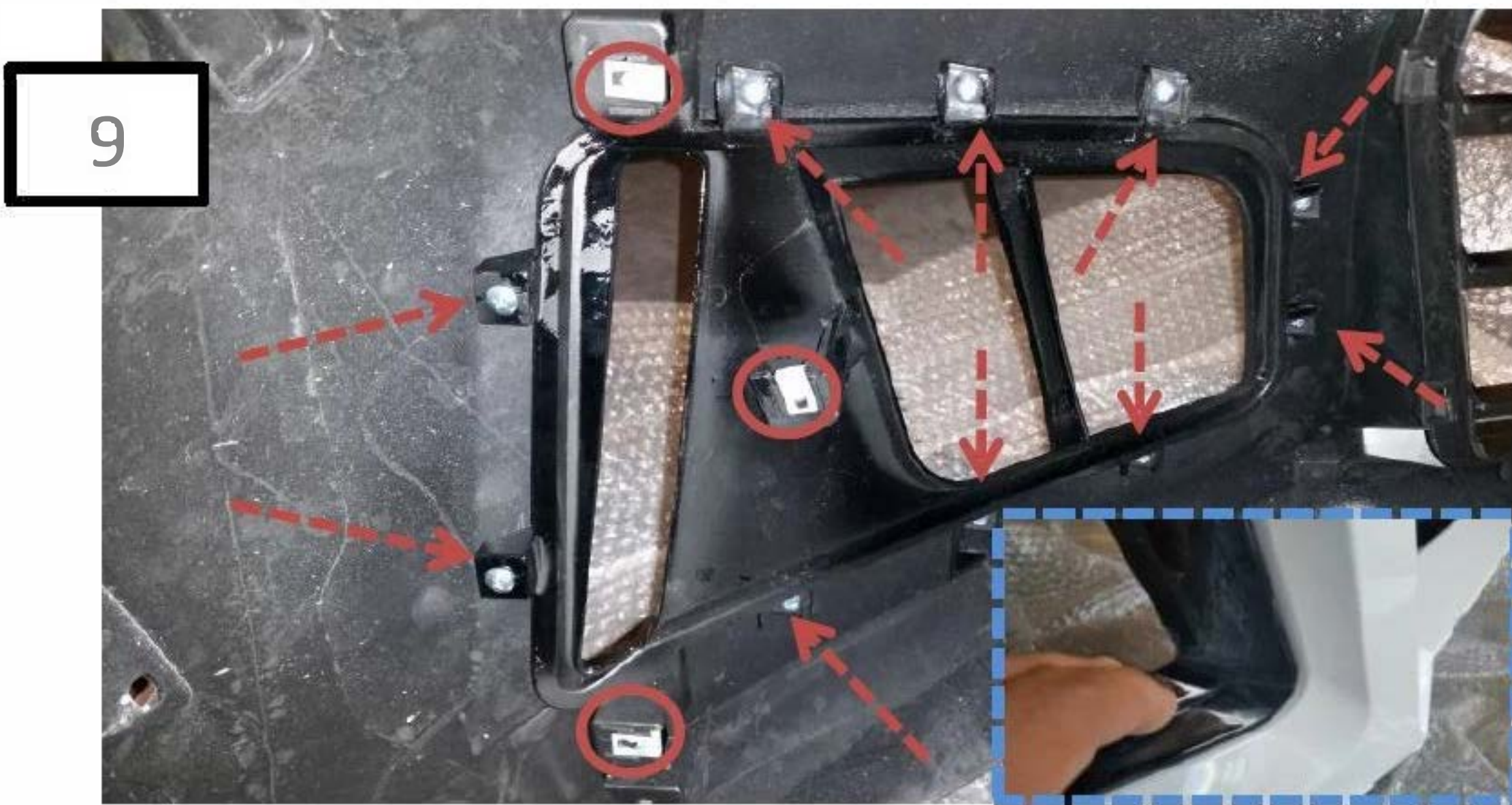
Remove the 2 plastic strips from top of OEM bumper by pulling and unsnapping. Set aside for later.



Remove the 8 spacing inserts from bumper by twisting or cutting with a razor. Use a razor to ensure all bumper and clip edges are smooth for grille and vent installation.



Install the upper and lower grilles by carefully aligning the tabs and snapping into place. Ensure all clips latch properly. ****Note:** Apply enough pressure to snap only when you are sure all tabs are aligned.



Using a Phillips screwdriver, install the left or right vent with 10 screws provided. Install 3 screw clips removed from OEM bumper. Repeat for the remaining vent. ****Note:** Be sure the bumper edges slide into place properly in front edges of the vent.



Set the bumper on top of lip. ****Note:** In the next step, ensure the top of lip is above the bumper lip edge before tightening the screws.



With a 7mm socket and the 6 (3 for each lamp) OEM screws, install vertical DRL fog lamps on the left and right vents. Run the OEM fog lamp wire between the lower grille and bottom lip using holes provided in lower grille to hold in place. Connect each fog lamp wire. ****Recommended:** Hide the wire the best you can, otherwise it will be seen through the grille. Zip ties can be helpful.



With a Phillips screwdriver, install the lip with the screws provided (do over tighten). Begin with the center screw and work your way to each side alternating left and right as shown with numbers. ****Note:** Do not install the far left and right screws until the next step.



13

Apply firm pressure to snap the left/right sides of lip around the bumper edges. Then install the 2 remaining far left and right screws.



14

On either bottom side of the lip, drill through the 2 holes in the lip all the way through the bumper with a 9/32 drill bit. Do the same for the remaining side.



15

Install 6 clips removed in step 2 on the either side of the **MP CONCEPTS** ZL1 Style Bumper. Repeat for the remaining side.



16

Install the 2 plastics strips by snapping into the **MP CONCEPTS** ZL1 Style Bumper. ****Note:** Install the driver's side first as the passenger side sits over the lip of the driver's side piece.



17

Set the bumper into place on the vehicle. Place top edge of bumper on the edge of engine bay. ****Note:** Be sure the bumper sides are under the fender edges.



18

Slide the bottom plastic cover in the area between the top of the lip and under the lower grille. Ensure the wheel well carpet material is also above the bumper lip.



19

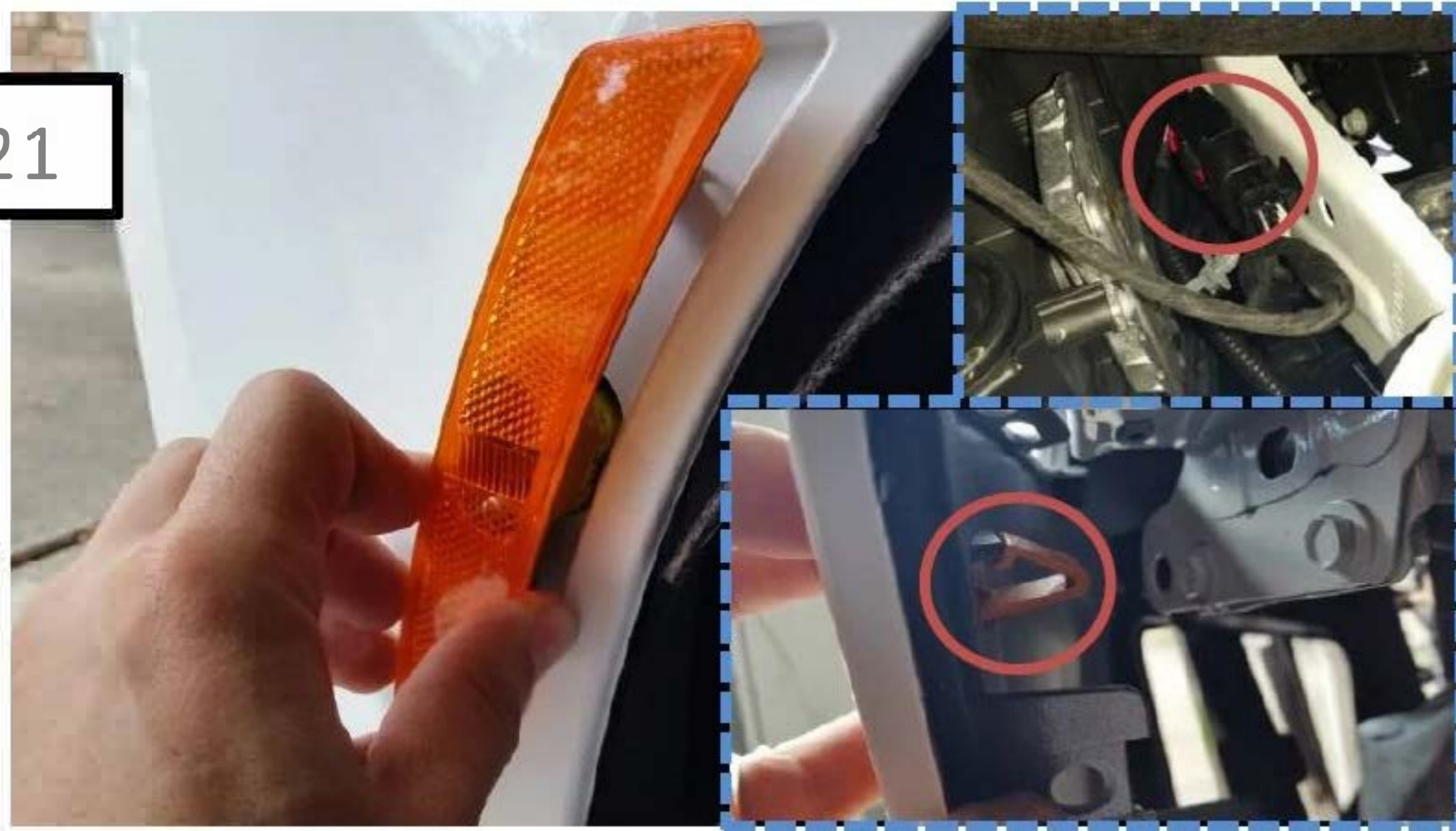
On the driver's side, install the 4 screws along the fender line with a 7mm socket. ****Recommended:** Push bumper into fender while tightening and alternate tightening each screw a bit at a time until all are tightened.



20

Also on the driver's side, hold the bumper edge in alignment with the fender and using a 7mm socket, install the 3 screws with the plastic plate.

21



Install the side lamp on the driver's side and connect the side lamp wire. Also connect the main wire harness. ****Note:** Be sure the side lamp clips snap in completely.

23

16-21 Camaro ZL1 Style Front Bumper

Repeat steps 19-22 for the passenger side. ****Note:** There will be no main wire harness on the passenger side.

22



Push the wheel well material back into place and install the 4 screws for the wheel well with the T15 torx.

24



Install the 6 OEM top screws with the T15 torx. Install the 2 push pins on the far left and right.

25



Install all 12 bottom screws with the T15 torx. ****Note:** Install at each point in which the bottom of lip has a rectangle cutout. Ignore any other holes as they are intended for a second lip.

26



Installation is Complete!