

MBRP[®]

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www.mbrp.com

Thank you for purchasing a quality MBRP Ltd. Performance Exhaust product.

This exhaust system has been designed, tested and built here at MBRP Ltd. ("MBRP"). It was produced to give years of trouble-free service as well as the added performance you have come to expect from MBRP. All exhaust systems pass through our quality control personnel before packaging. Your system has been packaged and is completely ready to install up on receipt. Thank you for choosing MBRP.

Important:

Installation of this product indicates that the buyer has read, understands and accepts the terms of the product warranty and liability disclaimer. MBRP, its distributors, jobbers, and dealers will in no way be responsible for the product's proper use and service.

The buyer hereby waives all liability claims. It is the buyer's responsibility to ensure that this product complies with any or all local, state or federal regulations regarding emissions and noise in the area intended for use.

The seller assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt contact MBRP. Under no circumstances will the seller be liable for any damage or expense incurred in diagnosis for defects, removal, or reinstallation of this product or any other contingent expenses.

Please ensure that you have received all components as described / listed in the instructions provided. If any components are missing, it must be reported to the point of purchase within 24 hours of receipt of this merchandise. All damaged merchandise must be reported to the carrier immediately, within 24 hours upon receipt of the goods. You will be required to provide a claim report to the carrier prior to contacting your Customer Support within two days. MBRP will not be responsible for any claims after three days of receipt of goods.

Caution!! Never work on a hot exhaust system. Serious injury or burns can result from working with a hot exhaust system. Please allow the appropriate cooling time before beginning installation. MBRP recommends that all exhaust systems and accessories be installed by a trained automotive technician. Take all necessary precautions to ensure a safe installation using appropriate tools and personal protective equipment.

All warranty claims are to be handled directly with the manufacturer. Included with your MBRP performance exhaust product is a warranty card. Please read it carefully before you begin installation. If you have not received a warranty card with your purchase call 1-888-636-7223 or complete online at <https://store.mbrpautomotive.com/warranty/>. If you have any questions or concerns regarding the warranty of this product, please call and speak with one of our customer support representatives before installation of exhaust system.

MBRP reserves the right to change or update these policies at any time.

If the buyer does not agree with the terms listed above, the buyer may return the product in a new and unused condition, with a dated proof of purchase, to the original point of purchase within ten (10) days from the date of purchase for a refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.

California Proposition 65 Information - For more information go to www.p65warnings.ca.gov

Stainless Steel



Chromium, Nickel

WARNING: This product can expose you to chemicals including nickel (metallic) and chromium (hexavalent compounds) which are known to the State of California to cause cancer and birth defects, or other reproductive harm

MBRP

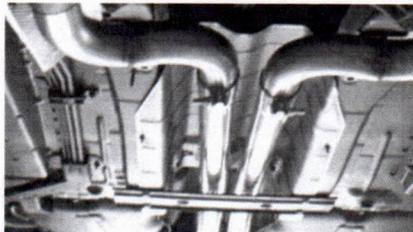


Figure 6

2. Reinstall the stock **Cross-Member** using the hardware removed earlier. **Refer to Figure 6.**



Figure 7

3. Loosely install the **Passenger Side Tail Pipe** and **Driver Side Tail Pipe** onto the **X-Pipe** using two **2 1/2" Clamps**. Attach the factory rubber isolators to the **Tail Pipe** hangers. **Refer to Figure 7.**



Figure 8

4. Carefully install the **Passenger Side Muffler** onto the **Passenger Side Tail Pipe** using a **2 1/2" Clamp** and mount it to the factory rubber isolator. Repeat on the driver's side. **Refer to Figure 8.**

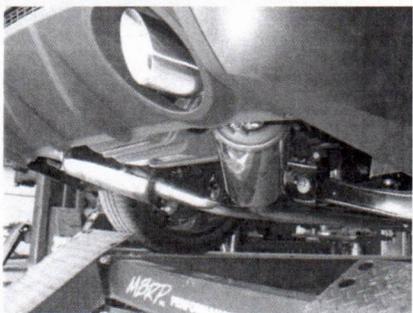


Figure 9

5. Install and adjust the **Exhaust Tips**. Before tightening the system check that the tips are in the center of the fascia openings. Insert a 1" wood or rubber spacer between the **X-Pipe** and the **Cross-Member** before tightening the system. Check to make sure the **X-Pipe** is level. Starting at the front of the exhaust, tighten all clamps and connections. **Refer to Figure 9.**

6. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps (excluding tip hardware) require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase!

MBRP

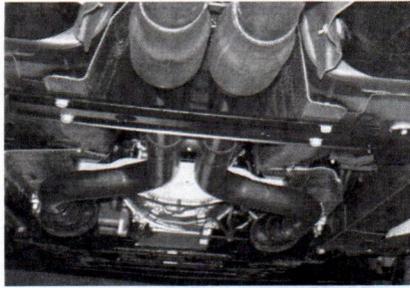


Figure 1

Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.



Figure 2

2. Remove the factory cross-member using a 15mm socket. Retain the fasteners from the cross-member for reinstallation.

Refer to Figure 1.

3. Loosen the sleeve clamps on the factory exhaust located behind the catalytic converters using a 15mm socket. Using a screwdriver pry back the tabs on the clamps. **Refer to Figure 1.**

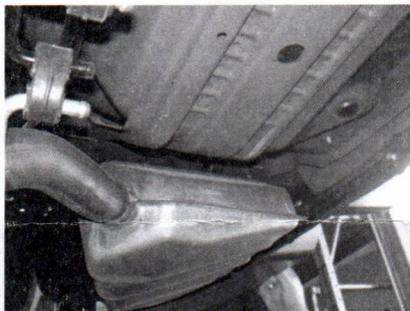


Figure 3

4. The exhaust comes down as one piece from the cat back. We recommend three people remove the stock exhaust, one person at the front the others supporting the muffler to prevent the tips from marking the fascia. With help in place remove the rubber isolators and then slide the entire system rearward to remove it from the sleeve clamps behind the catalytic converters. Once you have lowered the system just below the sleeve clamps you can push the system forward to remove. **Refer to Figure 2 & 3.** Figure 4 shows the exhaust removed.

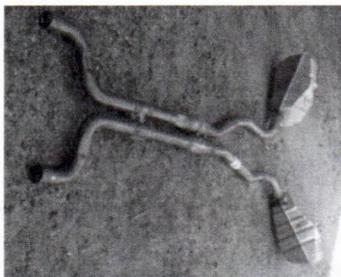


Figure 4

Installation of MBRP Inc. Performance Exhaust:

Note:

MBRP Part AD1710 **Convertible Camaro Reinforcement Brace Spacer Kit** is required on for installation on convertible models.



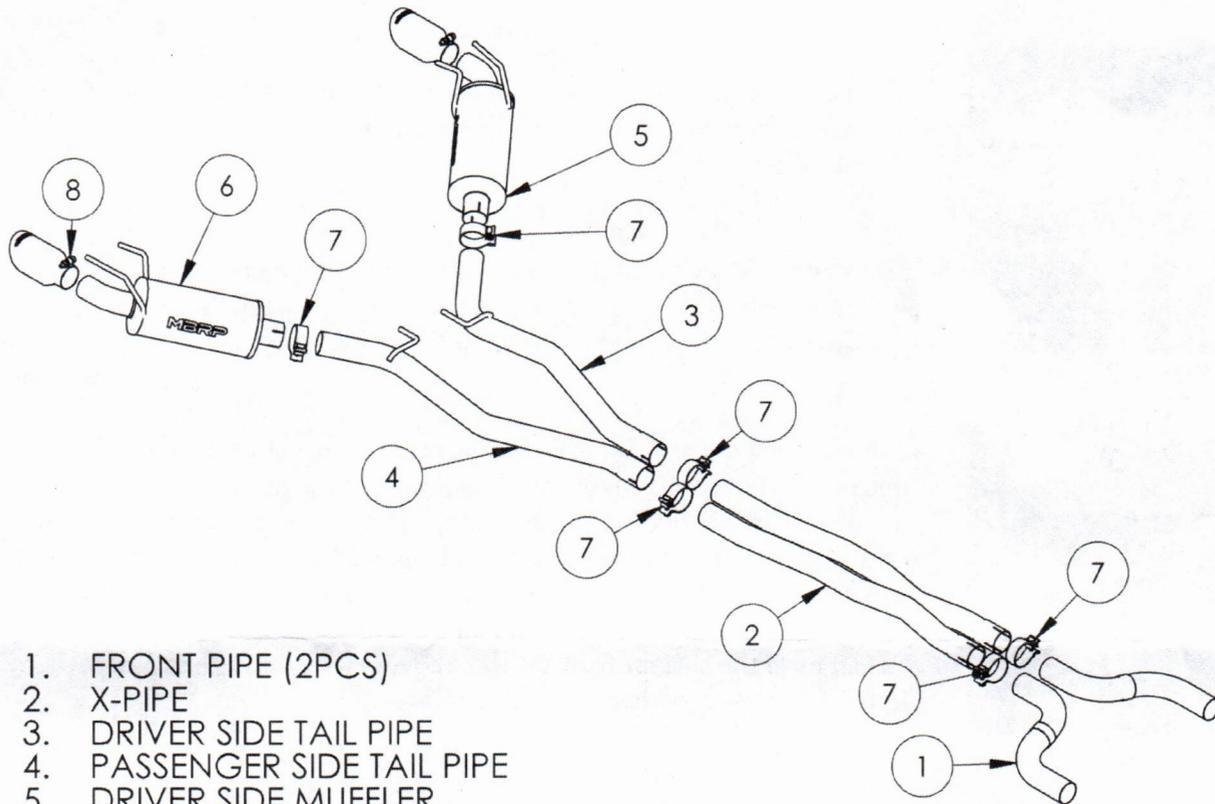
Figure 5

1. Loosely preassembly the **Front Pipes** to the **X-Pipe** with **2 1/2" Clamps**. Install to the vehicle using the factory sleeve clamps. The **Front Pipes** should be on an upward slope to the **X-Pipe**, approximately ten degrees. Note: The shortest end of the **Front Pipes** goes into the **X-Pipe**. **Refer to Figure 5.**

S7020

2010-2015 CAMARO, 3.6L (V6), CAT BACK
DUAL EXHAUST

MBRP®



1. FRONT PIPE (2PCS)
2. X-PIPE
3. DRIVER SIDE TAIL PIPE
4. PASSENGER SIDE TAIL PIPE
5. DRIVER SIDE MUFFLER
6. PASSENGER SIDE MUFFLER
7. 2 1/2" CLAMP (6 PCS)
8. EXHAUST TIP (2PCS)

Refer to this LOT NUMBER when contacting customer service: 125-3240772

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.