



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 200301

<b>Part#</b>	C66845C/S/J	<b>Application</b>	<b>For 2010-2013 Chevy Camaro Phantom Style Not for ZL1 Model</b>
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screws	4	8#×3"
	2	U- Clip Nuts	4	8#	4	S Shaped Brackets	4	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. Install the supplied clips onto the supplied brackets, aligning the hole in the clip with the hole in the bracket. The flat smooth side of the clip should be on the black side of the bracket.	
4	Secure it with the supplied screws going through the front of the grille and tighten them into the brackets.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!