

**PART #3336****87-93 MUSTANG COBRA REAR BUMPER INSTRUCTIONS**

**Notice:** Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

**Painted or Altered Parts are Non-Refundable**

The rear bumper installs in factory locations. After removing the factory bumper and its side panels (GT model) install the top metal stud brace into the cobra bumper, then proceed to install the bumper onto the car. We have supplied bolts, nuts and washers for the 2 holes following the outer edge of the stud brace. Install the 2 tap screws in each wheel well. We have supplied 2 braces and hardware for supporting the lower bumper. The braces are labeled right and left. Install them from the gas tank strap bracket to the bumper with the screw retainers. Included in the hardware packet is a roll of 2-sided tape. After the bumper has been painted, install the tape along the guideline on each side of the bumper where it touches the car. Before installing the bumper to the car, clean area where the tape will meet to the car with isopropyl alcohol. Do not apply tape to surfaces under 70°F. Allow the tape to dry 24 hours before driving.

**PAINTING INSTRUCTIONS**

**VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.**

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner\* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix\* to a red scuff pad\* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter\* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer\* with flex additive\* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

\* These items can be purchased at any auto body supply store.



PART #3336		
QTY	DESCRIPTION	HARDWARE #
2	Hex Cap Bolts	10947-01380
2	Hex Nuts	36102
4	Washers	33004
4	Screw Retainers	WE2460
1	Brace	TEM-029R
1	Brace	TEM-029L
1	Roll of 2-sided tape	VHB 75
4	Tap Screws	32144