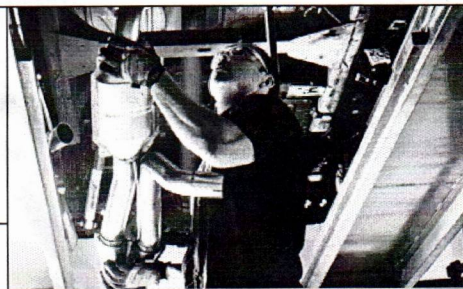


INSTALLATION INSTRUCTIONS



2015 FORD MUSTANG 2.3L/ 5.0L | PART NO. 1004253

BILL OF MATERIALS:



1. D/S MUFFLER ASSY
2. P/S MUFFLER ASSY

SHOP SUPPLIES:



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

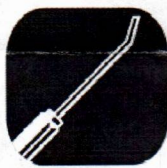
HARDWARE KIT:

1. [2] 2.50" Clamp

MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool
(Or Pry Bar)



Sawzall or similar
cutting tool

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



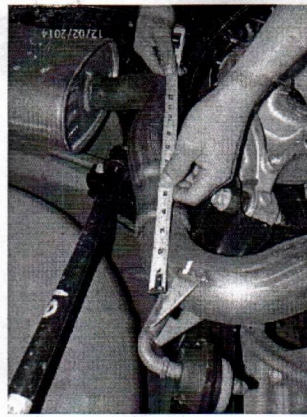
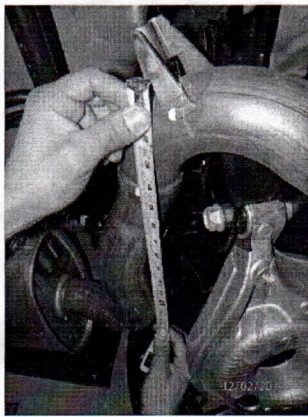
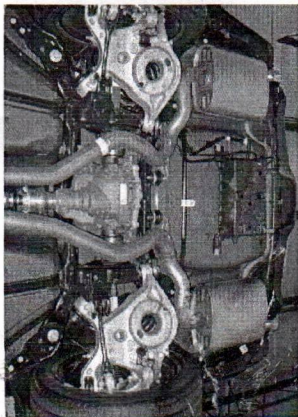
WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

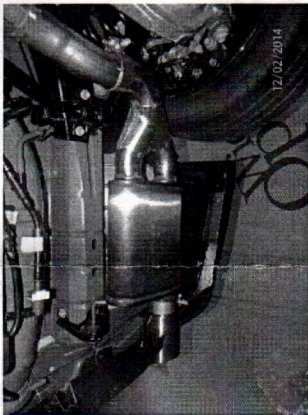
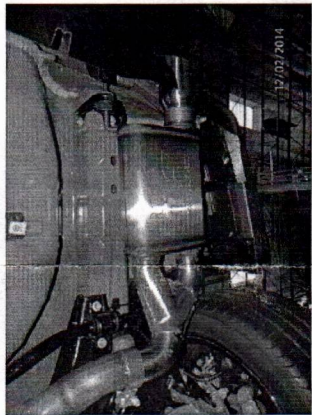
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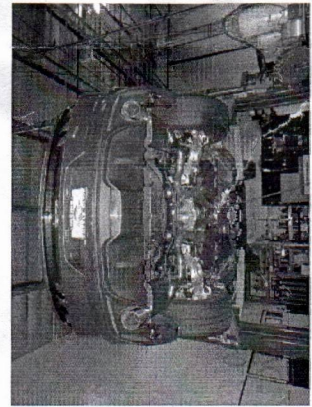
INSTALLATION INSTRUCTIONS



Step 1. Begin removing the OEM exhaust system by cutting both pipes going into the muffler assemblies. Measure and cut 12.25" rearward of the welded hanger brackets as shown, both sides. Next extract the muffler hangers from the rubber insulators and remove the OEM system. Retain the rubber insulators as they will be used to install the new system.



Step 2. Begin installation of the new system by attaching both Muffler Assemblies to the cut pipes on the OEM system and loosely secure using the supplied 2.30" clamps. Insert the welded hangers into the rubber insulators. Leave the clamps loose until final adjustment. **NOTICE:** This system is not supplied with tips, you will need to purchase RTR p/n 105XXXX to complete the installation of this system. For reference the tips are shown installed



Step 3. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

Note: Vehicle will need to be driven 150-200 miles for the mufflers to reach their final sound output.

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