



DARK HORSE STYLE REAR SPOILER

(2015-2023 MUSTANG)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Rear Spoiler
- (1) Wicker Bill
- (1) Drilling Template
- (1) Center Bracket w/ Tape
- (1) LH Base Bracket w/ Tape
- (1) RH Base Bracket w/ Tape
- (1) LH Spoiler Bracket
- (1) RH Spoiler Bracket
- (4) Spoiler Mounting Point Covers
- (20) M6x1.00 x 12mm Phillips Bolts
- (4) M6 Flat Washers
- (4) M6x1.00 Flange Nuts
- (2) Alcohol Prep Pads
- (2) Adhesion Promoter Prep Pads

TOOLS REQUIRED

- 10mm Socket
- Ratchet w/ Extension
- Phillips Screwdriver
- Isopropyl Alcohol
- Microfiber Cloth
- Masking Tape
- Drill & Drill Bits (Optional)
- Scissors (Optional)

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STEP 1



Open the vehicle trunk. Remove the upper trunk latch cover. Remove the (2) rubber bumpers. Remove (9) plastic push clips from the trunk liner. Lower the trunk liner around the safety release, and set the liner aside.

STEP 2



Remove the (2) rubber grommets covering the outer-most spoiler bolt holes. Then, remove (4) 10mm nuts securing the spoiler to the vehicle.

STEP 3



Using a plastic pry tool, begin to carefully pry between the spoiler and the trunk to loosen the double sided tape. With the spoiler removed, clean the double sided tape from the trunk.

STEP 4



Vehicles without the OEM Spoiler: Cut out the included template using scissors. Then, use masking tape to secure the template to the top of the trunk. Once the template is fitted to the trunk, drill the (7) holes.

STEP 5



Place the new spoiler on a soft workable surface for assembly.

Fit and secure the center spoiler base bracket to the spoiler using (4) Phillips bolts. It is recommended to use masking tape to hold the bolt to the screwdriver in order to get the bolt into the threaded insert in the spoiler.

STEP 6



Mount the appropriate base brackets to the spoiler brackets using (3) M6 x 10mm Phillips bolts. Tighten until the brackets are fully mounted together.

STEP 7



Fit the appropriate cover over the bracket mounting points, and press the cover into place until fully seated.

STEP 8



Secure the assembled LH/RH brackets to the spoiler using (3) M6 x 16mm Phillips bolts per bracket. It is recommended to use masking tape to hold the bolt to the screwdriver in order to get the bolt into the threaded insert in the spoiler.

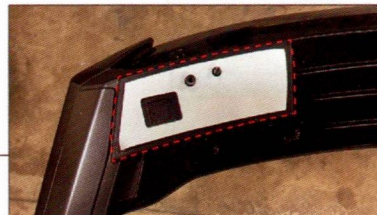
Fit the appropriate cover over the mounting points, and press the cover into place until fully seated.

STEP 9



Install the wicker panel to the rear spoiler using (4) M6 x 16mm bolts and (4) M6 flat washers.

STEP 10



Clean the bottom of each mounting bracket using the included (3) isopropyl alcohol prep pads, followed by the included (3) adhesion promoter prep pads.

Adhere the appropriate die-cut tape pads to the bottom of the spoiler. Firmly press all areas of the tape into the rear spoiler to encourage adhesion.

STEP 11



Before peeling the tape backing, test fit the spoiler to the trunk. Some minor pulling of the end brackets may be necessary.

Expanding the OEM bolt holes with a drill & drill bit may be necessary. If expanding the bolt holes, use touch-up paint over the bare metal after drilling.

STEP 12



Clean the vehicle trunk using the included (3) isopropyl alcohol prep pads, followed by the included (3) adhesion promoter prep pads to prepare for the spoiler tape. Once dry, peel the tape backing and place the spoiler onto the vehicle. Secure the spoiler using the included (4) M6 flange nuts. Tighten the spoiler evenly until secure.

Re-install the trunk grommets and liner using OEM hardware. Installation is now complete.