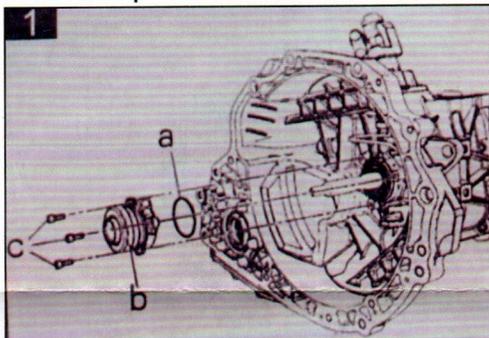
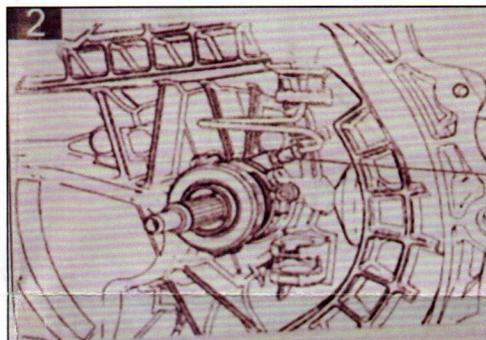


# Important information for correct assembly of concentric slave cylinder(CSC)

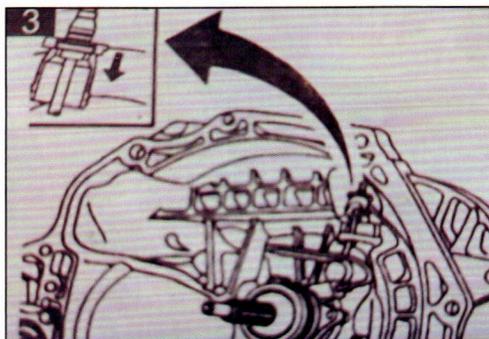
## Correct procedure for the CSC



Install CSC(b), Fasten CSC retaining bolt(c) to 7Nm.



Install CSC tubing, tubing bolt(d). Tightening force 15Nm.

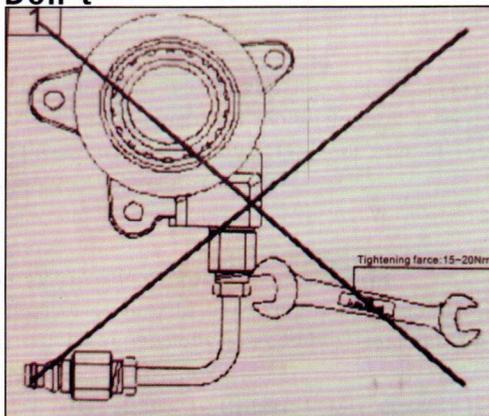


Install bushing on variable speed drive housing.



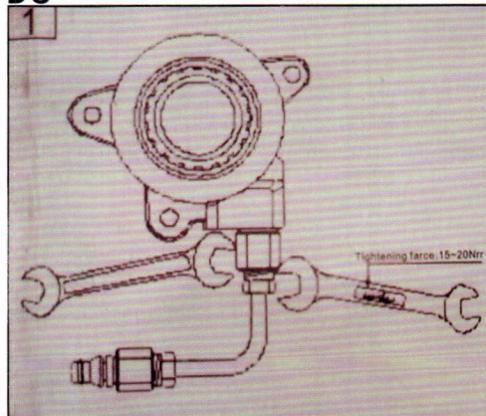
The pedal will feel light if the air not exhausted. Riding the pedal repeatedly could exhaust the air.

## Don't



Wrong tightening method: can not only use a wrench to twist the tubing and the joint, can twist the bad joint.

## DO



Correct tightening method: use two wrench to tighten the oil pipe and joint to ensure that the joint does not rotate.

## Attention: Incorrect handling of this part may cause premature failure

### • CORRECT HANDLING:

Do not manually operate/compress the unit.

Incorrect handling may damage or dislodge internal seals and cause premature failure.

### • USE SUITABLE BRAKE & CLUTCH FLUID

Use vehicle manufacturers specified fluid only DOT3, DOT4, DOT5.1 Please check for suitability do not mix fluids as not all dot fluid is compatible.

### • GREASE AND CLEANING

This unit is pre-lubricated during manufacture with a special high performance lubricant for maximum heat resistance.

Any exposure to an unsuitable grease, brake cleaner, silicone based water displacement spray or any type of petroleum based product will have an adverse chemical reaction with the main shaft seal. Lead to product leakage.