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# UPPER REPLACEMENT GRILLE

(2024+ MUSTANG - EXCLUDING DARK HORSE)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Upper Replacement Grille
- (10) Cable Ties
- (2) Scotchlok Connectors

### TOOLS REQUIRED

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- 7mm, 10mm Socket/Wrench
- Ratchet
- Panel Removal Tool
- Flathead Screwdriver
- Pliers
- Floor Jack
- Jack Stands

**STEP 1**

Safely lift and support the front of the vehicle using a floor jack and jack stands.

Open the vehicle hood. Remove the (8) plastic push clips from the radiator cover, then remove the cover from the vehicle.

**STEP 2**

Using a panel removal tool, remove each end of the weatherstripping from the vehicle chassis. Then, remove (7) 7mm screws from the top of the bumper.



**STEP 3**

Remove (2) 10mm bolts from each side of the vehicle disconnecting the bumper from the fenders.

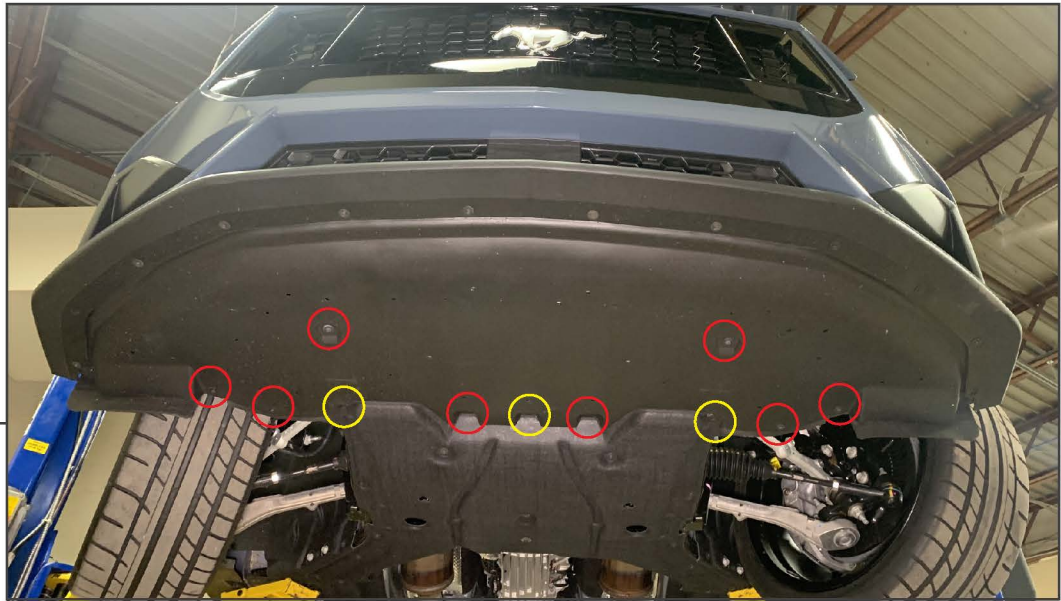


**STEP 4**

Remove (6) plastic push clips from the inner fender liner on each side of the vehicle. Turn the vehicle wheel to gain better access if necessary.

**LH Side:** Unplug the side marker lamp connector and the bumper lighting harness connector.

**RH Side:** Unplug the side marker lamp connector.



**STEP 5**

From under the vehicle, remove (8) 7mm screws and (3) plastic push clips to separate the plastic shield from the vehicle chassis.

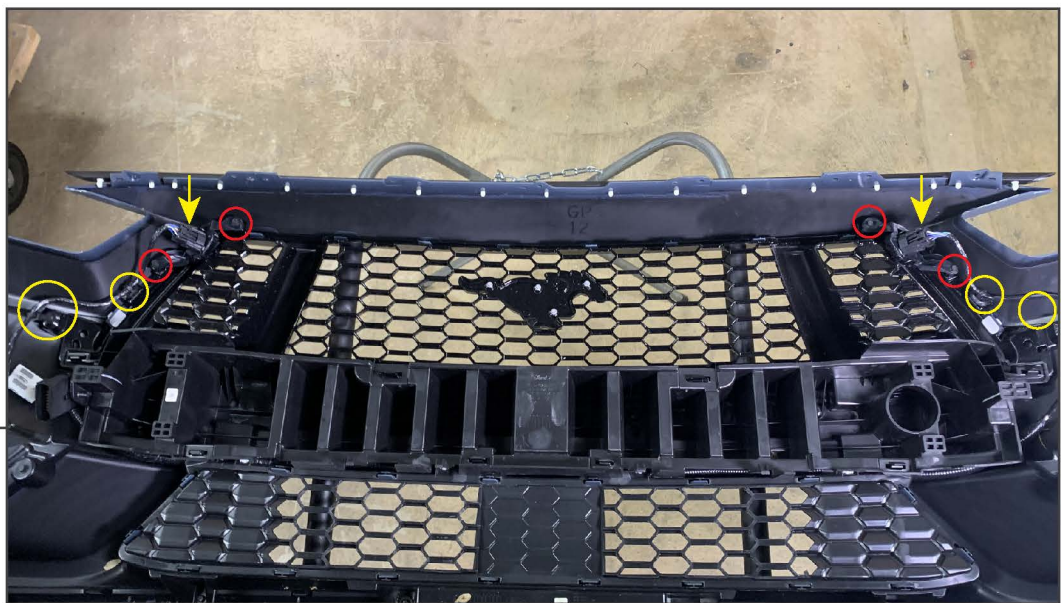


**STEP 6**

Pull the bumper downwards to disconnect the plastic push clip holding the bumper to the fender on each side of the vehicle. Using a plastic pry tool may be necessary for additional leverage.

**STEP 7**

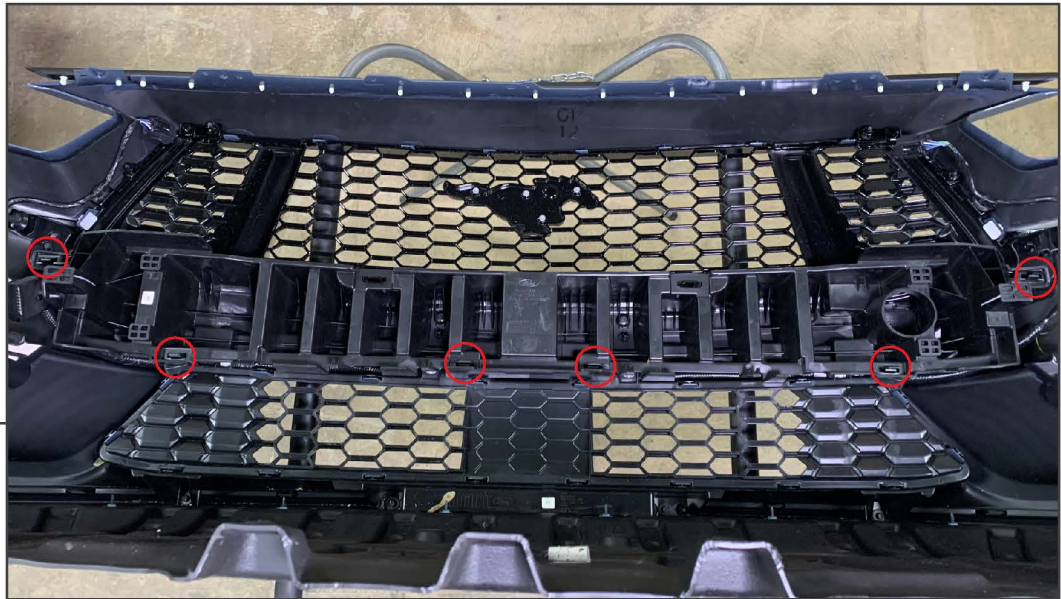
With assistance, lift the top edge of the bumper over the chassis retainer and remove the bumper from the vehicle and onto a soft workable surface.

**STEP 8**

Unplug the (2) bumper light connectors, and remove (2) 7mm screws per light assembly. Remove the lights from the grille panel and transfer to the new grille reusing the original (4) 7mm screws.

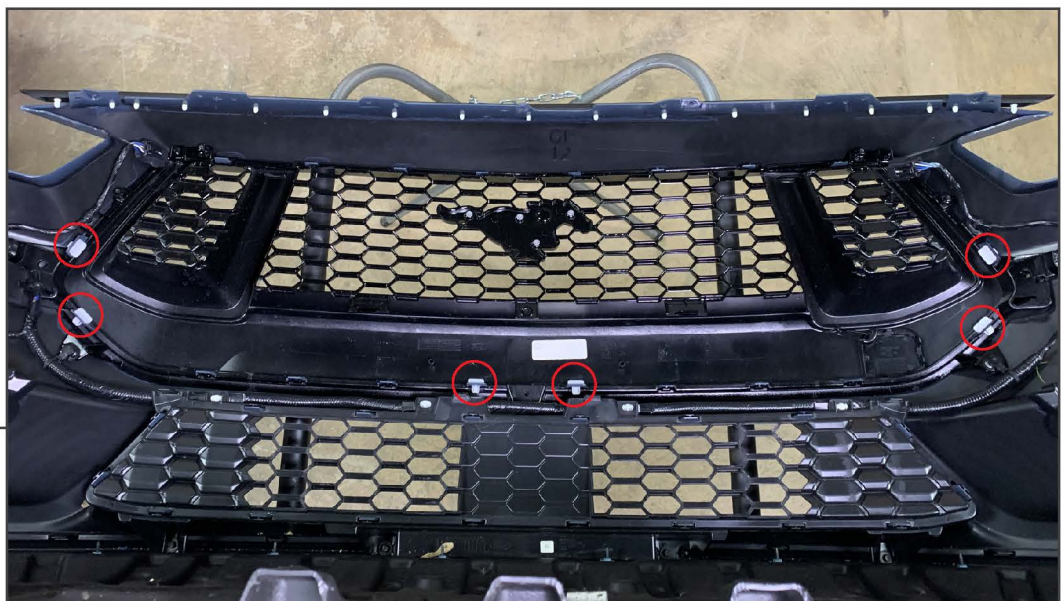
Using a panel removal tool, disconnect the harness retainers from the upper grille panel.

**STEP 9**

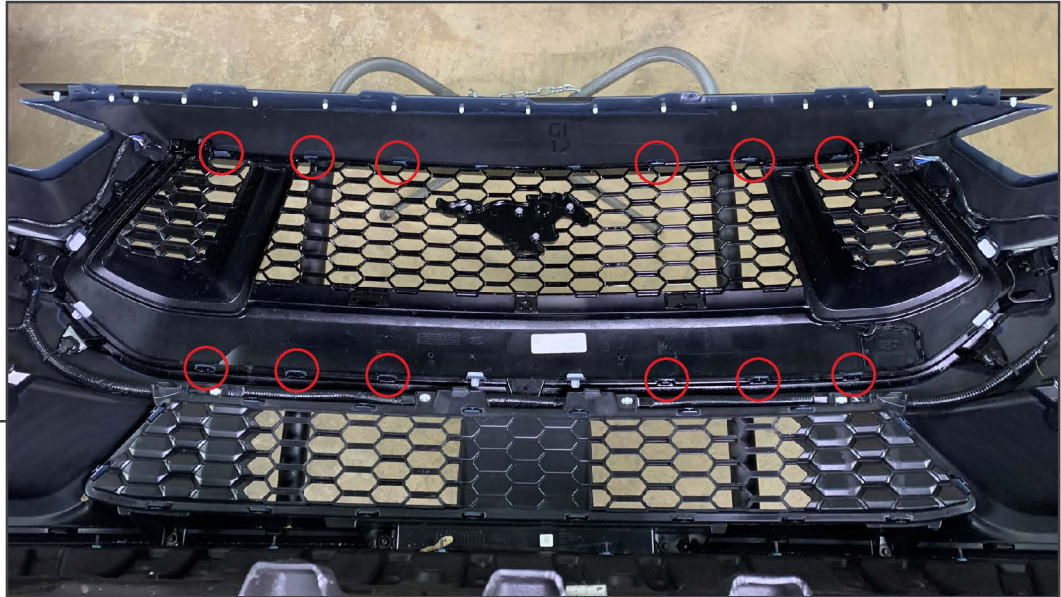


Remove the bumper core by pressing the tabs with a pry tool/flathead screwdriver while pulling the core away.

**STEP 10**



Remove the (6) white retaining clips from the upper grille.

**STEP 11**

Use a pry tool/flathead screwdriver to press the retaining tabs while pulling the grille away from the bumper. Once all clips are dislodged, remove the grille from the bumper and set aside.

Note: Work from one side of the grille towards the other. The tabs are difficult to manipulate by design, take your time.

**STEP 12**

Install the new grille to the bumper by pressing into place until all tabs properly lock into place. Then, fit the (6) white retaining clips into place. Place the OEM grille lighting harness into the grille holes.

Using the included (10) cable ties, secure the harness along the vehicle grille lighting harness. Ensure the wire leads of the harness route to the passenger side of the vehicle. Re-install the bumper core panel.



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**STEP 13**

Place the bumper near the front of the vehicle. Splice the grille lighting harness into the passenger side marker light harness using the included (2) scotchlok connectors. The lights will power on with the vehicle parking lights.

<u>Vehicle Harness</u>	-	<u>Grille Lights</u>
Brown/Yellow (+)	-	Red (+)
Black/Green (-)	-	Black (-)



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**STEP 14**

Install the new bumper to the vehicle following steps 1-8 in reverse order.

Installation is now complete.