

- (1) Front Bumper
- (1) Upper Grille
- (1) Lower Grille
- (1) LH Side Grille
- (1) RH Side Grille
- (1) LH Valance Panel
- (1) RH Valance Panel
- (16) Phillips Screws

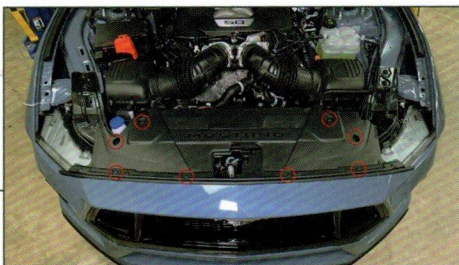
- 7mm, 10mm Socket/Wrench
- Ratchet
- Panel Removal Tool
- Flathead Screwdriver
- Phillips Screwdriver
- Floor Jack
- Jack Stands
- Rubber Hammer
- 9/32" Drill Bit & Power Drill

GTD STYLE FRONT BUMPER

(2024+ MUSTANG - Excluding Dark Horse)

INSTALLATION INSTRUCTIONS

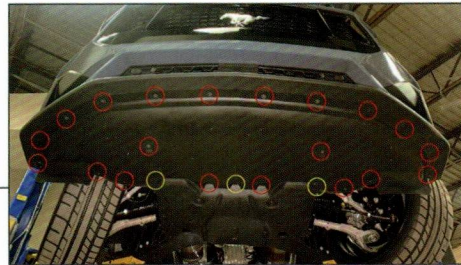
STEP 1



Safely lift and support the front of the vehicle using a floor jack and jack stands.

Open the vehicle hood. Remove the (8) plastic push clips from the radiator cover, then remove the cover from the vehicle.

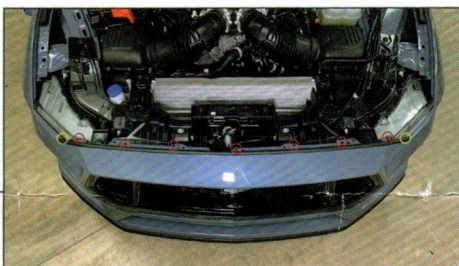
STEP 5



From under the vehicle, remove (20) 7mm screws and (3) plastic push clips to separate the plastic shield from the vehicle chassis.

Remove the splash shield from the vehicle.

STEP 2



Using a panel removal tool, remove each end of the weatherstripping from the vehicle chassis. Then, remove (7) 7mm screws from the top of the bumper.

STEP 6



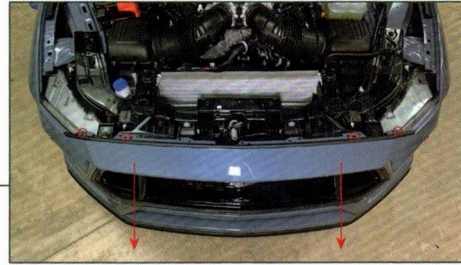
Pull the bumper downwards to disconnect the plastic push clip holding the bumper to the fender on each side of the vehicle. Using a plastic pry tool may be necessary for additional leverage.

STEP 3



Remove (2) 10mm bolts from each side of the vehicle disconnecting the bumper from the fenders.

STEP 7



With assistance, lift the top edge of the bumper over the chassis retainer posts and remove the bumper from the vehicle and onto a soft workable surface.

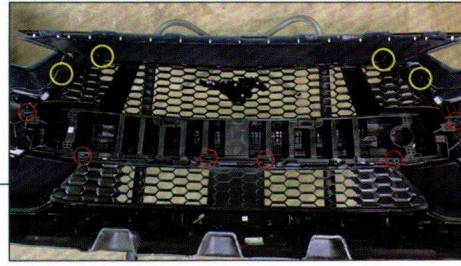
STEP 4



Remove (6) plastic push clips from the inner fender liner on each side of the vehicle. Turn the vehicle wheel to gain better access if necessary.

LH Side: Unplug the side marker lamp connector and the bumper lighting harness connector.
RH Side: Unplug the side marker lamp connector.

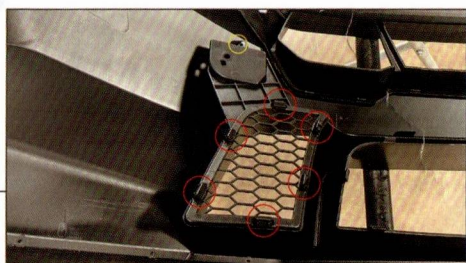
STEP 8



Remove the bumper core by pressing the tabs with a pry tool/flathead screwdriver while pulling the core away. The core panel will not be reused. If reusing is desired, cutting the core panel is required.

Release the wiring harness retainers. Remove (2) 7mm screws per grille LED light. Remove the grille lights and wiring harness from the grille.

STEP 9 [BUMPER ASSEMBLY]



Place the new bumper on a soft workable surface. Lay out all bumper components.

Identify the LH/RH side grille panels using the embossed label ("L" / "R"). Then, fit each side grille into the back of the bumper, and press the retainers into place. Secure the top of the panel to the bumper using (1) Phillips screw per side grille panel.

Note: Using a rubber hammer may be necessary to engage all retainers into the bumper.

STEP 10



Fit the lower grille panel to the rear of the bumper, and press the retainers into place.

Note: Using a rubber hammer may be necessary to engage all retainers into the bumper.

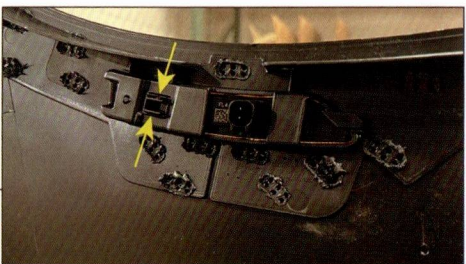
STEP 11



Fit the upper grille panel to the front of the bumper, and press the retainers into place. Once the grille is properly seated, secure the grille into place using (2) Phillips screws.

Note: Using a rubber hammer may be necessary to engage all retainers into the bumper.

STEP 12



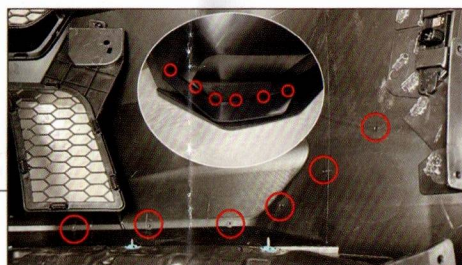
Remove the original sidemarker lamps using needle nose pliers against the retaining tabs. Then, fit the sidemarker into the new bumper, and press into place until the tabs audibly click into place.

STEP 13



Using a panel removal tool, remove the upper bumper weatherstripping. Then, press the weatherstripping clips into the top of the new bumper.

STEP 14



Identify the LH/RH side valance panels using the embossed label ("L" / "R"). Then, locate the (6) counter-sunk holes in the rear of the bumper. Drill the (6) holes using a 9/32" drill bit. Fit each valance panel into the front of the bumper, and secure into place by using the provided (6) Phillips screws through the rear of the bumper into the valance panel screw bosses. Each valance panel will mount flush to the face of the bumper.

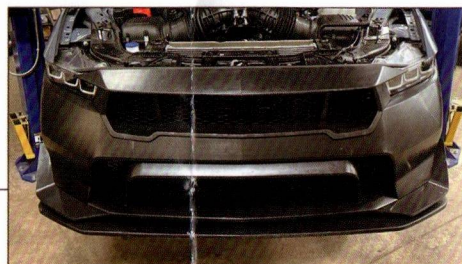
STEP 15



Remove the bumper alignment/nut plates from the original bumper, and transfer to the new bumper.

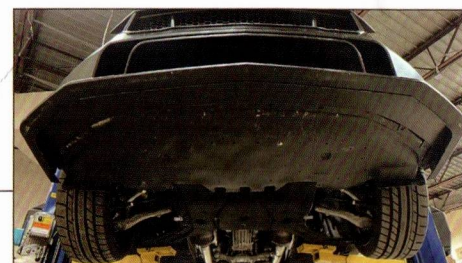
Note: To aid removal from the original bumper, use spray lubricant on the plastic clip, then pry the nut plate away from the bumper.

STEP 16



With a helper, fit the bumper assembly to the vehicle. Ensure the bumper is properly routed under the headlights. Secure the top and sides of the bumper using the OEM bumper hardware.

STEP 17



Fit the splash shield to the vehicle above the front bumper chin spoiler, and secure into place using the OEM splash shield hardware.

STEP 18



Plug in the sidemarker lamp harnesses into each bumper sidemarker. Plug in the grille light harness into the vehicle harness connector.

Secure the fender liner to the bumper using the OEM fender liner hardware.

STEP 19



Install the radiator cover using the OEM mounting hardware.

Installation is now complete.