



# AXLE BACK EXHAUST

(2018-2023 MUSTANG GT - WITHOUT ACTIVE EXHAUST)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) LH Muffler Assembly
- (1) RH Muffler Assembly
- (2) Exhaust Clamps

### TOOLS REQUIRED

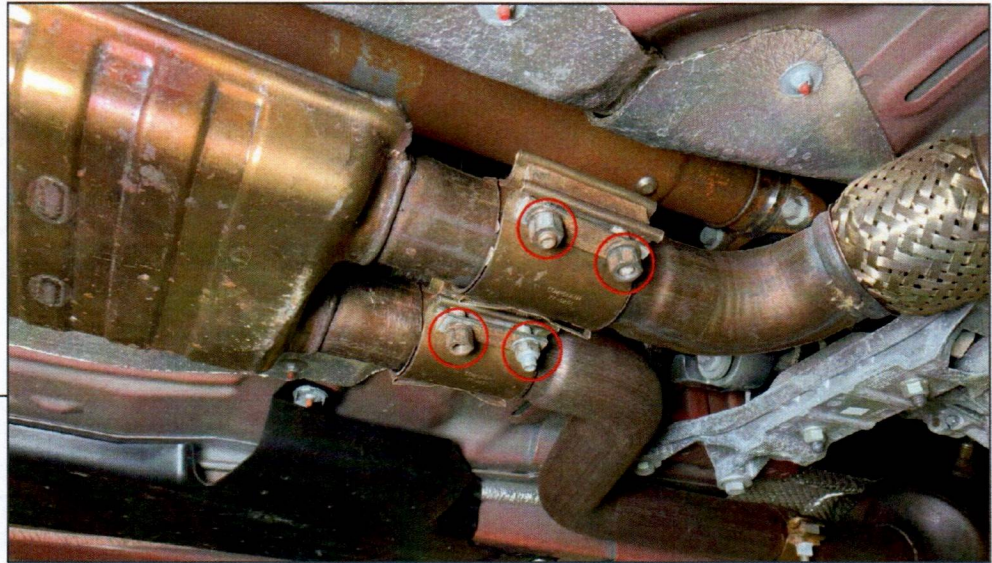
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- 13mm, 15mm Sockets
- Ratchet
- Torque Wrench
- Spray Lubricant
- Measuring Tape
- Reciprocating Saw
- Metal File
- Floor Jack & Jack Stands

SKU # 467738



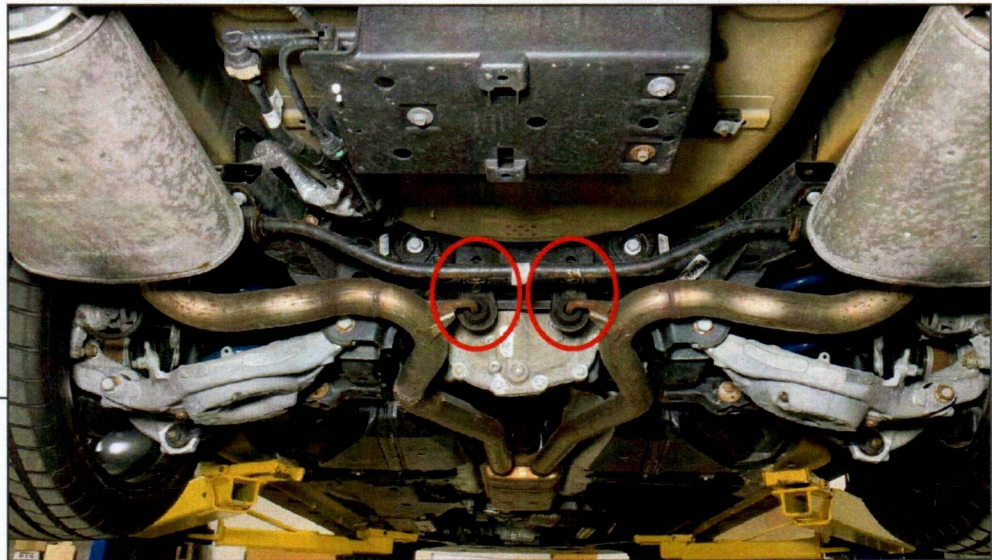
**STEP 1**



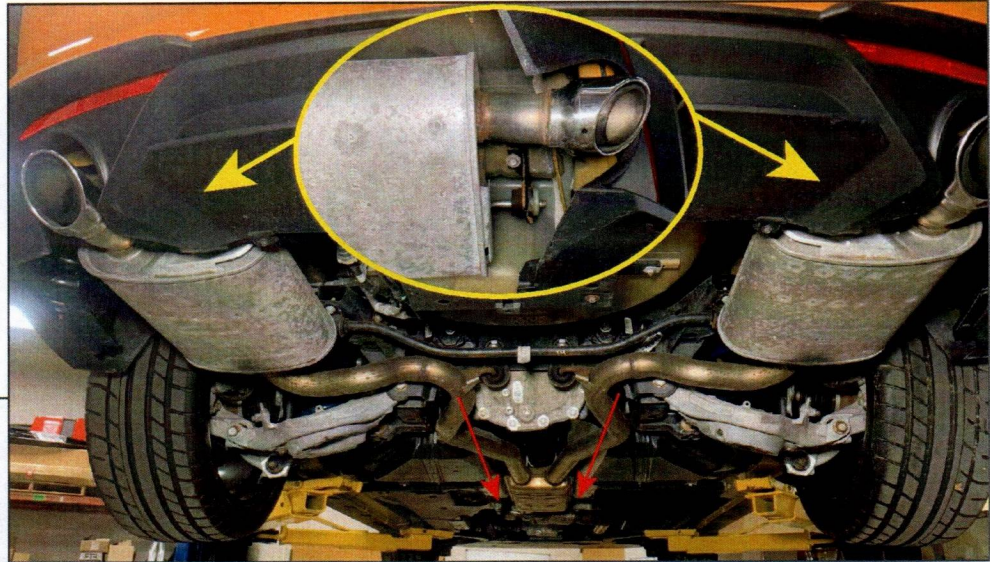
Lift and support the vehicle off the ground using a floor jack and jack stands.

Loosen the (2) exhaust clamp before the middle resonator using a 15mm socket.

**STEP 2**



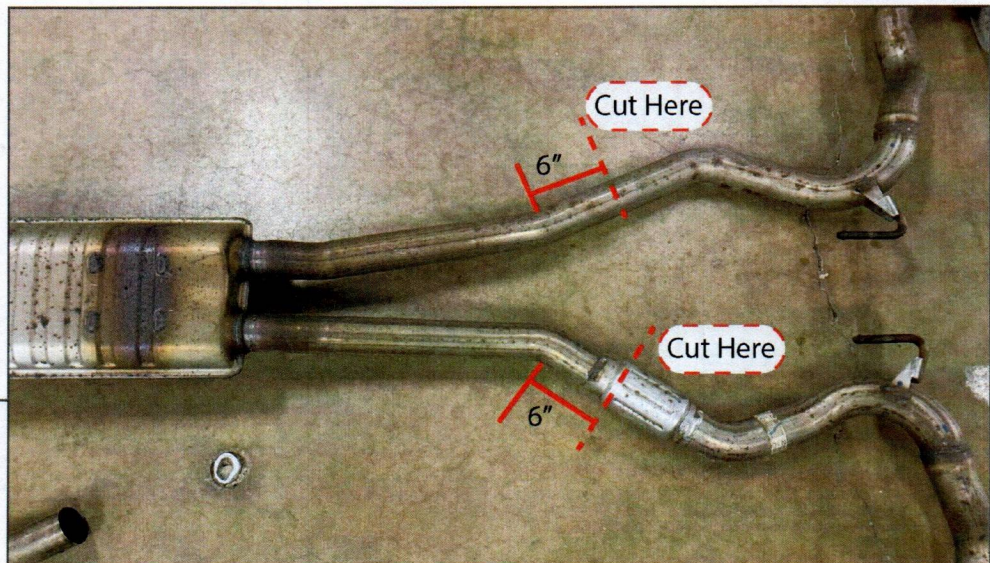
Towards the rear of the vehicle, locate the (2) exhaust hangers bolted to the vehicle rear subframe. Unbolt the hangers using a 13mm socket and allow the hangers to be free of any exhaust weight.



### STEP 3

Lubricate the hangers above each muffler with spray lubricant. Push the entire exhaust system towards the rear of the vehicle within the hangers above the mufflers. Remove the front pipes from the resonator, then lower the front of the exhaust. Slide the rear section of the exhaust from the upper hangers, and remove the exhaust from the vehicle.

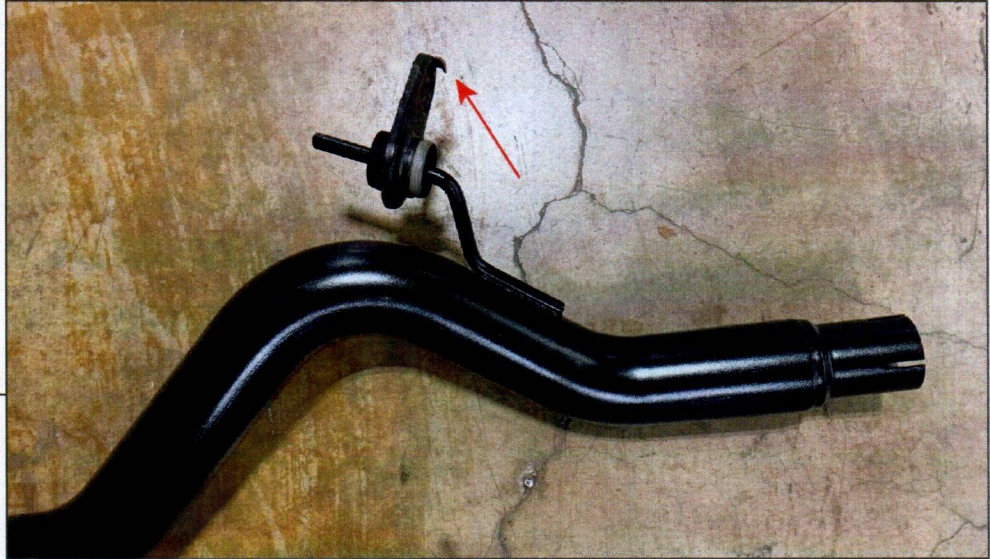
Place the exhaust on a workable surface for measuring and cutting.



### STEP 4

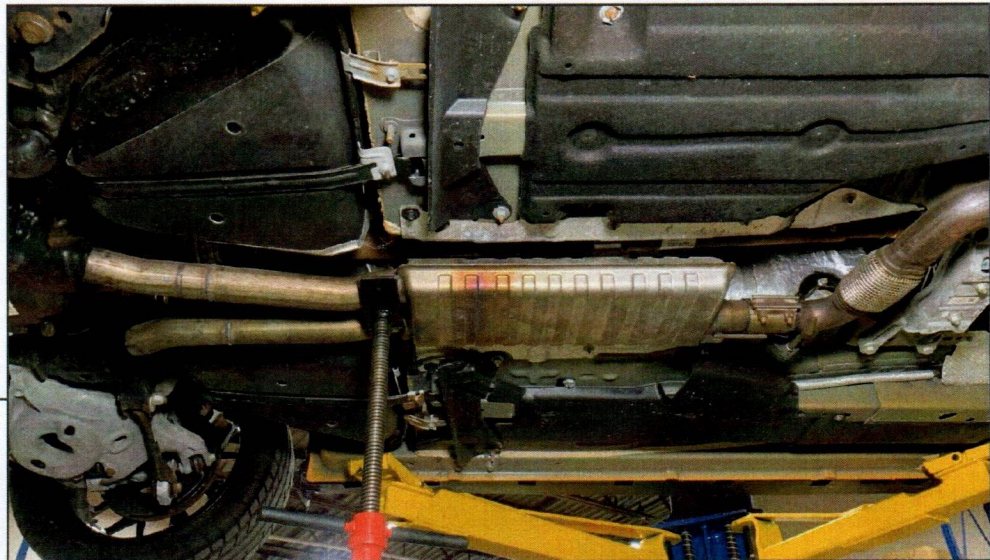
With the exhaust system on a workable surface, use a tape measure and a permanent marker to mark 6" after the bend on each side after the resonator. Ensure to measure along the inside of the bend radius. See photo for visual representation, the cut marks are indicated with the dotted line.

Once the pipes are cut, clean the ends using a metal file. If pipes have welded heat shields, remove and ensure the outside of the pipe is clean to allow for the new pipes to install properly.



### STEP 5

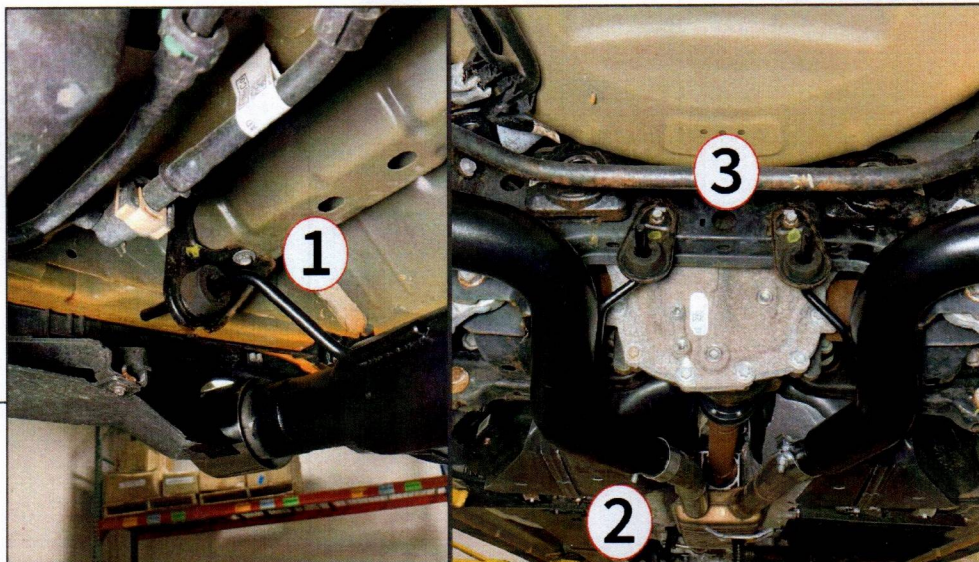
Transfer the rear subframe exhaust hangers from Step 2 to the new exhaust pipes. Ensure the metal hook faces towards the inlet of the exhaust pipe.



### STEP 6

Place the cut resonator assembly to the vehicle, and support into place using a floor jack. Loosely secure the front exhaust clamps to the vehicle front pipe.

Place (1) included exhaust clamp onto each cut resonator pipe end to prepare for the new muffler pipes.



#### STEP 7

Insert the rear of the new muffler pipe into the rear most hanger (1). Then, slip the muffler pipe into the cut vehicle resonator pipe fully (2). Bolt the rear subframe exhaust hangers to the rear subframe using the original bolts (3).



#### STEP 8

Adjust the exhaust to fit evenly into the rear bumper cutouts. Once adjusted, tighten all exhaust clamps to 45 ft.-lbs.

Installation is now complete.

