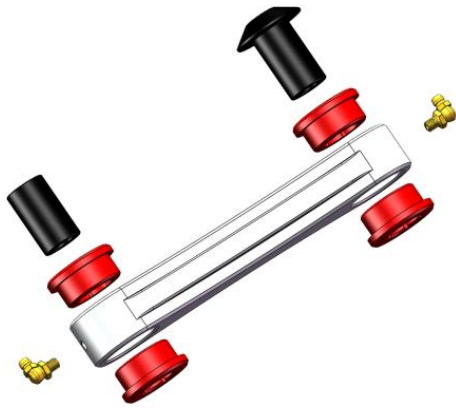


Installation Instructions

2K610280 & 2K610281

Rear Vertical Link



Kit Contents:	Quantity:
Rear Vertical Link	2 pcs.
PU Bushing	8 pcs.
PU Bushing Tube	2 pcs.
PU Bushing Taper Tube	2 pcs.
M6x1 Zerk	4 pcs.

1. Use a floor jack to raise the rear of the vehicle, and place the jack stands under the frame. Then, finish removing the lug nuts and wheel.
2. Remove the lower bolt on the rear vertical link with an 18mm wrench and retain it for reuse.



3. Remove the upper bolt on the rear vertical link with a 15mm wrench and retain it for reuse.



4. Use a pry bar or screwdriver for leverage to pop the factory rear vertical link out.



5. Install the new rear vertical link. For the convenience of installation, apply a thin layer of grease to the inside of the chassis mounts and the exposed bushing surface on the rear vertical link.



6. Thread the upper bolt through the top of the rear vertical link and attach the flange nut. Don't tighten this nut down yet.

7. Thread the lower bolt through the bottom of the rear vertical link.

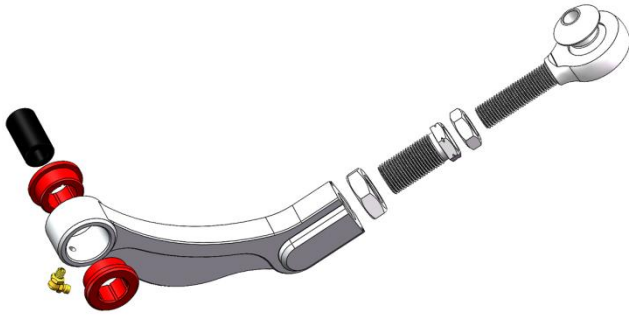
8. Use a torque wrench to torque the top bolt to 81 ft lbs and the lower bolt to 129 ft lbs.

9. Repeat steps 2-8 on the opposite side of the vehicle.

10. Reinstall the wheels and lower the vehicle back on the ground.

Note: Since nothing was done to the camber arm or toe link, you should be good to hit the road without getting an alignment.

Rear Camber Link



Kit Contents:	Quantity:
Rear Camber arm	2 pcs.
PU Bushing	4 pcs.
PU Bushing Tube	2 pcs.
Heim joints	2 pcs.
M6x1 Zerk	2 pcs.
M24x1.5-LH Nut	2 pcs.
M18x1.5 Nut	2 pcs.
Threaded pipe	2 pcs.

1. Use a floor jack to raise the rear of the vehicle, and the place jack stands under the frame Then, finish removing the lug nuts and wheel.

2. Remove the outboard nut and bolt on the rear camber arm with a 15mm and 18mm wrench.



3. Remove the inboard bolt on the rear camber arm with an 18mm wrench.



4. Remove the factory rear camber arm.

5. Compare the factory rear camber arm to the adjustable camber arm. Adjust the length of the adjustable arm to match the stock arm as a starting point.

6. Install the new rear camber arm.



7. Thread the inboard bolt through the rear camber arm and attach the nut. Don't tighten this nut down yet.

8. Thread the outboard bolt through the rear camber arm heim joint and attach the nut.

9. Use a torque wrench to torque the inboard bolt to 85 ft lbs and the outboard bolt to 76 ft lbs.

10. Repeat steps 2-9 on the opposite side of the vehicle.

11. Reinstall the wheels and lower the vehicle back on the ground.

12. ***Alignment must be performed after installation!***

***Alignment starting points/suggestions:
Performance Pack cars -1.5*, Drag cars 0*,
Handling/Road Race cars -2.5*.***

