

Part # 4397

2010-2012 Mustang Stalker Rear Valance

Notice: Pre-fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable! After the parts have been primed and painted install the double sided tape! The surface where the 3M double sided tape is contacting must be cleaned with isopropyl alcohol and be a minimum of 75 degrees F constant throught the drying process! Allow the 2-sided tape to dry 24 hours before driving!

Step 1

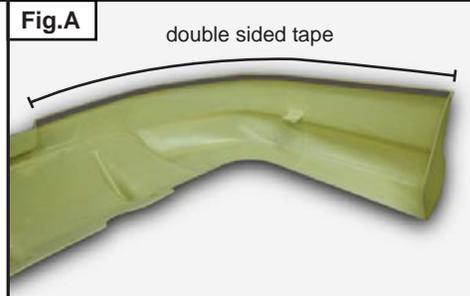
Remove the Rear Bumper and Rear Bumper absorber. **(Keep all factory hardware! It will be reused!)**

Step 2

Remove the black factory lower valance from the bumper and reinstall the back bumper to the car with out the factory lower valance. Loosen the exhaust muffler where it is mounted at the ball rotating clamp. This will allow you to get adjustment of the exhaust tip in step 6.

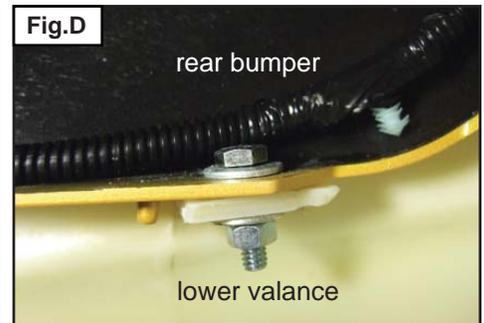
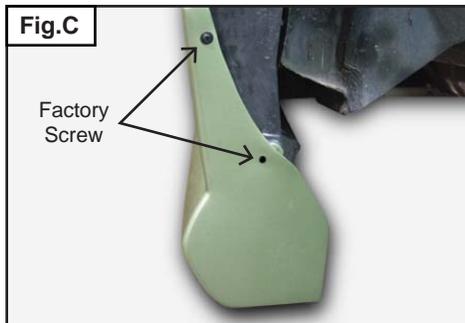
Step 3

(Only after the valance has been painted! If you are test fitting go to next step!) Install the 3M double sided tape along the guidelines an 1/8" away from the top edge of the part **as shown in fig.A**. Peel and fold about 2" of the red backing from each end of tape, so when you place the lower valance on the rear bumper the red backing is exposed and can be pulled. **(This will allow you to get the best alignment of the part.)**



Step 4

Align the rear valance with the back of the bumper **as shown in fig.B**. Reinstall the Factory Screws in the wheel wells **as shown in fig.C**. Install the supplied bolts, nuts, and washers through both mounting tabs on the valance, to the bumper **as shown in fig.D**.



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QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 1/2" 2-SIDED TAPE	VHB 150
2	3/4" BOLTS	13003
2	1/4" NUTS	36102
4	WASHERS	33004



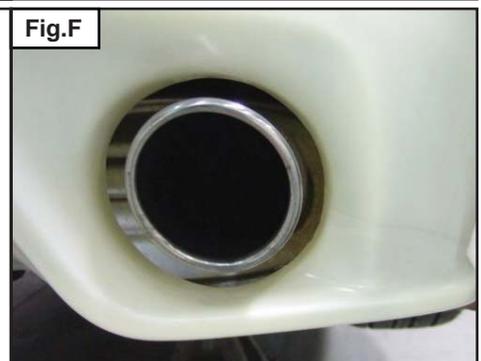
Step 5

During test fit only! Drill an 1/8" hole through the predrilled holes in the lower valance tag area into the bumper **as shown in fig.E**. Reinstall three of the screws that secured the factory rear valance to the bumper in this location. Drill an 1/8" hole in the wheel wells through the predrilled holes in the lower valance, **refer to fig.C**. Install the factory screws.

Fig.E**Step 6**

Move muffler to center the exhaust tip within the opening in the rear valance. Retighten clamp **as shown in fig.F**.

Note: the exhaust tip must be centered within the valance or burning of paint will occur.

Fig.F**Step 7**

(Only after the valance has been painted and double sided tape has been installed!)

With the top screw in the wheel wells and the supplied bolts installed in the mounting tabs, pull the red backing from the double sided tape slowly. After all the backing is removed, firmly press the edges of the valance to securely adhere the tape. Reinstall the remaining wheel well screws and tag area screws.

URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part! The tape adheres best when it is applied to a painted surface. Cervini's does not recommend baking parts off the vehicle, if necessary parts MUST be supported properly!

