

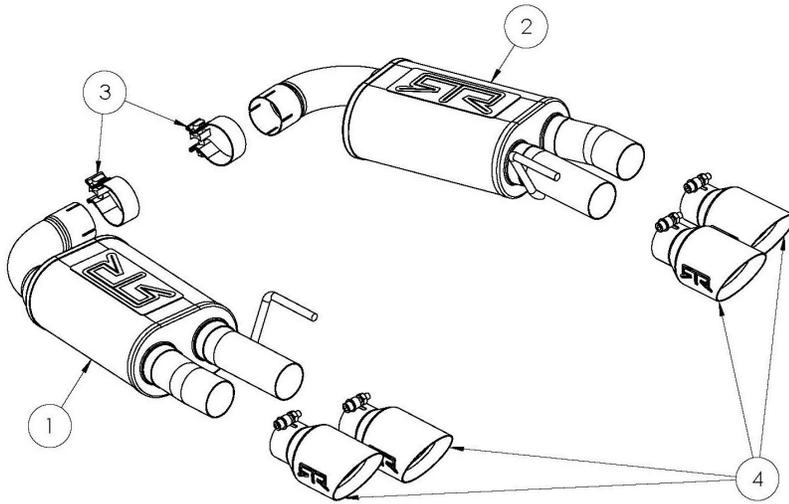


2018-22 Ford Mustang RTR Street Spec Axle Back Exhaust

Part number 11111.0001.12.A

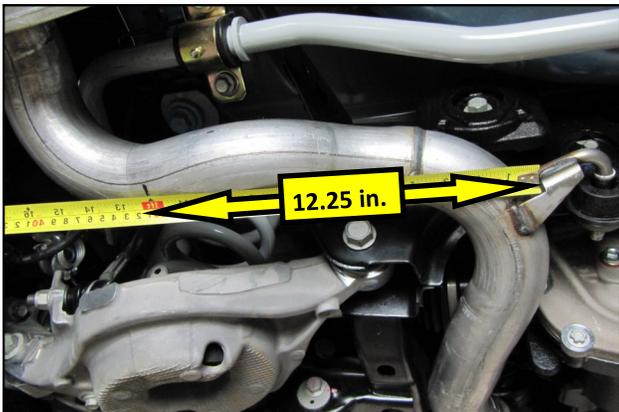
Component Identification

1. Muffler, Left	1
2. Muffler, Right	1
3. Exhaust Clamp	2
4. Exhaust Tip	4

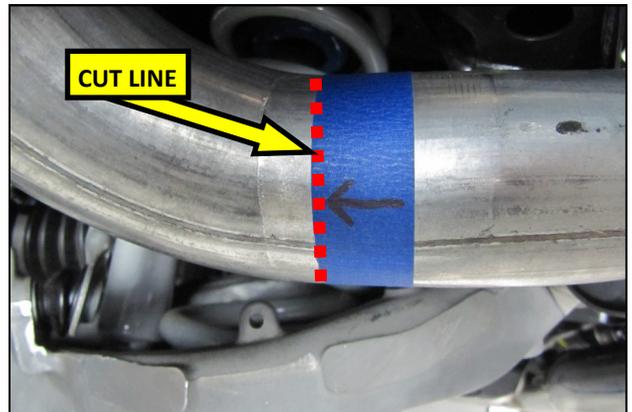


NOTE: Installation of this exhaust system requires cutting the OEM exhaust system. In addition to common hand tools, this installation requires the use of a Sawzall® or equivalent.

This exhaust system is not intended for vehicles equipped with the Ford active exhaust option.



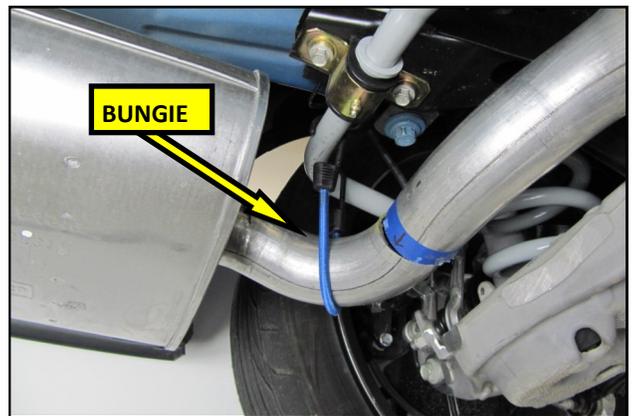
1. Raise the vehicle using a hoist or safely support the vehicle on jack stands. Using a tape measure and a permanent marker, measure outward from the exhaust hanger and mark the pipe at the 12.25 inch mark.



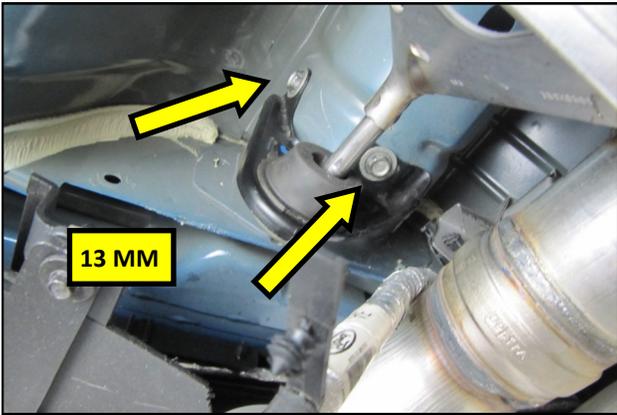
2. Using painters tape, wrap the pipe as shown, at the mark and draw an arrow. This will indicate the cut line and serve as a saw guide.



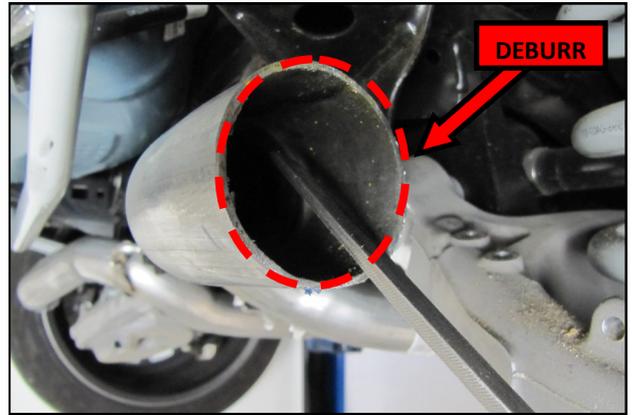
3. With the help of an assistant to brace the muffler, cut the OEM exhaust system using a Sawzall® or equivalent.



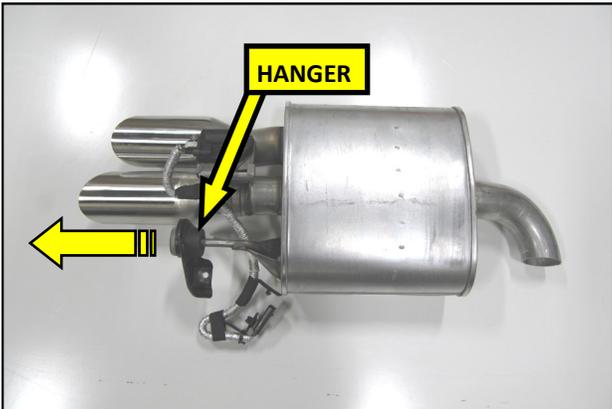
4. HINT: Use a bungee cord to suspend the exhaust to keep it from swinging away from the vehicle.



5. Using a 13 mm socket, remove the two bolts in the rear exhaust hanger. Unhook the hanger from the body and remove the muffler from the vehicle.



6. Using a 10" half round file or equivalent, deburr the inside and outside of the cut exhaust pipe on the vehicle. Repeat steps 1-7 on the opposite side of the vehicle.



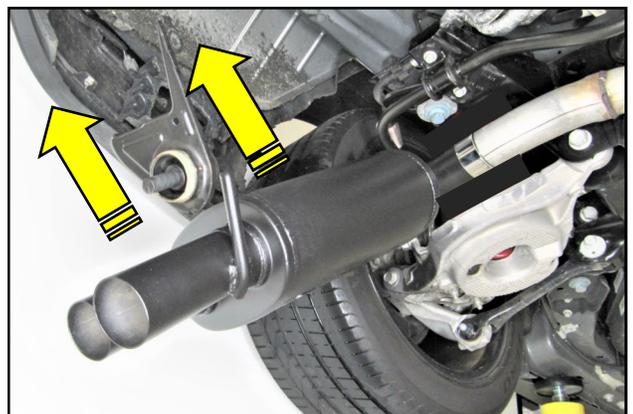
7. Remove the exhaust hanger from the muffler and set it aside.



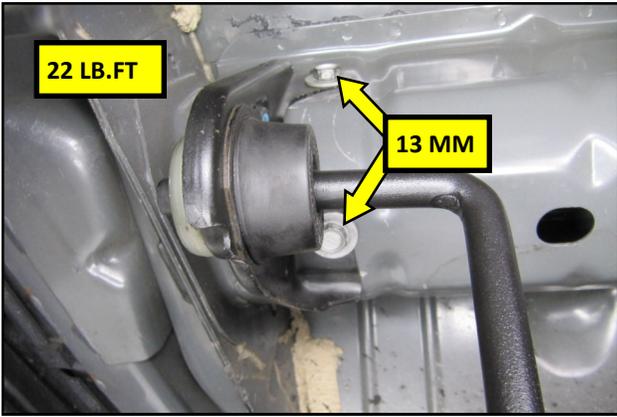
8. Reinstall the OEM exhaust hanger onto the RTR Muffler as shown, with the white half of the bushing facing rearward.



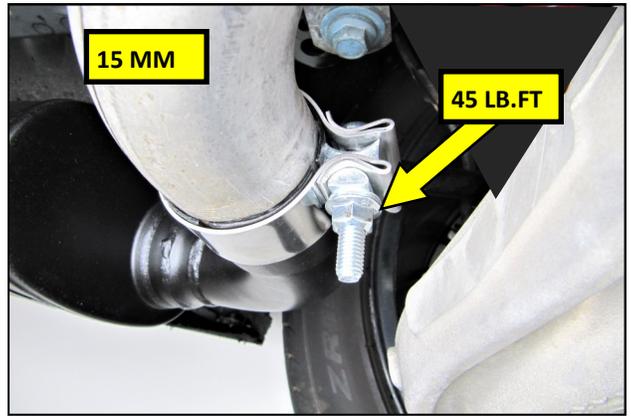
9. Slide the Clamp onto the Inlet Pipe as shown, with the adjuster furthest from the Muffler.



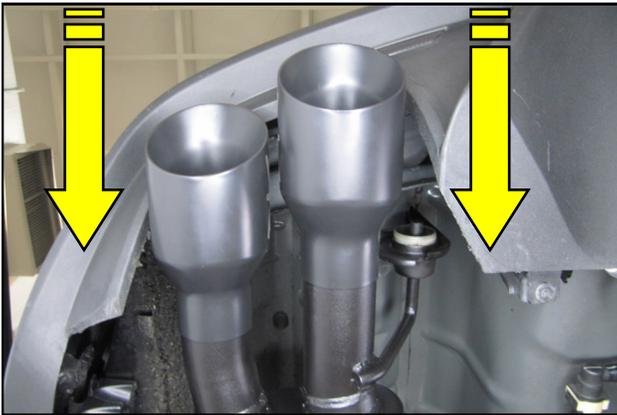
10. Slide the RTR Muffler Assembly onto the OEM pipe and rotate it upward, towards the vehicle.



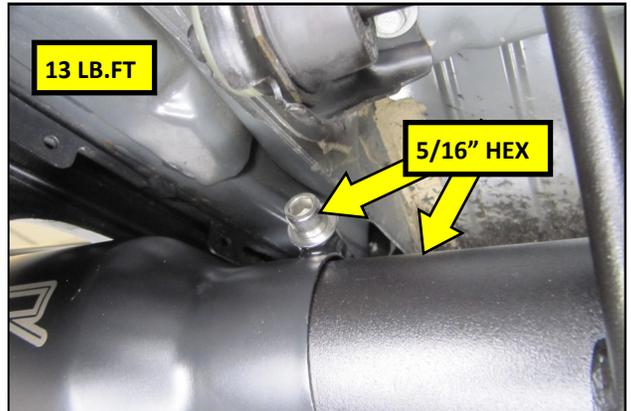
11. Hook the hanger onto the body slot and secure it using the OEM hardware removed in step 6. Torque the hanger bolts to 22 Lb.ft.



12. Using a 15 mm socket and torque wrench, tighten the inlet Clamp to 45 ft-lbs.



13. Slide two of the RTR Exhaust Tips onto the Muffler outlet tubes.



14. Align the Tips with one another, inside the valance. Using a 5/16 Hex bit, torque the Exhaust Tip Bolts to 13 Lb.ft. Repeat steps 8-14 on the opposite side of the vehicle.



15. Align the second set of Tips with the first set and torque the Bolts. Retorque all of the Exhaust fasteners following a thorough heat cycle.

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