



CARBON FIBER V-SERIES REAR SPOILER

(2024-2025+ MUSTANG)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Rear Spoiler
- (2) 4.5mm Spacers
- (2) M5x0.8 x 20mm Flange Bolts
- (2) M5 Lock Washers
- (2) M5 Flat Washers
- (2) Alcohol Prep Pads
- (2) Adhesion Promoter Prep Pads
- (1) Roll of 3M VHB Tape

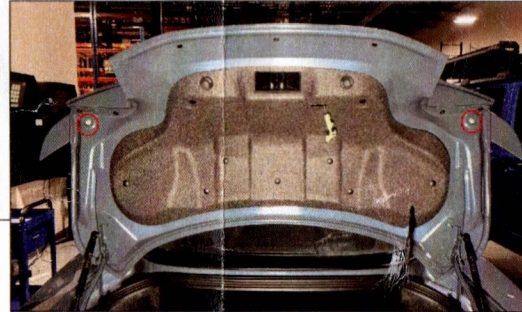
TOOLS REQUIRED

- 8mm, 10mm Sockets
- Ratchet
- Panel Removal Tool
- Exterior Detailer
- Microfiber Cloth

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STEP 1



Open the vehicle trunk. Remove (1) rubber grommet from each end of the trunk lid covering the spoiler mounting hardware.

Remove the (2) 10mm spoiler mounting bolts.

STEP 2

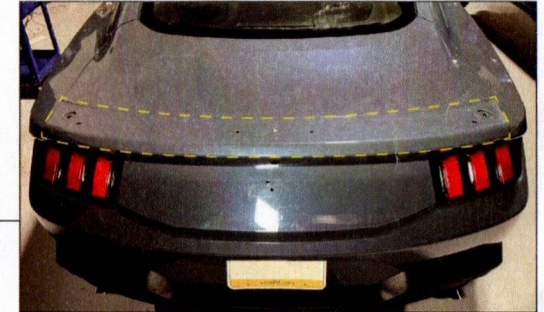


Using a plastic pry tool and a heat gun, heat the spoiler edges to loosen the adhesive and gently pry upwards to disengage the spoiler tape adhesive from the trunk lid. Ensure to protect the vehicle painted surfaces while carefully prying the spoiler away.

Note: The center of the spoiler uses (2) plastic retaining clips to secure the spoiler to the trunk panel. Additional pressure may be necessary to disengage the clips.



STEP 3



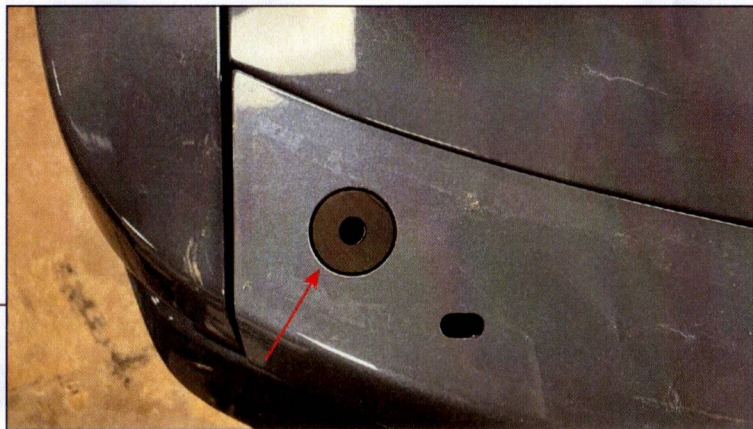
Clean the vehicle trunk lid using exterior detailer and a microfiber cloth. Then, clean the outer perimeter of the trunk lid using (1) alcohol prep pad, followed by (1) adhesion promoter prep pad.

STEP 4

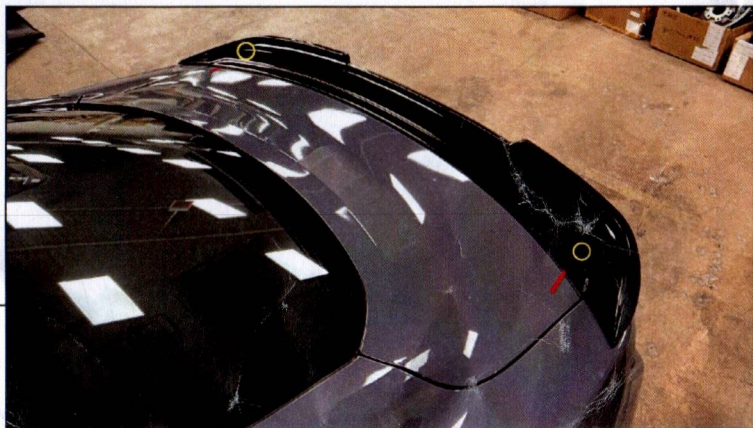


Place the spoiler on a soft workable surface. Clean the bottom outer perimeter using (1) alcohol prep pad. Then, clean the outer perimeter using (1) adhesion promoter prep pad and allow to fully dry.

Apply the included double sided tape to the spoiler outer perimeter.

STEP 5

Fit (1) spacer into each of the spoiler mounting points on the trunk lid.

STEP 6

Slightly peel the red tape backing back on the spoiler. Then, fit the spoiler to the vehicle trunk lid. Loosely secure the spoiler using the (2) M5 bolts, lock washers, and flat washers.

With the hardware loosely installed in the spoiler, remove the red tape backing from the double sided tape by pulling the previously pulled backing.

STEP 7

With the tape backing removed, firmly press the spoiler to the vehicle trunk lid to encourage adhesion. Tighten the M5 bolts to secure the sides of the spoiler. Re-install the trunk lid rubber grommets removed in Step 1.

Installation is now complete.