



UPPER REPLACEMENT GRILLE

(2024+ MUSTANG - EXCLUDING DARK HORSE)

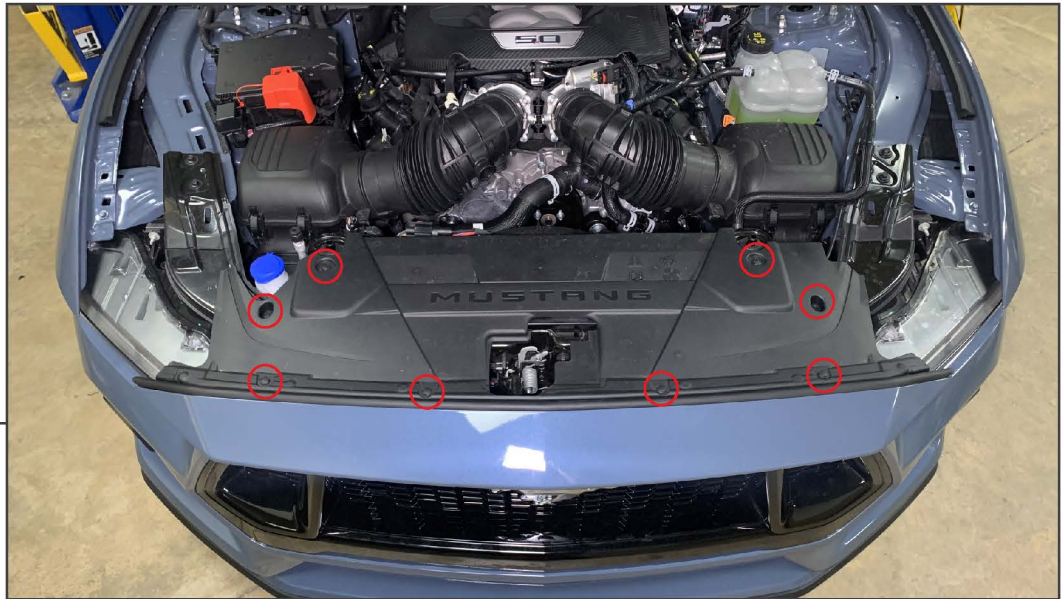
INSTALLATION INSTRUCTIONS

CONTENTS

(1) Upper Replacement Grille

TOOLS REQUIRED

7mm, 10mm Socket/Wrench
Ratchet
Panel Removal Tool
Flathead Screwdriver
Floor Jack
Jack Stands

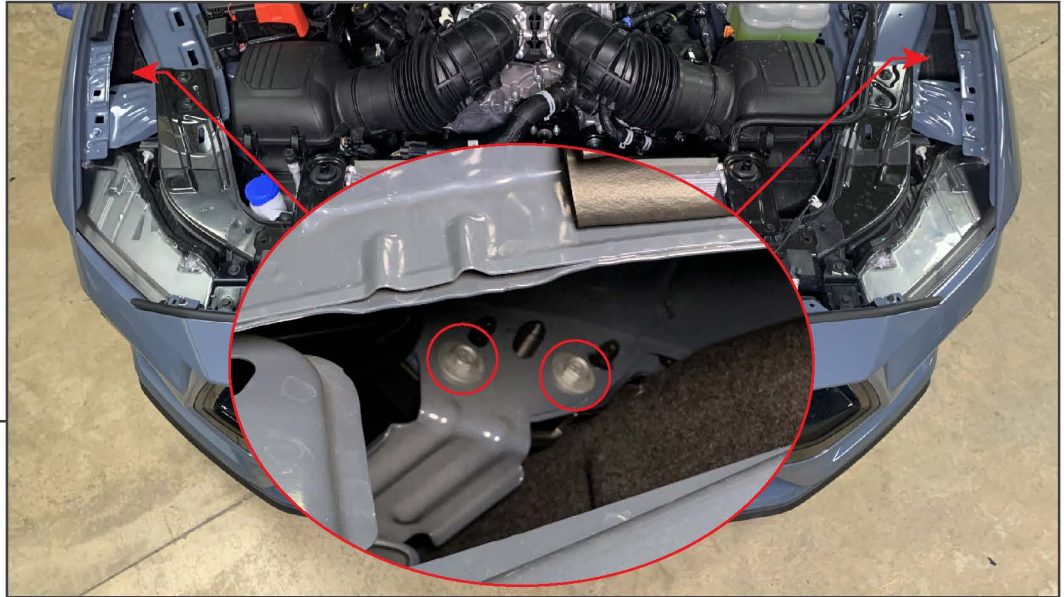
**STEP 1**

Safely lift and support the front of the vehicle using a floor jack and jack stands.

Open the vehicle hood. Remove the (8) plastic push clips from the radiator cover, then remove the cover from the vehicle.

**STEP 2**

Using a panel removal tool, remove each end of the weatherstripping from the vehicle chassis. Then, remove (7) 7mm screws from the top of the bumper.

STEP 3

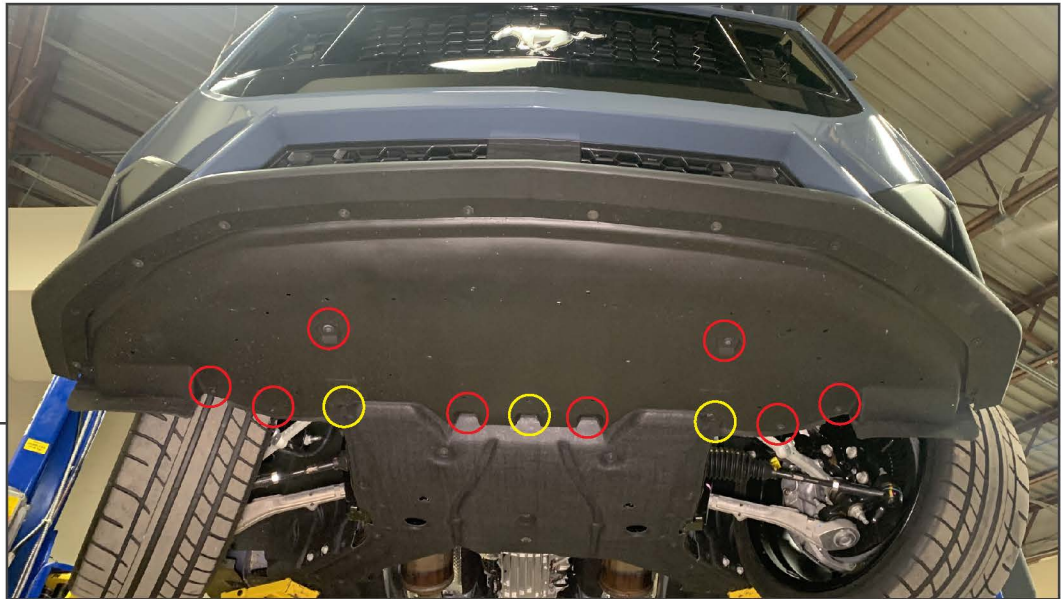
Remove (2) 10mm bolts from each side of the vehicle disconnecting the bumper from the fenders.

STEP 4

Remove (6) plastic push clips from the inner fender liner on each side of the vehicle. Turn the vehicle wheel to gain better access if necessary.

LH Side: Unplug the side marker lamp connector and the bumper lighting harness connector.

RH Side: Unplug the side marker lamp connector.

STEP 5

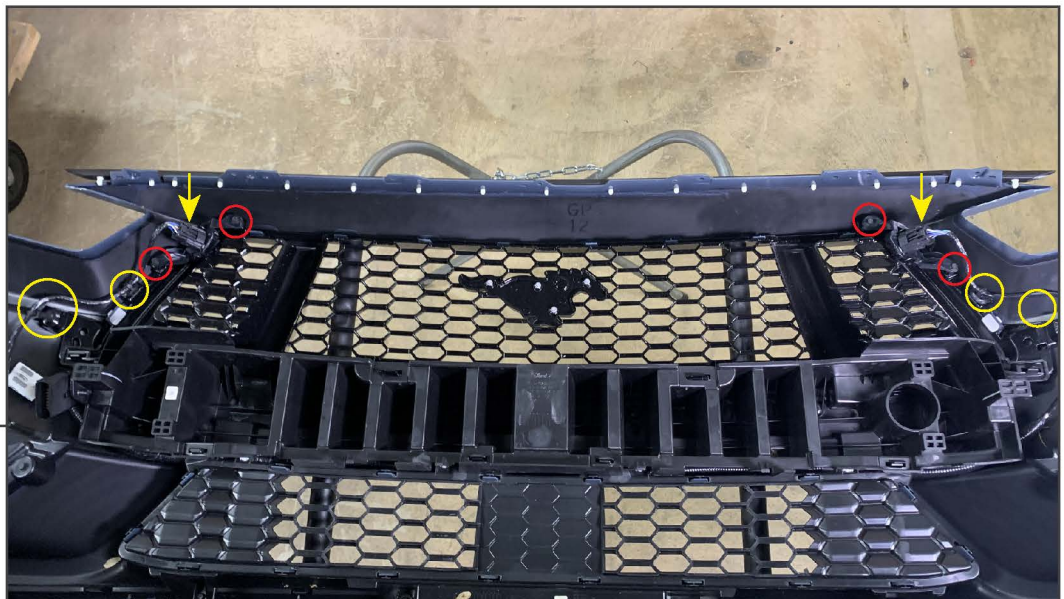
From under the vehicle, remove (8) 7mm screws and (3) plastic push clips to separate the plastic shield from the vehicle chassis.

STEP 6

Pull the bumper downwards to disconnect the plastic push clip holding the bumper to the fender on each side of the vehicle. Using a plastic pry tool may be necessary for additional leverage.

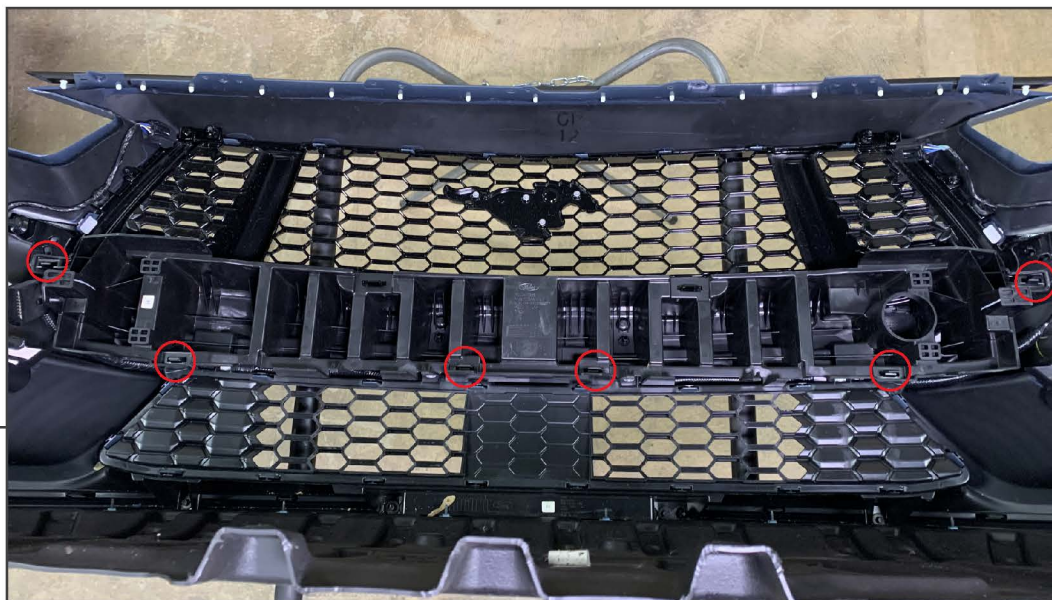
STEP 7

With assistance, lift the top edge of the bumper over the chassis retainer and remove the bumper from the vehicle and onto a soft workable surface.

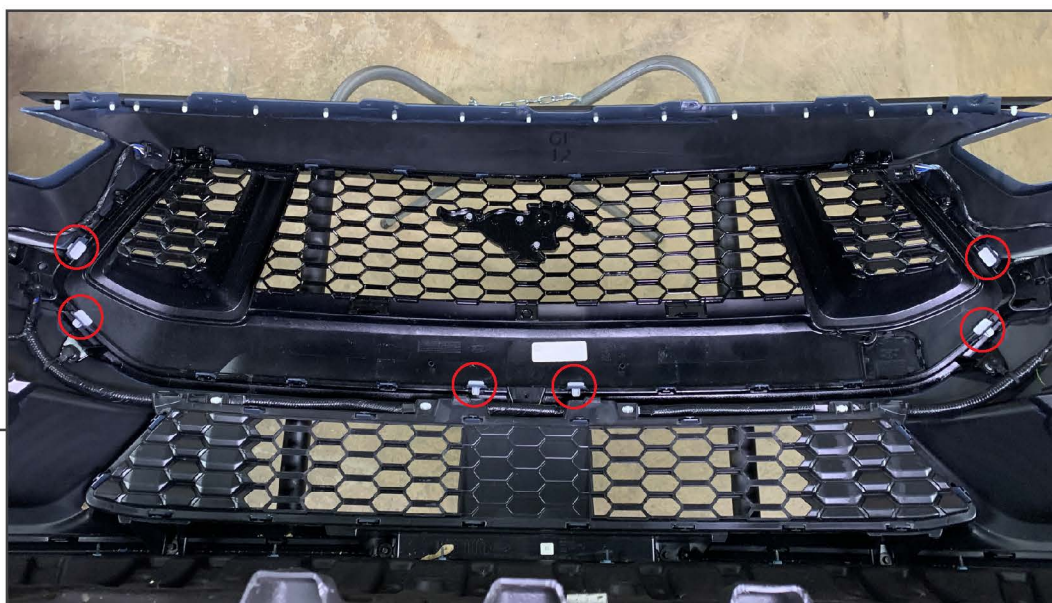
STEP 8

Unplug the (2) bumper light connectors, and remove (2) 7mm screws per light assembly. Remove the lights from the grille panel and transfer to the new grille reusing the original (4) 7mm screws.

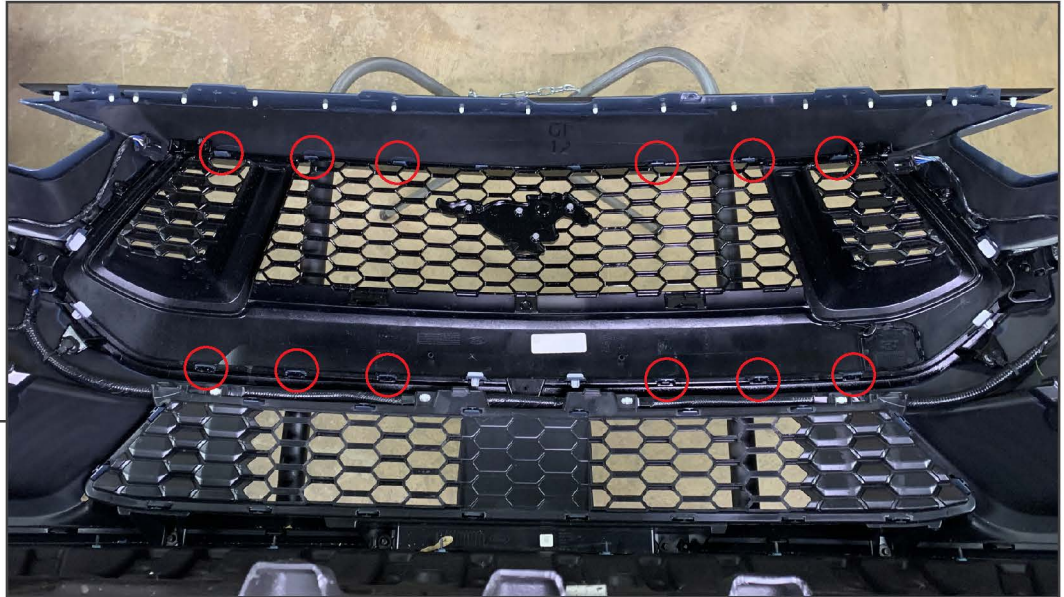
Using a panel removal tool, disconnect the harness retainers from the upper grille panel.

STEP 9

Remove the bumper core by pressing the tabs with a pry tool/flathead screwdriver while pulling the core away.

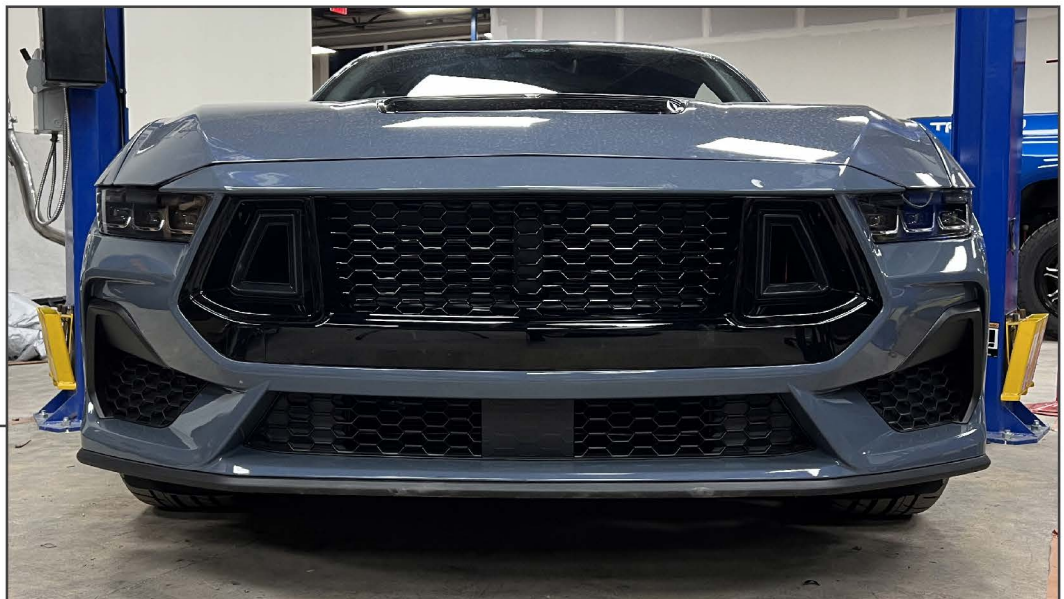
STEP 10

Remove the (6) white retaining clips from the upper grille.

STEP 11

Use a pry tool/flathead screwdriver to press the retaining tabs while pulling the grille away from the bumper. Once all clips are dislodged, remove the grille from the bumper and set aside.

Note: Work from one side of the grille towards the other. The tabs are difficult to manipulate by design, take your time.

STEP 12

Install the new grille to the bumper by pressing into place until all tabs properly lock into place. Then, fit the (6) white retaining clips into place.

Re-assemble the bumper, then fit the bumper to the vehicle following steps 1-8 in reverse order.

Installation is now complete.