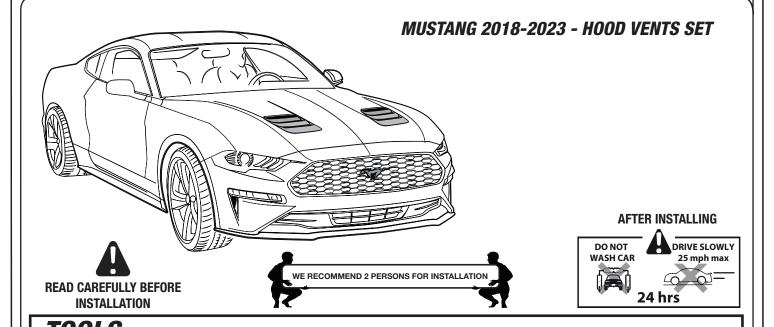


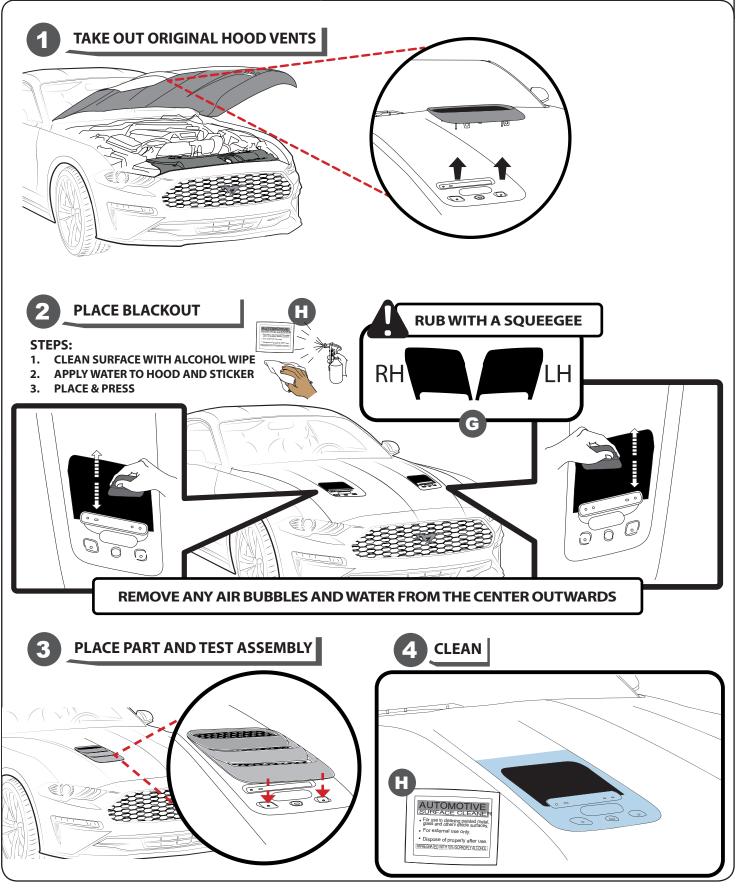
INSTALLATION MANUAL - PART #: 438672



CHECK LIST		*ALREADY PRE-INSTALLED ON THE PAR	
ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*DOUBLE SIDED TAPE		PRE-INSTALLED
В	*TIN SCREW 4.8 X 19 MM		PRE-INSTALLED
С	*SET SCREWS 3/16" X 1-1/2"	000000000000000000000000000000000000000	PRE-INSTALLED
D	*ORIGINAL GRILLE		PRE-INSTALLED
E	STAINLESS LOCKNUT 3/16"		4 PCS
F	SEALING WASHER		4 PCS
G	BLACK OUTS	RH LH	2 PCS
н	ALCOHOL WIPES	CALL COMPUTED CALL COMPUTED * Manufal And	2 PCS
ı	ADHESION PROMOTER		1 PC

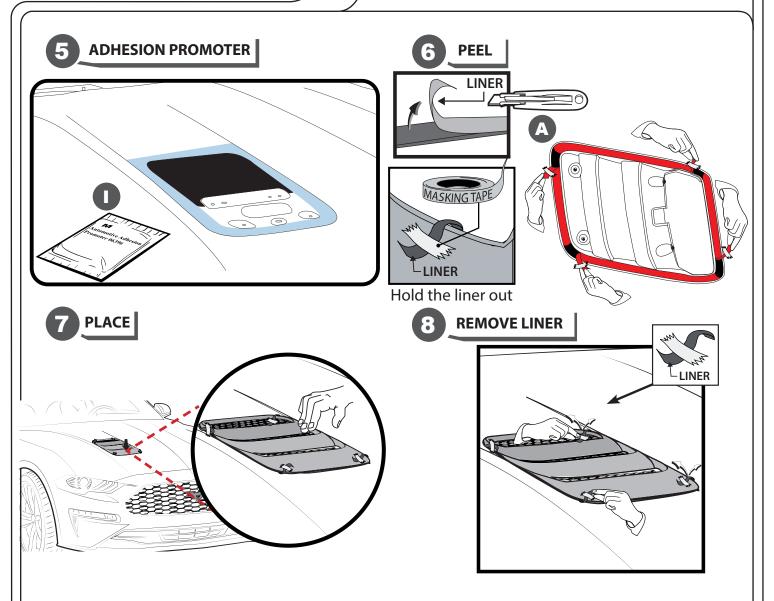


INSTALLATION MANUAL - PART #: 438672

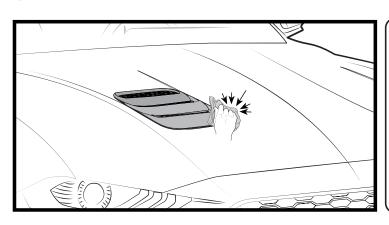




INSTALLATION MANUAL - PART #: 438672







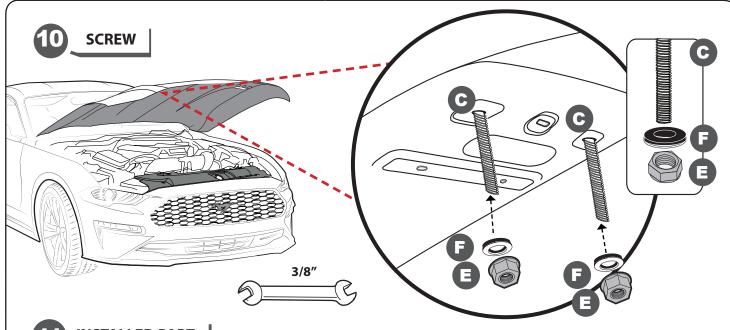
A full surface contact between tape and the vehicle is important for good adhesion performance. Contact is achieved by applying pressure. In practice, a pressure between 40 and 50 N/cm2 is usually needed and an application temperature at or above 16 °C or 60 °F is necessary for both vehicle and the part to be installed



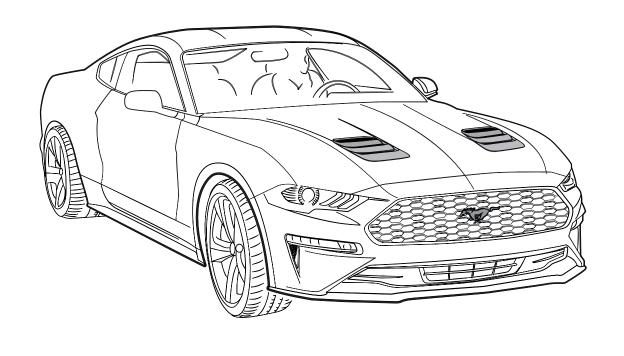




INSTALLATION MANUAL - PART #: 438672









INSTALLATION MANUAL - PART #: 438672

INSTRUCTIONS PAINTING

IF THE PART IS IN FIRST, APPLY THE FOLLOWING PROCESS



PLEASE READ CAREFULLY BEFORE STARTING WITH PAINTING PROCESS

BODYCOLOR PAINTING INSTRUCTIONS



SAND THE PART SOFTLY WITH A 400 GRAINS SAND PAPER OR WITH A SCOTCH-BRITE RED SPONGE. BE CAREFUL NOT TO DAMAGE FACTORY SATIN BLACK FINISH, CLEAN WITH ISOPROPYL ALCOHOL AFTERWARDS.



APPLY A GOOD QUALITY 2K PRIMER.



CHECK THE PARTS MINUTELY, THESE MUST HAVE SMOOTH FINISH.



DUST ANY **POWDER** PARTICLE WITH A FLANNEL TOWEL BEFORE APPLYING THE PAINT.



APPLY BASE COAT TO GET A SMOOTH AND FINE FINISH.



WAIT 15 MINUTES, CHECK MINUTELY AND DETAIL WHERE NECESSARY.



APPLY A THIN LAYER OF VARNISH.



WAIT 5 MORE MINUTES.



VARNISH PLENTY UNTIL YOU GET THE DESIRED BRIGHT AND FINISH. WAIT 5 MORE MINUTES.



CURE AT A MAXIMUM **TEMPERATURE** OF 60°C (140°F) FOR 15 MINUTES. DO NOT EXCEED SUGGESTED TEMPERATURE.



IMPORTANT **A**



MAKE SURE THE PART IS SECURED CORRECTLY TO THE BASE DURING PAINT AND CURE PROCESS TO AVOID ANY RISK OF FALLING.