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# GT500 STYLE SPOILER WITH WICKER BILL ADD-ON

(2015-2021 MUSTANG)

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## INSTALLATION INSTRUCTIONS

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- (1) Spoiler
- (1) Wicker Bill
- (4) Flanged M6 Nuts
- (4) Phillips Screws
- (2) Die Cut Outer Tape Pads
- (1) Die Cut Middle Tape Pad
- (4) Circular Tape Pads
- (1) Drill Template

### TOOLS REQUIRED

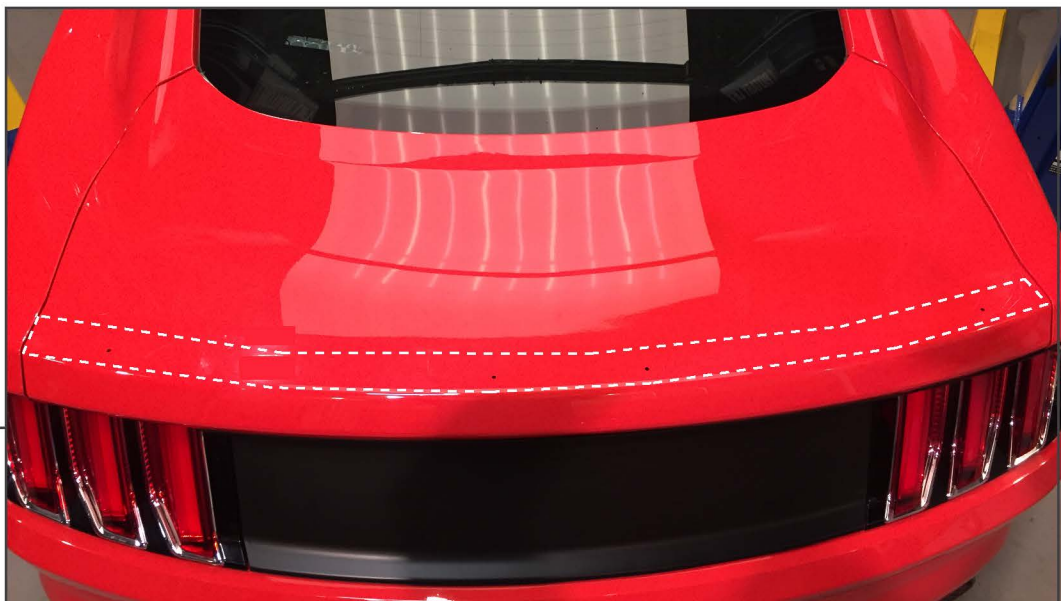
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- 10mm Socket
- Ratchet
- Soft Pry Tool/Panel Removal Tool
- Drill
- 7/64", 1/4", 1/2" Drill Bit
- Phillips Screwdriver/Drill Bit
- Masking Tape
- Touch-Up Paint

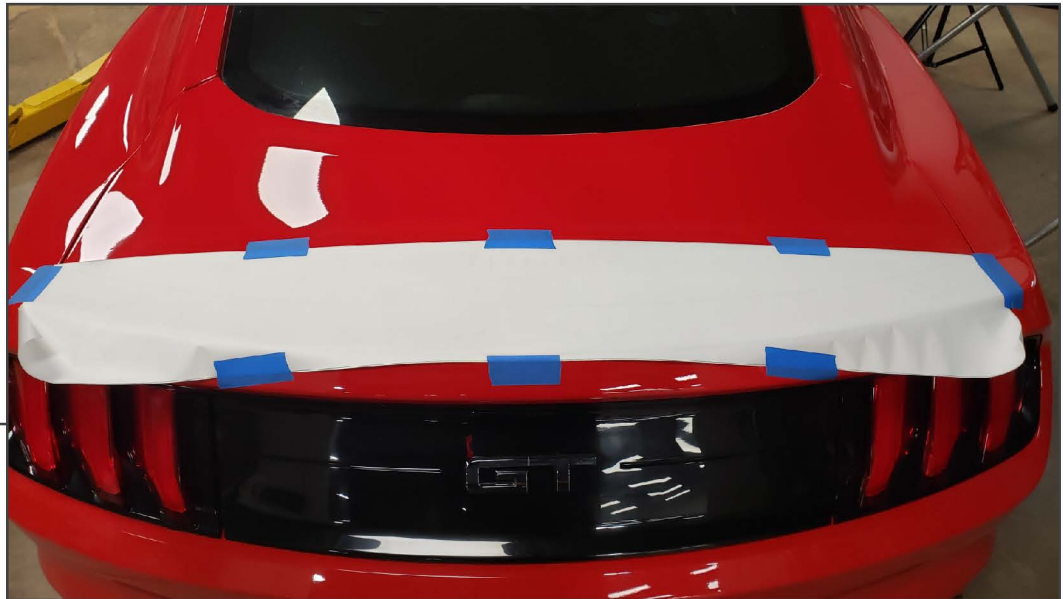
SKU # 417604

**STEP 1**

Remove the inner trunk panel by removing the (9) plastic push rivets, (2) rubber bumpers, and the plastic trim around the latch assembly. There are also (2) rubber plugs on the far left and right of the trunk lid that will need to be removed to gain access to the factory bolt locations. If your vehicle came equipped with a factory spoiler, carefully remove it using adhesive remover and a soft pry tool.

**STEP 2**

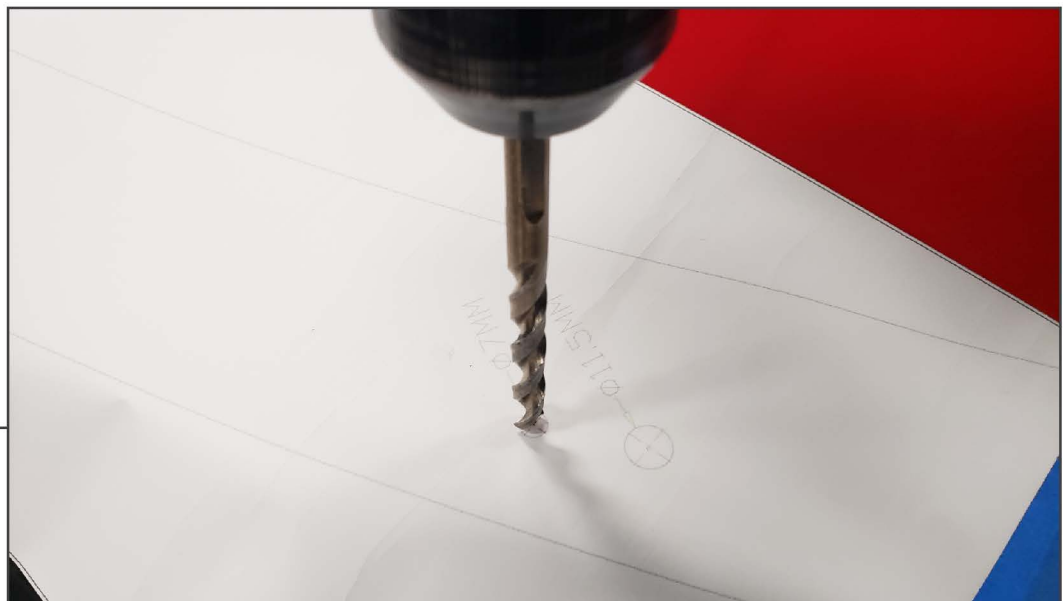
Prepare the decklid by ensuring the paint surfaces is clean and free of any dirt, wax, or grease. It is highly recommended that you clean the surface with isopropyl alcohol to remove any and all wax and grease.



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**STEP 3**

Using the supplied template, align the edge of the template with the edge of the trunk lid. Use masking tape to secure the template to the decklid.



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**STEP 4**

Using a 1/4" drill bit and drill, carefully drill the center of the 7mm holes and 11.5mm holes. Then finish the 11.5mm holes using a 1/2" drill bit. Use touch up paint to cover any exposed metal. Ensure the surface is clean and free of any metal debris prior to installing the spoiler.



**STEP 5**

Ensure the outer mounting surfaces are clean and dry. Peel back the white tape backing and install the die cut tape pad to the spoiler.



**STEP 6**

Ensure the middle mounting surface is clean and dry. Peel back the white tape backing and install the die cut tape pad to the spoiler.



**STEP 7**

Peel back the red tape backing on the spoiler tape mounting pads. With a helper, install the spoiler to the vehicle using the (4) flanged nuts. Once installed, apply pressure over the taped surfaces to ensure proper adhesion.

**STEP 8**

Wicker Bill Add-On: Clean the underside of the wicker bill using isopropyl alcohol and a microfiber cloth. Once dry, adhere the (4) circular tape pads to the designated areas on the wicker bill.

**Note:** Ensure to remove the center of each circular tape pad so the wicker bill holes are visible.

**STEP 9**

Become familiar with the fitment of the wicker bill to the spoiler. Center the wicker bill to the spoiler, while allowing the wicker bill to sit flush against the rear of the spoiler. Peel back the tape backing from the (4) circular tape pads and adhere the wicker bill to the spoiler.

**Note:** Adhesion is most important for the (2) middle circular tape pads for alignment due to the curvature of the spoiler edges.

**STEP 10**

With the wicker bill adhered, drill a pilot 7/64" hole into the spoiler at each of the designated locations. Once the holes are drilled, use the (4) Phillips screws to secure the wicker bill to the spoiler.



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**STEP 11**

Installation is now complete.