



MACH 1 STYLE FRONT BUMPER

(2015-2017 MUSTANG)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Bumper Cover
- (1) Chin Spoiler
- (1) Chin Spoiler Winglets
- (1) Upper Grille
- (1) Lower Grille
- (2) Turn Signal Brackets
- (20) 17mm Self-Tapping Screws
- (28) 15mm Self-Tapping Screws
- (12) Bolts
- (20) Washers
- (12) Nuts

TOOLS REQUIRED

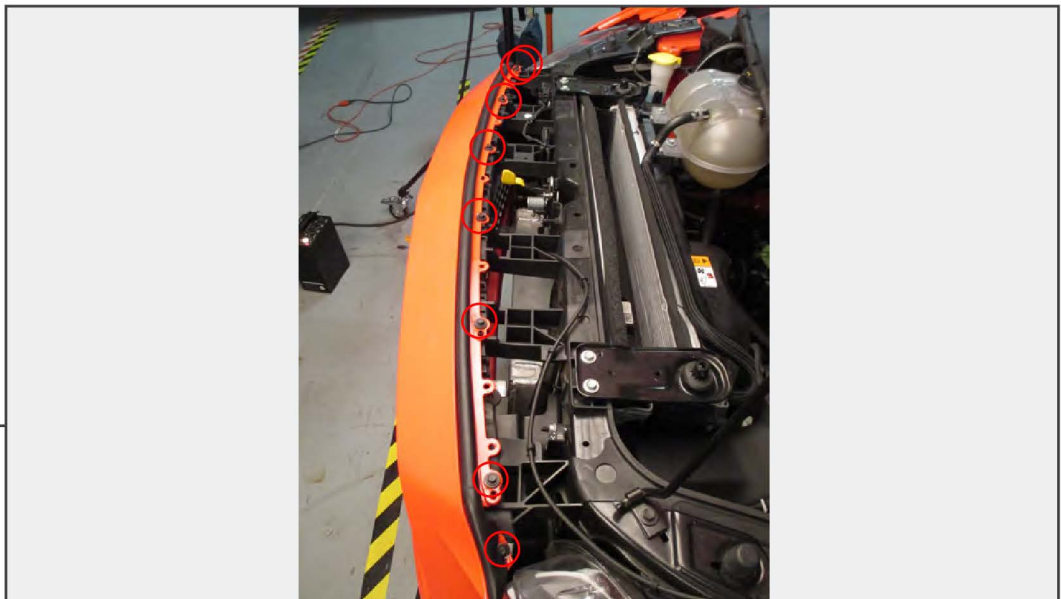
- Trim Panel Removal Tool
- Flat Screw Driver
- 5.5mm, 7mm, 8mm Sockets
- Ratchet

SKU# 414651



STEP 1

Jack the vehicle up and support the front end with jack stands. Using a trim panel removal tool, remove the (8) push clips securing the radiator cover remove it from the vehicle.



STEP 2

Remove the (6) 8mm and (2) 5.5mm bolts securing the bumper cover to the radiator support.



STEP 3

On each side of the bumper, remove the plastic clips holding the wheel well liner to the bumper/splash shield.



STEP 4

Remove the 7mm bolts & push clips attaching the splash shield to the bumper and undercarriage. There are two versions of the splash shield, both are attached similarly.



STEP 5

Fold back the fender liner so that you can access the (1) 8mm bolt that holds the bumper to the fender. It may help to remove the wheel for better access.



STEP 6

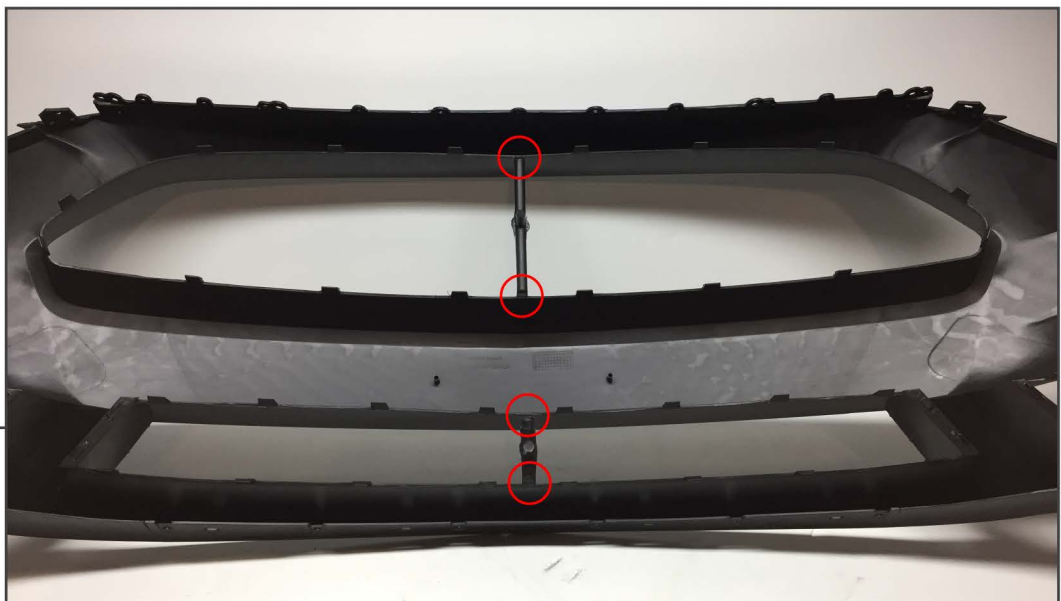
With the splash shield removed, disconnect the wiring harness for the turn signal, marker light, and fog light.

STEP 7



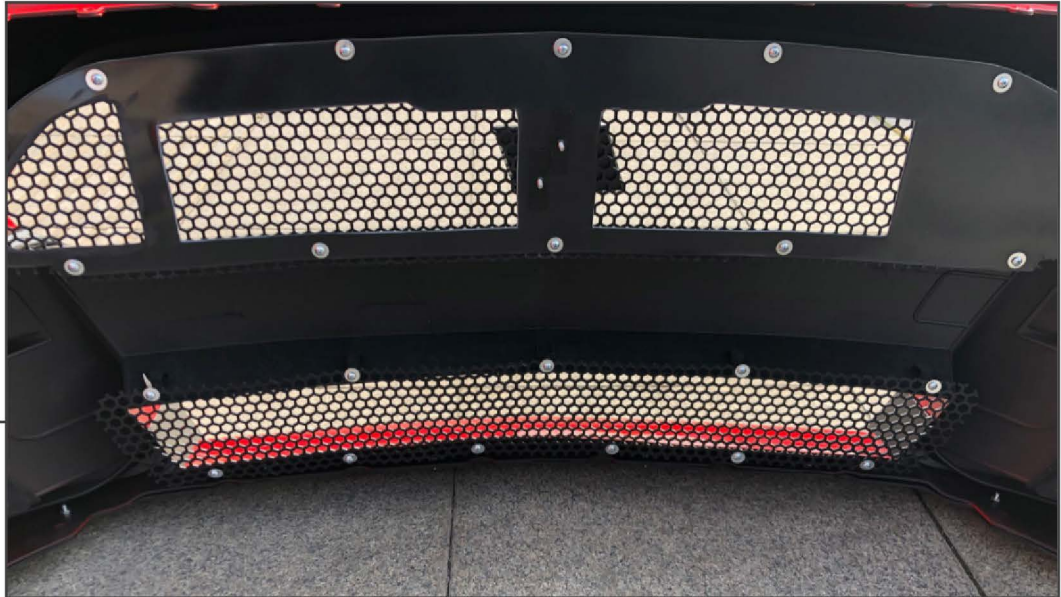
Once the bumper cover is ready to remove, using firm pressure pull the edge of the bumper to pop it from the clips. Have a helper support one side so that you don't scratch the paint. Slowly remove the bumper and support it on a soft non-abrasive surface.

STEP 8



Using wire cutters, remove the upper and lower grille braces. Carefully use a razor blade to clean up any extra material.

STEP 9



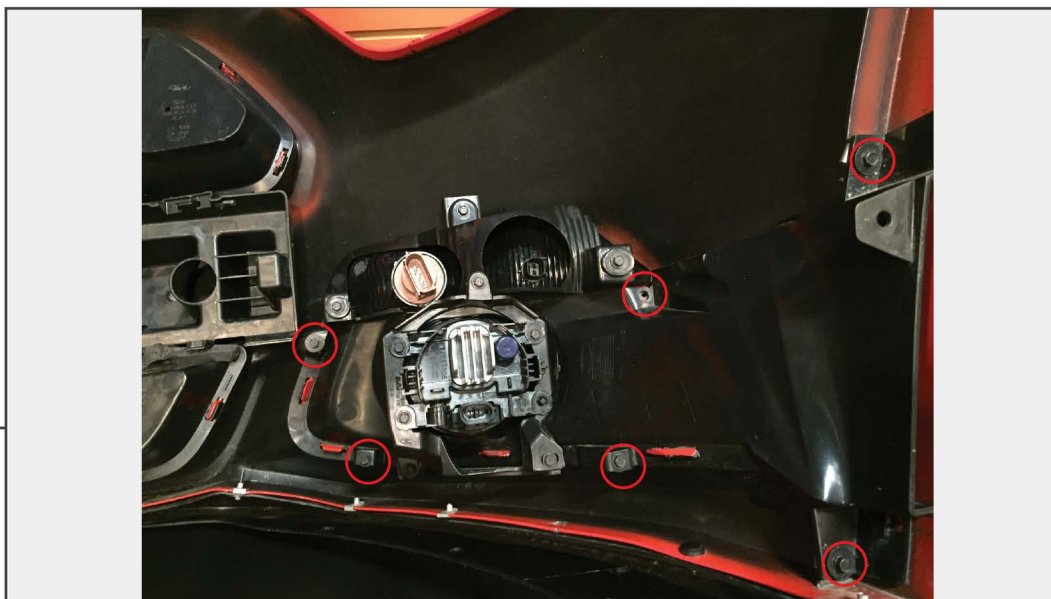
Install the upper and lower grilles using the (28) provided 15mm self-tapping screws and flat washers.

STEP 10



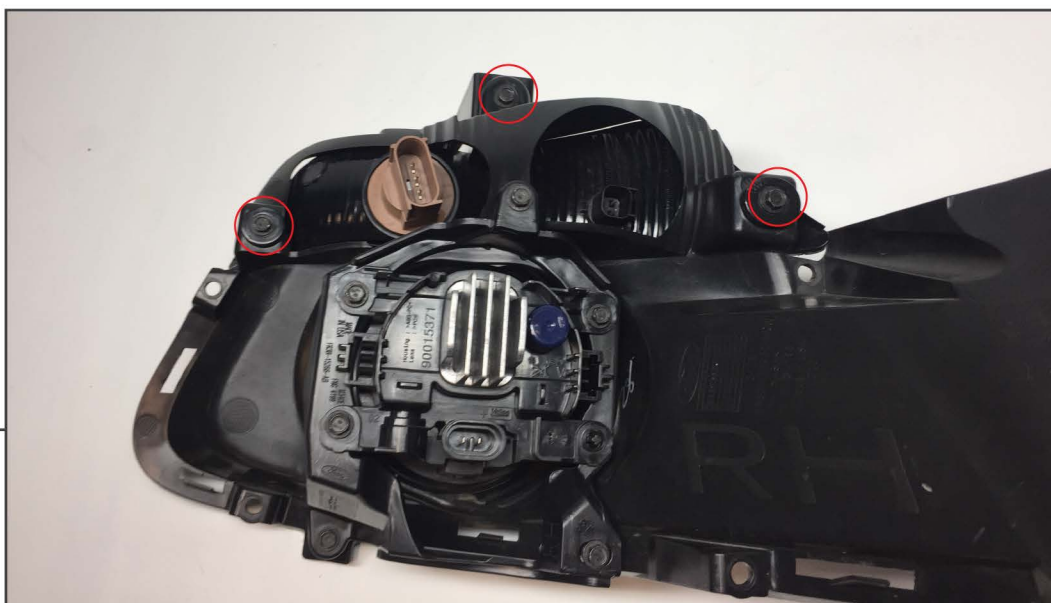
Install the supplied chin spoiler to the bumper using the (12) provided 23mm bolts, (12) washers, and (12) nuts. Install the chin spoiler winglets using the (20) provided 17mm self-tapping screws.

STEP 11



Remove the turn signal bracket from the bumper using a 7mm socket.

STEP 12



Remove the (3) 7mm bolts securing the turn signal to the bracket.

STEP 13



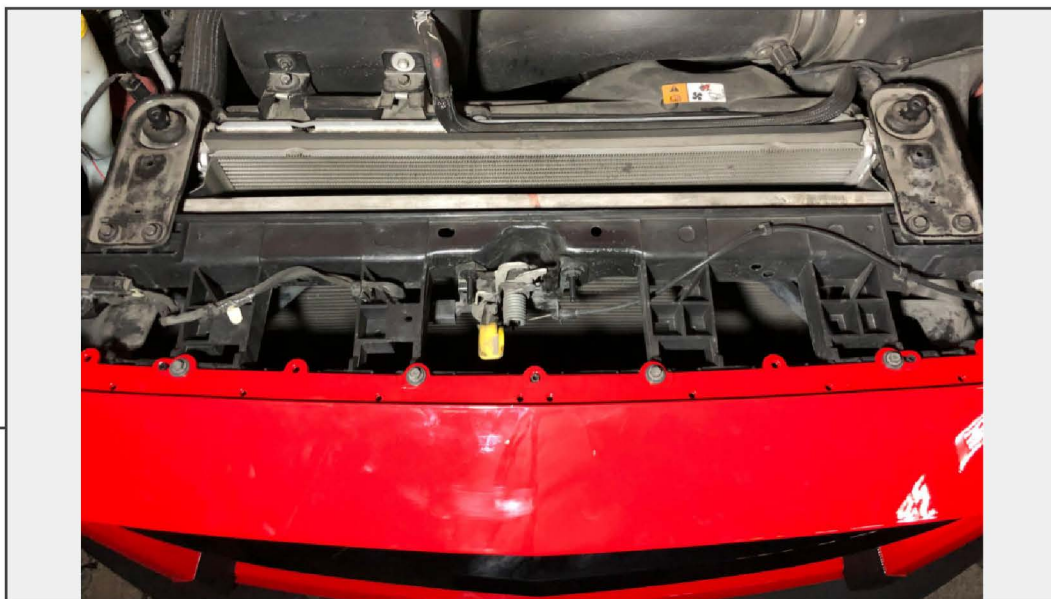
Install the factory turn signals onto the new turn signal bracket using the factory screws. Then install the new bracket onto the bumper using the factory hardware.

STEP 14



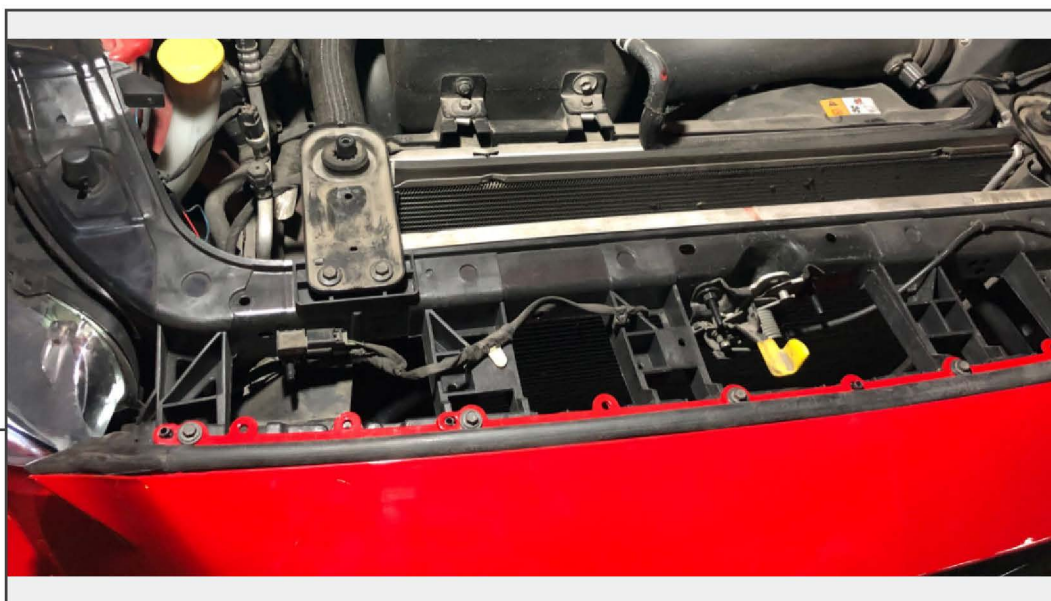
Transfer the splash shield screw clips from the original bumper to the new bumper.

STEP 15



Install the new bumper onto to vehicle following Steps 1-7 in reverse order.

STEP 16



Transfer the hood weather stripping from the factory bumper to the new bumper.



STEP 17

Installation is now complete.