



SPORT AXLE BACK EXHAUST

(2005-2010 MUSTANG V6)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Sport Muffler
- (2) 2.5" Exhaust Clamps
- (1) Exhaust Tip

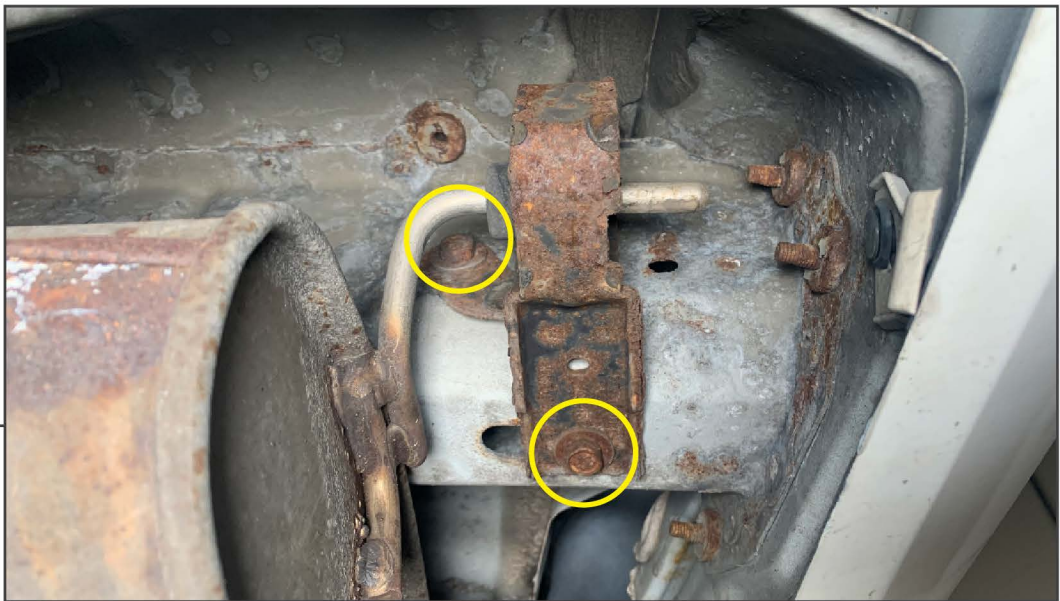
TOOLS REQUIRED

- 13mm Socket
- 15mm Socket
- Socket Wrench
- 13mm Wrench
- Jack & Jack Stands
- Penetrating Fluid



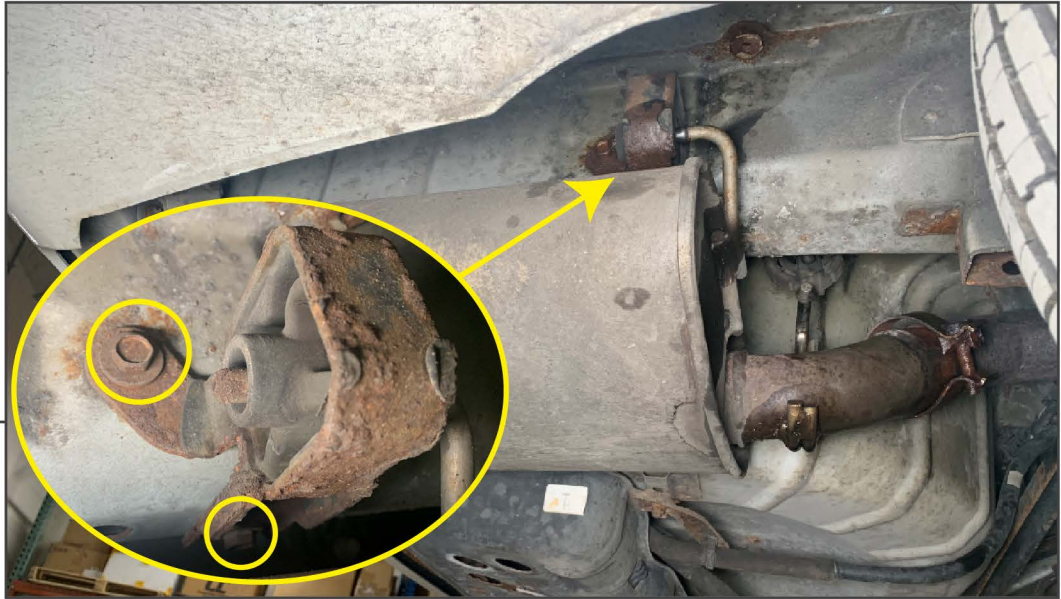
STEP 1

Safely lift and support the vehicle. Loosen the exhaust clamp at the back of the muffler.



STEP 2

Remove (2) 13mm bolts from the exhaust hanger directly behind the rear bumper.



STEP 3

Remove (2) 13mm bolts from the exhaust hanger above the muffler.

Note: The lower bolt requires removal using a 13mm wrench.



STEP 4

Remove (2) 13mm bolts from the exhaust hanger closest to the axle.

Note: This hanger will not be reused.

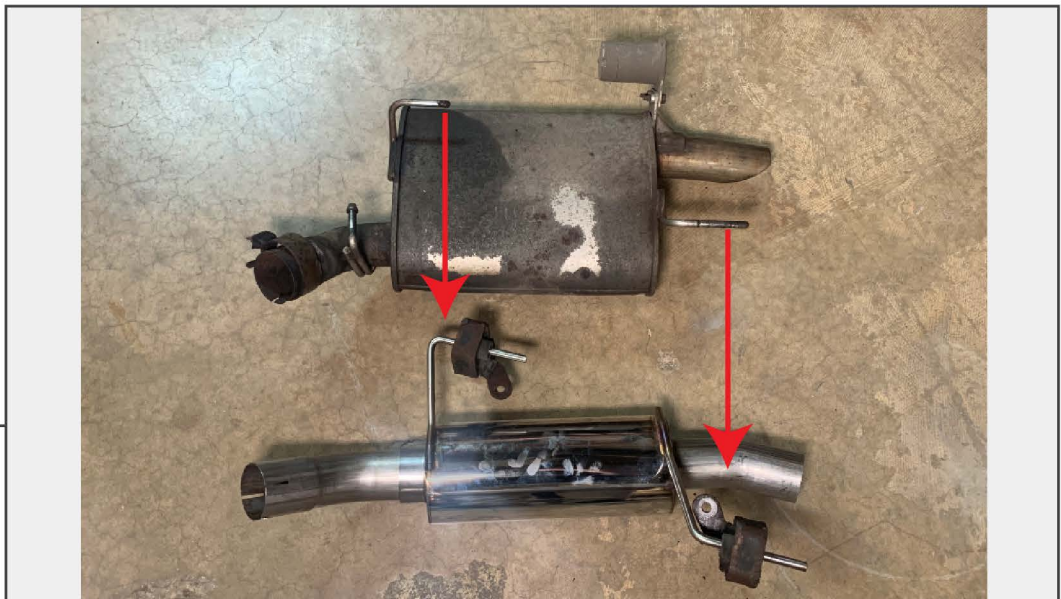


STEP 5

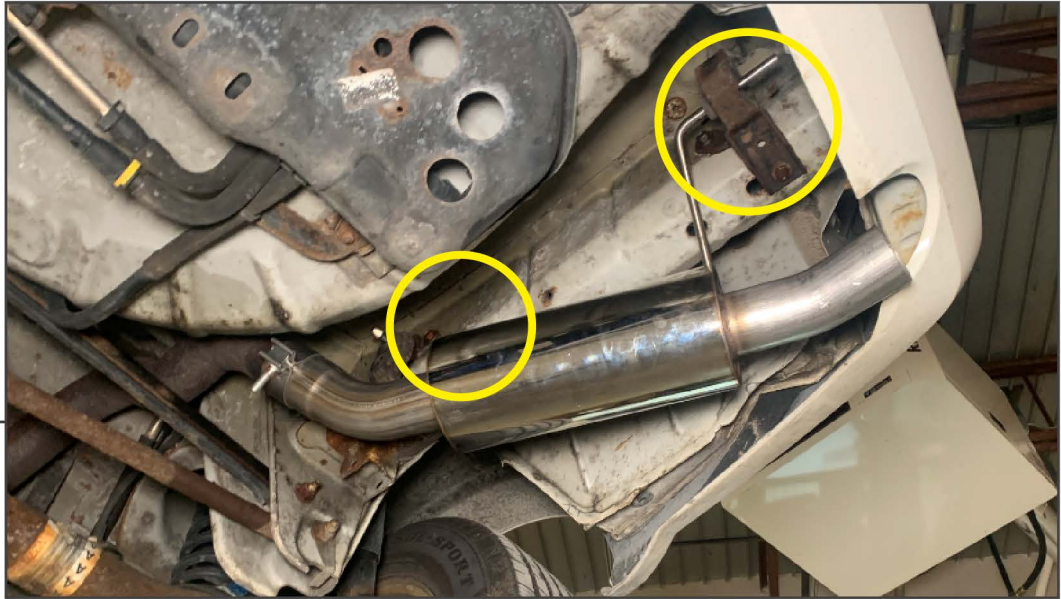


Twist and pull the muffler off of the vehicle's exhaust pipe.

STEP 6



Transfer the (2) exhaust hangers to the new muffler in the original orientation.



STEP 7

Slide the new muffler over the vehicle's exhaust pipe with the exhaust clamp on the muffler pipe. Install the (4) exhaust hanger bolts through the exhaust hangers to install the muffler to the vehicle.



STEP 8

Align the muffler to the bumper cutout, and tighten the exhaust clamp to hold the exhaust in place.



STEP 9

Slide the exhaust tip and (1) exhaust clamp onto the end of the muffler. Align the exhaust tip to the vehicle, then tighten the clamp.



STEP 10

Installation is now complete.