



SPORT CATBACK EXHAUST SYSTEM

(2015-2020 MUSTANG ECOBOOST)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Muffler
- (1) RH Muffler
- (1) LH Under Axle Pipe
- (1) RH Under Axle Pipe
- (1) Y-Pipe
- (6) 3" Exhaust Clamps
- (2) Exhaust Tips

TOOLS REQUIRED

- 13mm Socket
- 15mm Socket
- 16mm Socket
- Socket Wrench/Impact
- Jack & Jack Stands
- Spray Lubricant

SKU # 412668/412669

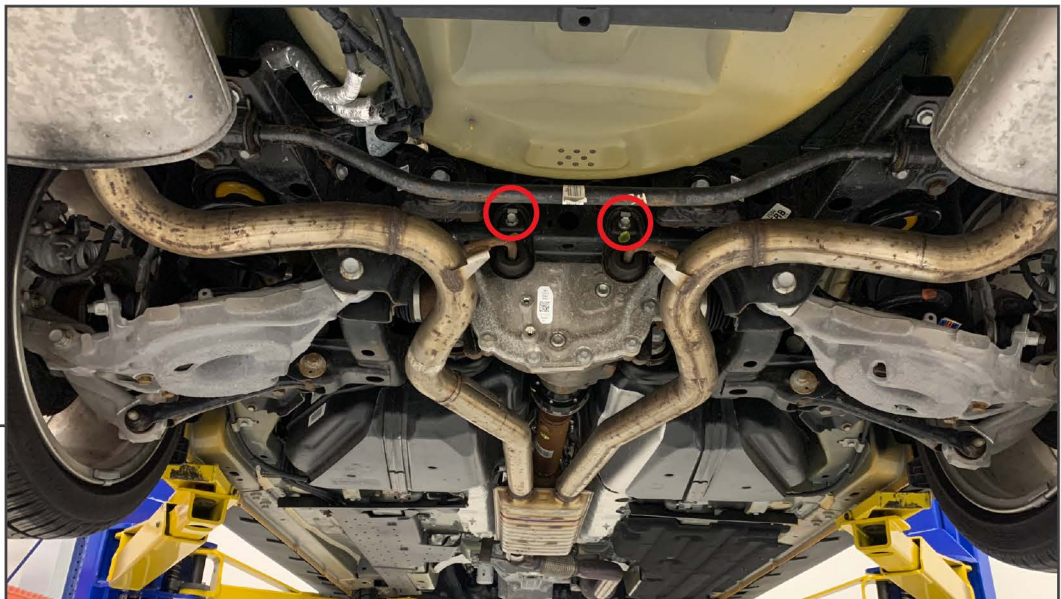


STEP 1



Raise and support the vehicle using a jack and jack stands.

STEP 2



Remove (2) 13mm bolts from the hangers mounted to the vehicle sub-frame.

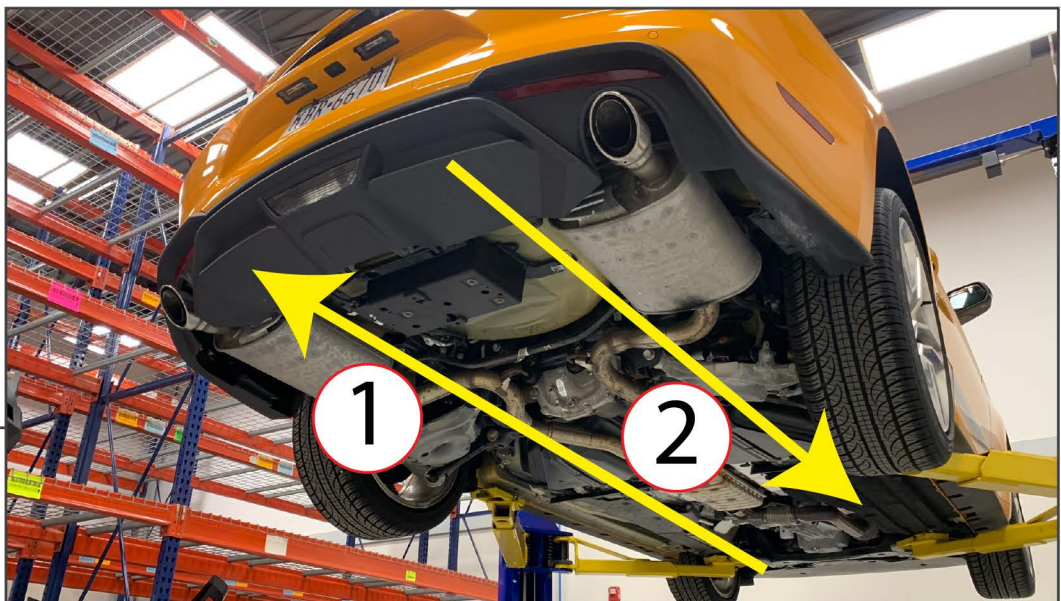


STEP 3



Loosen the (2) 15mm nuts securing the Y-pipe to the downpipe.

STEP 4



Spray the exhaust hangers with lubricant. With a helper supporting the mufflers, push the exhaust backwards. This will free the exhaust from the forward most clamp(1). Then carefully pull the exhaust forward out of the rear most exhaust hangers(2). The entire exhaust will now be free from the vehicle.

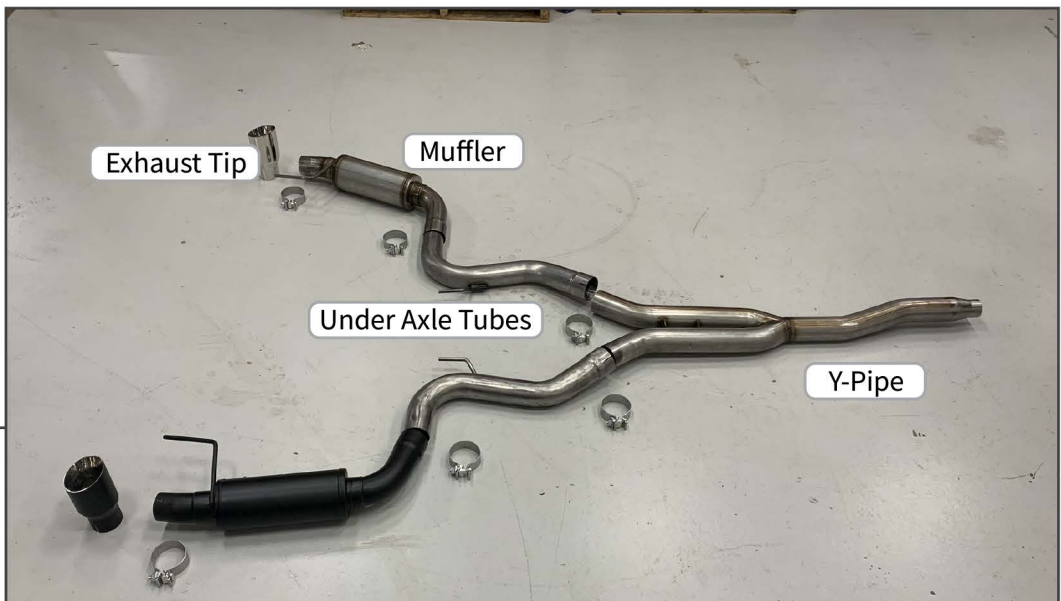


STEP 5



Reinstall the under axle exhaust hangers using the factory hardware.

STEP 6



Identify the components of the exhaust system.



STEP 7



Install the y-pipe so that the flat portion of the exhaust brace is facing down. Use the factory clamp to secure the y-pipe to the downpipe.

STEP 8



Side the LH muffler and LH under axle pipe together loosely install the muffler clamp. Do not tighten the clamp at this time.



STEP 9



Install the assembled pipe from Step 8 onto the vehicle. First slide an exhaust clamp on the y-pipe than slide the assembled pipe into the exhaust hangers and onto the y-pipe. Repeat this process on both sides.

STEP 10



Adjust both sides for best fit. Install the supplied tips and then tighten all clamps to 43ft-lbs.