



---

# SPORT AXLE BACK EXHAUST

(2011-2014 MUSTANG V6)

---

## INSTALLATION INSTRUCTIONS

### CONTENTS

---

- (1) Right Side Muffler
- (1) Left Side Muffler
- (2) Exhaust Tips
- (2) Band Style Exhaust Clamps
- (2) Ball Style Exhaust Clamps

### TOOLS REQUIRED

---

- Jack and Jack Stands
- 13mm Socket
- 15mm Socket
- Socket Wrench
- Spray Lubricant
- Torque Wrench

SKU # 412424/412425



**STEP 1**



Using a jack and jack stands, raise and support the vehicle off the ground. Loosen the (1) ball clamp on the rear of the muffler using a 13mm socket. Repeat the process for both sides.

**STEP 2**

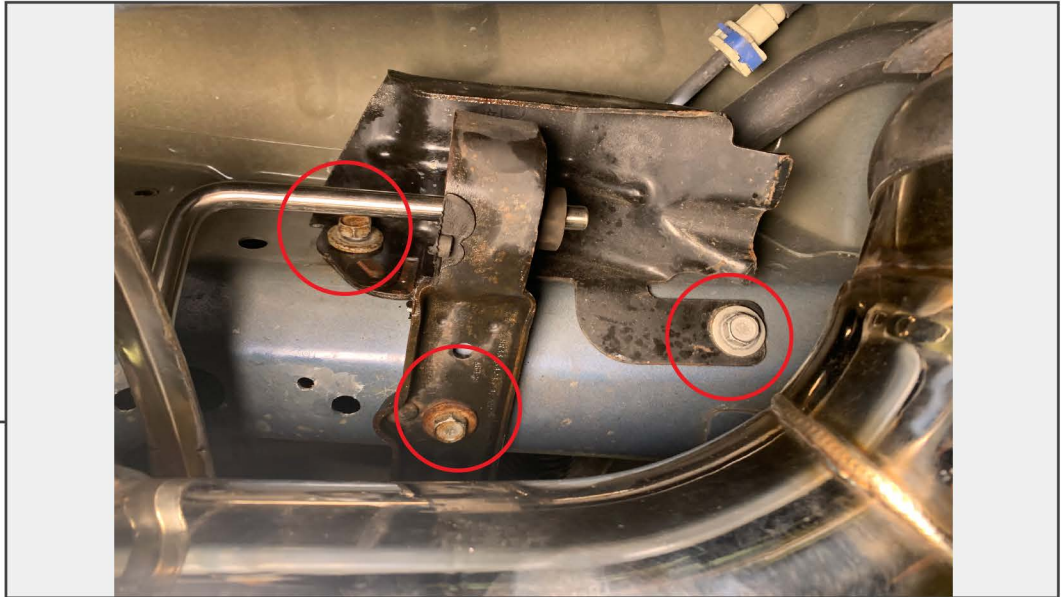


Spray all rubber exhaust hangers with spray lubricant. Slide the metal hanger above the exhaust tip out from the rubber hanger on both sides.



---

**STEP 3**



With a helper holding the muffler, loosen the 13mm bolts holding the top hanger bracket to the vehicle to release the muffler from the vehicle.

Note: The driver's side has (3) bracket bolts, where the passenger's side has (2).

---

**STEP 4**



Once the mufflers are off the vehicle, transfer the hanger bracket to the new mufflers in the same orientation as the original exhaust.



---

**STEP 5**



Slide the new ball clamps onto the over-axle pipe loosely, and put the muffler into the hanger closest to the rear bumper on each side. Tighten the exhaust hanger bracket to the vehicle using the original 13mm bolts.

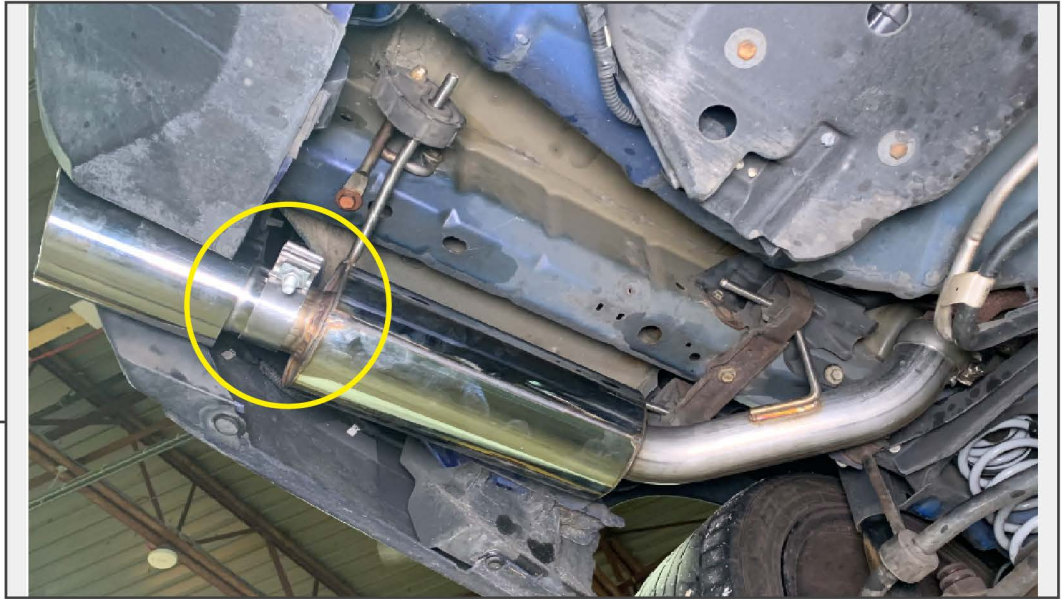
---

**STEP 6**



Adjust the muffler for best fit and tighten the ball clamp on each side securing the intermediate pipe and the muffler together. Torque to 22 ft/lbs.

Note: Angle the clamp away from the chassis brace to prevent interference while tightening.



## STEP 7

Install the exhaust tip using (1) provided band clamp per side, tighten using a 13mm socket and torque to 42 ft/lbs.

Installation is now complete.