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# SPORT AXLE BACK EXHAUST

(2005-2010 MUSTANG GT)

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## INSTALLATION INSTRUCTIONS

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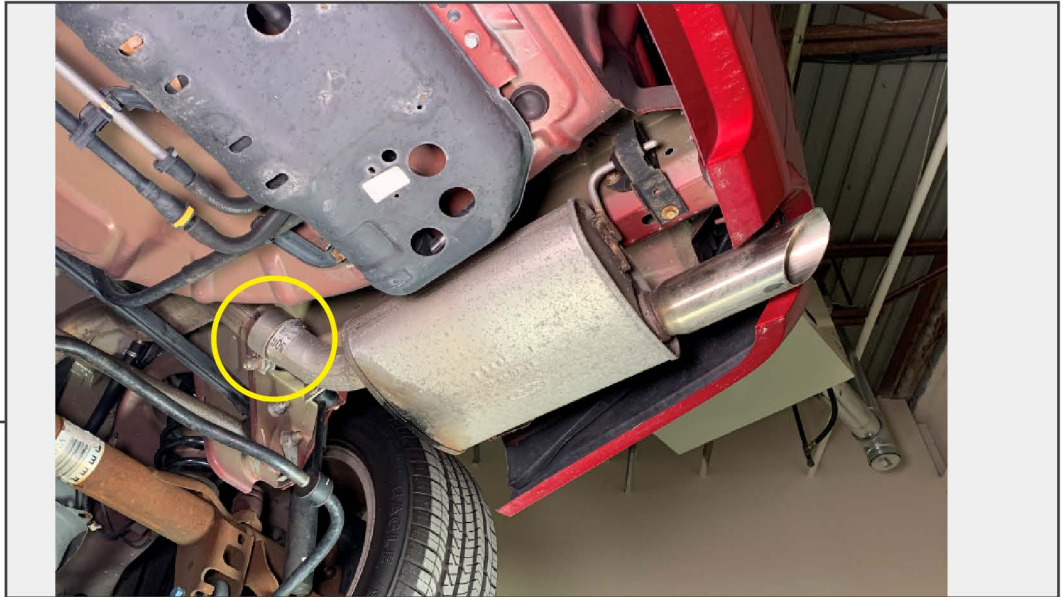
- (1) Left Side Muffler
- (1) Right Side Muffler
- (2) Exhaust Tips
- (2) 2.5" Exhaust Clamps
- (2) 3" Exhaust Clamps

### TOOLS REQUIRED

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- Jack & Jack Stands
- 13mm Socket
- 13mm Wrench
- 15mm Socket
- Socket Wrench
- Spray Lubricant
- Torque Wrench

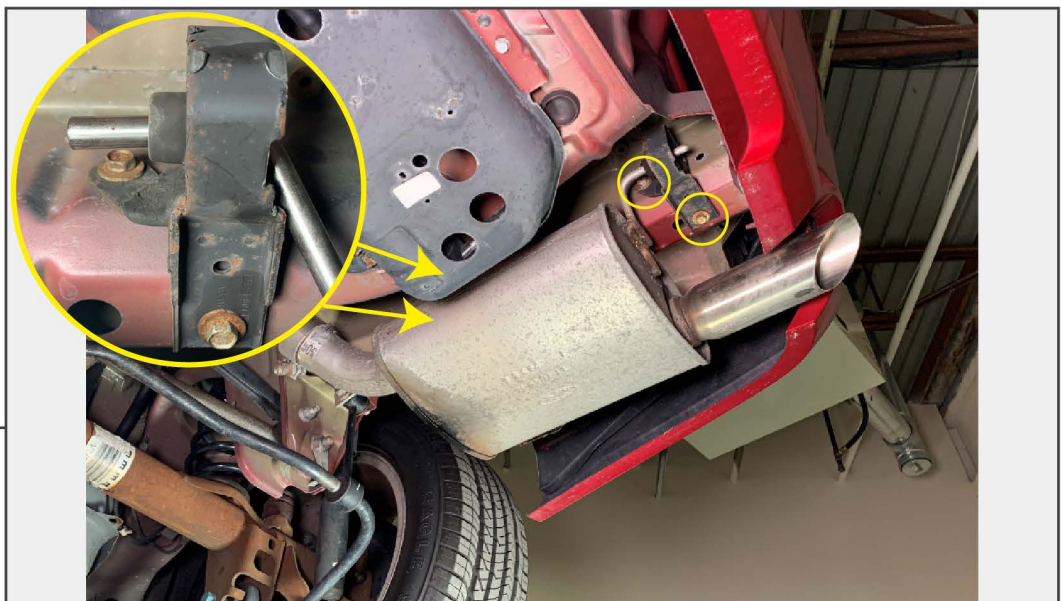
SKU # 412339 , 412340



### STEP 1

Using a jack and jack stands, raise and support the vehicle off the ground. Loosen (1) 15mm nut from the exhaust clamp.

Repeat procedure to the opposite side.



### STEP 2

Remove (4) 13mm bolts from the two exhaust hangers holding the exhaust to the vehicle.

Repeat procedure to the opposite side.



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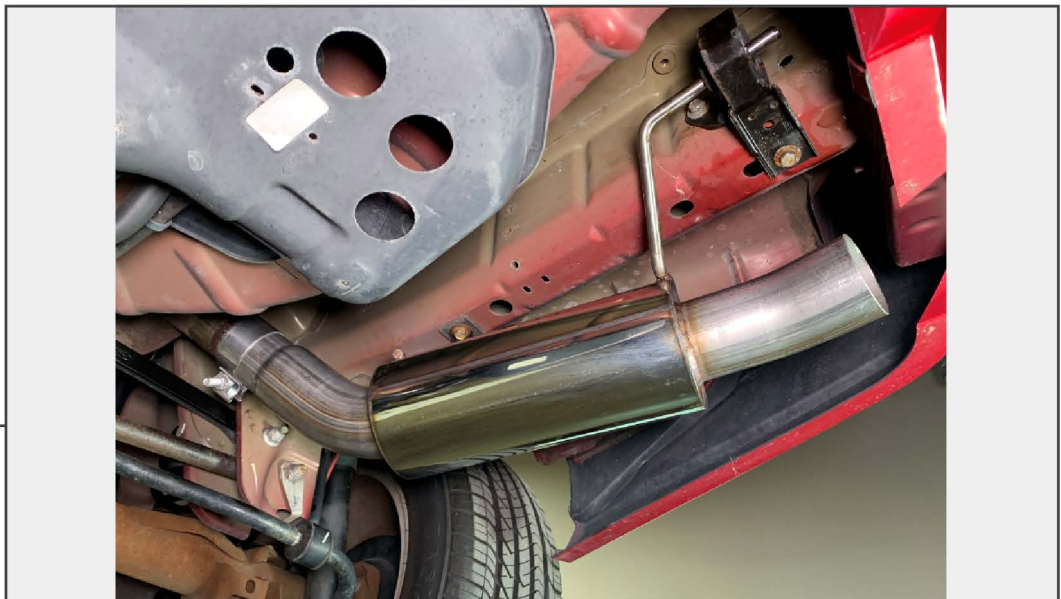
**STEP 3**



Remove the exhaust from the vehicle with the hangers attached to the original muffler.

Repeat procedure to the opposite side.

**STEP 4**



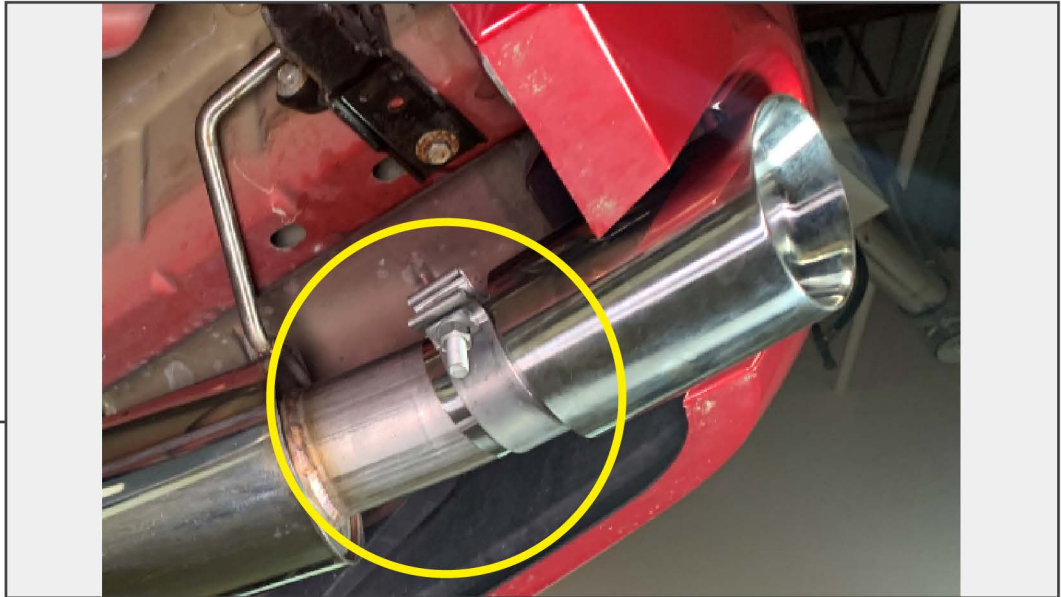
Transfer the hangers in the original orientation to the new muffler, then place the provided 2.5" exhaust clamp on the muffler. Slide the muffler over the factory exhaust pipe. Align the hanger to the body and reuse original hardware to secure the muffler to the vehicle.

Repeat procedure to the opposite side.



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**STEP 5**



Place provided 3" exhaust clamp on the exhaust tip. Slide the tip onto the muffler. Adjust the muffler and tip for the desired fit. Tighten the exhaust clamps. Torque to 45 ft. lbs.

Repeat procedure to the opposite side.

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**STEP 6**



Installation is now complete.