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# CATBACK EXHAUST SYSTEM

(2015-2020 MUSTANG GT)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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(2) Reducers  
(1) X-Pipe  
(2) Under Axle Tubes  
(2) Mufflers  
(2) Exhaust Tips  
(8) 3" Exhaust Clamps

### TOOLS REQUIRED

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13, 15mm Sockets  
Socket Wrench  
Spray Lubricant  
Torque Wrench

SKU # 412118 - 412121



## STEP 1



Begin by raising and supporting the vehicle using a jack and jack stands.

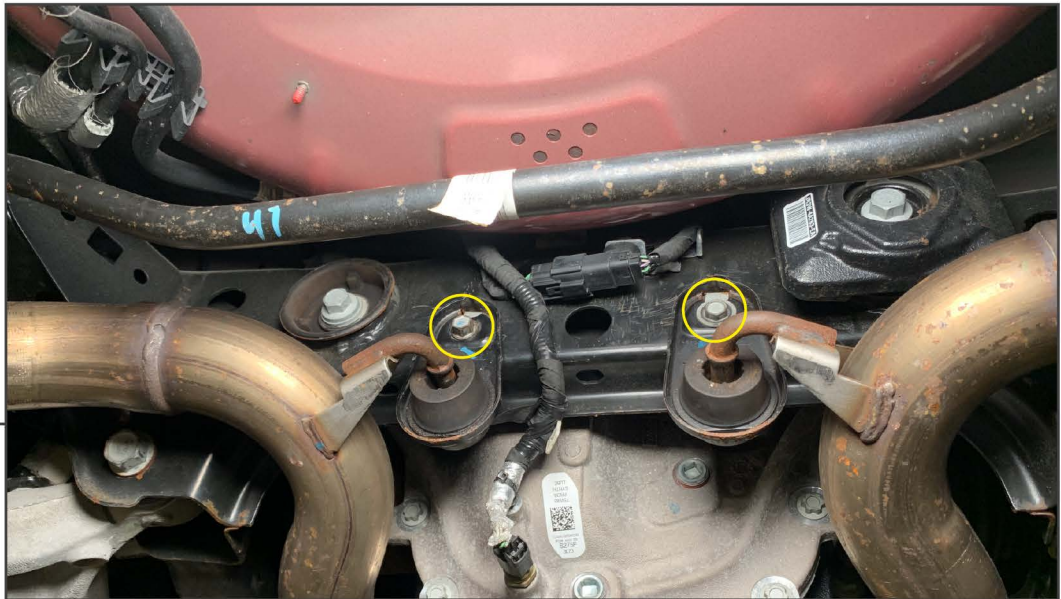
## STEP 2



Spray all of the rubber exhaust hangers with lubricant.

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### STEP 3



Remove the (3) 13mm bolts securing the exhaust hangers to the rear sub-frame. Unhook the hangers from the sub-frame.

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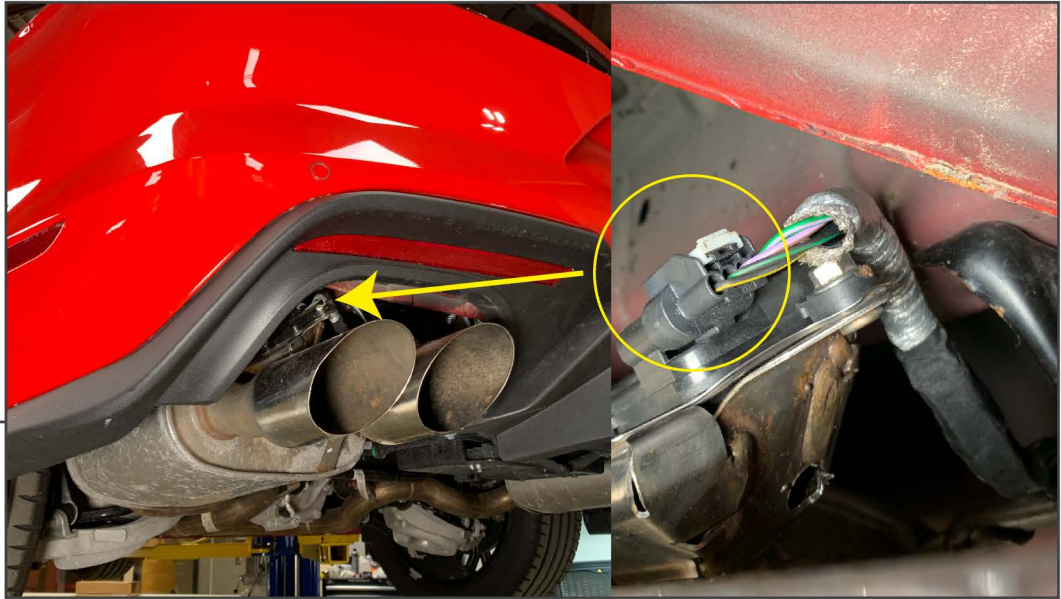
### STEP 4



Loosen the (4) nuts securing the factory exhaust clamps to the vehicle.



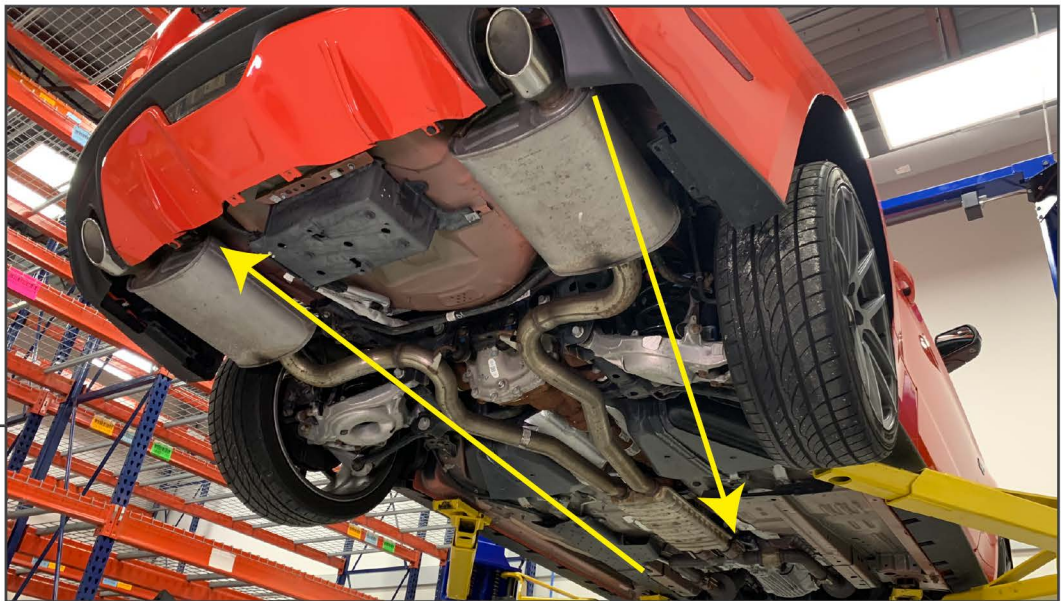
## STEP 5



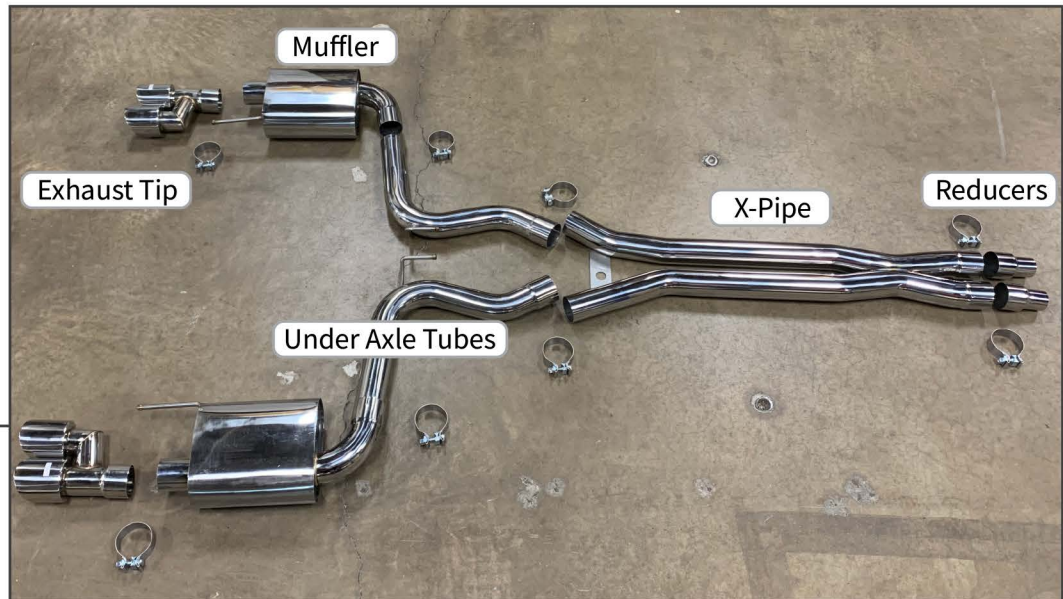
**\*\*18+ Vehicles w/ Factory Active Exhaust\*\***

Unplug the exhaust valve electrical connector and secure the wiring out of the way.

## STEP 6

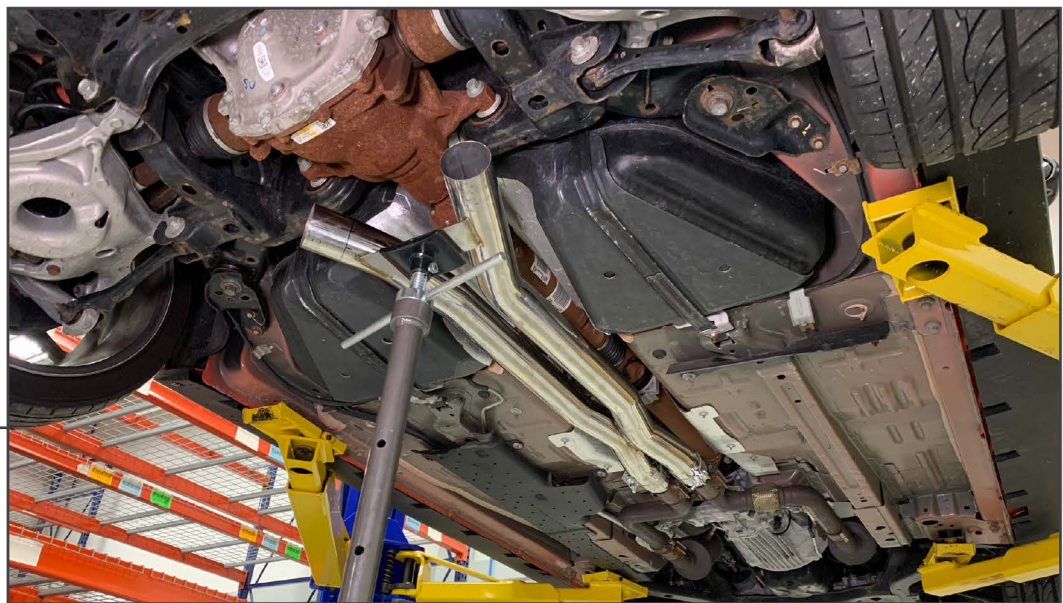


With a helper, push the exhaust rearward out of the front exhaust clamps. Lower the front of the exhaust and then carefully pull the exhaust forward to release the exhaust from the rearmost exhaust hangers.



## STEP 7

Lay out the new exhaust as shown. (15-17) Vehicles will utilize the single tips. (18-20) Vehicles will use the dual tips. Transfer the exhaust hangers to the new exhaust system.



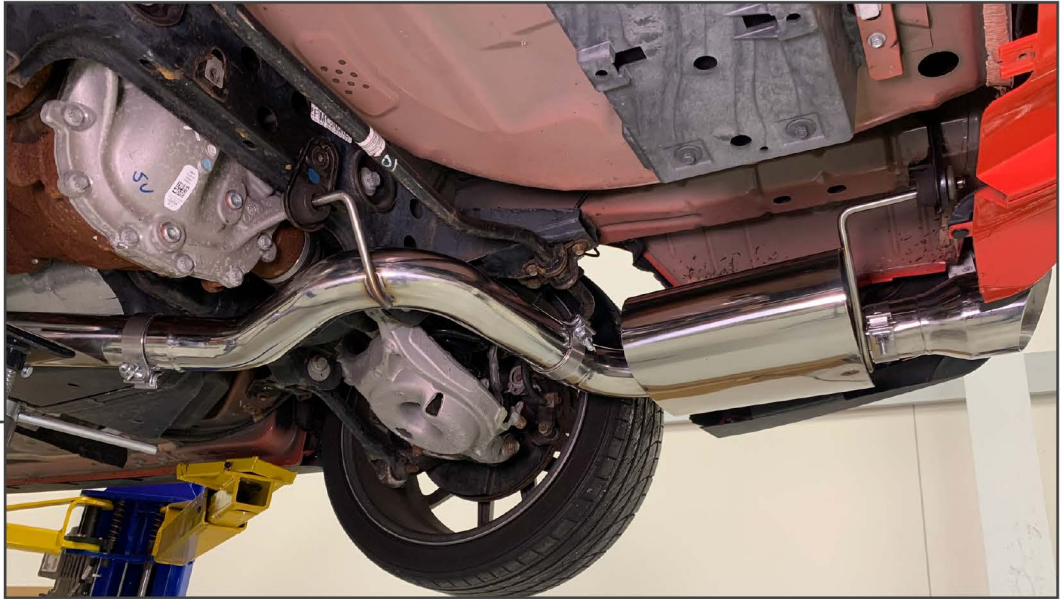
## STEP 8

Assemble the new exhaust. Install the reducers if required, then install the x-pipe using the factory exhaust clamps. Support the x-pipe with a floor jack.



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## STEP 9



Loosely connect the under axle tubes and mufflers. Then, install the muffler and axle tube assembly onto the x-pipe. Loosely install the exhaust tip and adjust for best fit. Re-install the factory exhaust hangers using the factory hardware.

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## STEP 10



Once the exhaust is adjusted into the correct position, tighten all exhaust clamps to 43 ft. lbs.