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# GT500 STYLE REAR DIFFUSER

(2018-2020 GT, 19-20 EcoBoost w/ Active Exhaust)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Rear Valance/Diffuser
- (1) Rear Valance/Diffuser Support
- (2) Rear Valance Reflectors

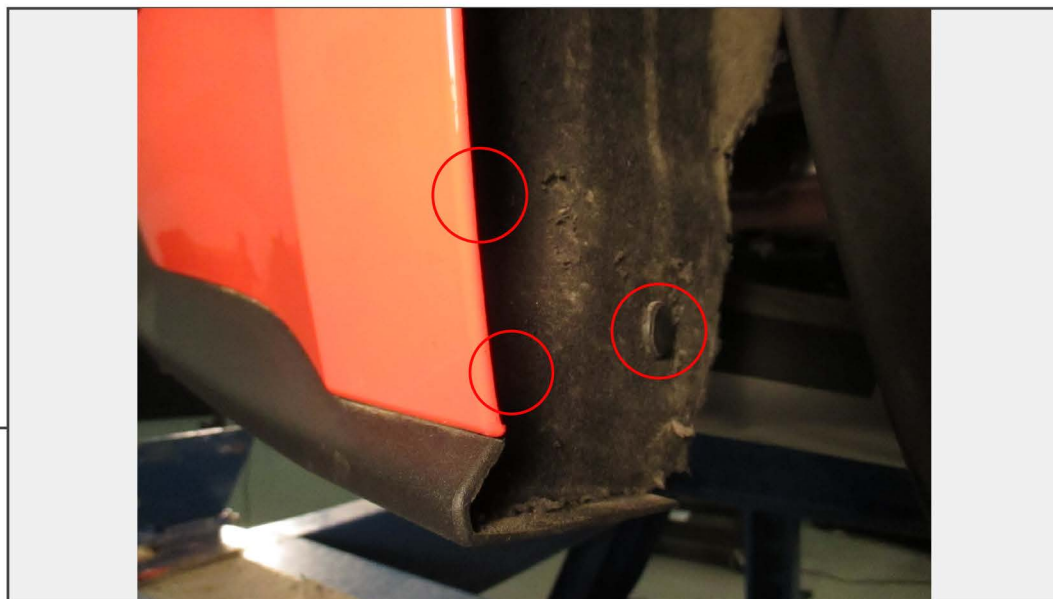
### TOOLS REQUIRED

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- Soft Pry Tool
- 7,8,10mm Socket
- Socket Wrench/Ratchet
- Drill/ Drill Bits

SKU # 410875

**STEP 1**



Raise and support the rear of the vehicle with a jack and support with jack stands. Remove the (3) plastic push clips that secure the fender liner to the bumper, repeat on both sides.

**STEP 2**

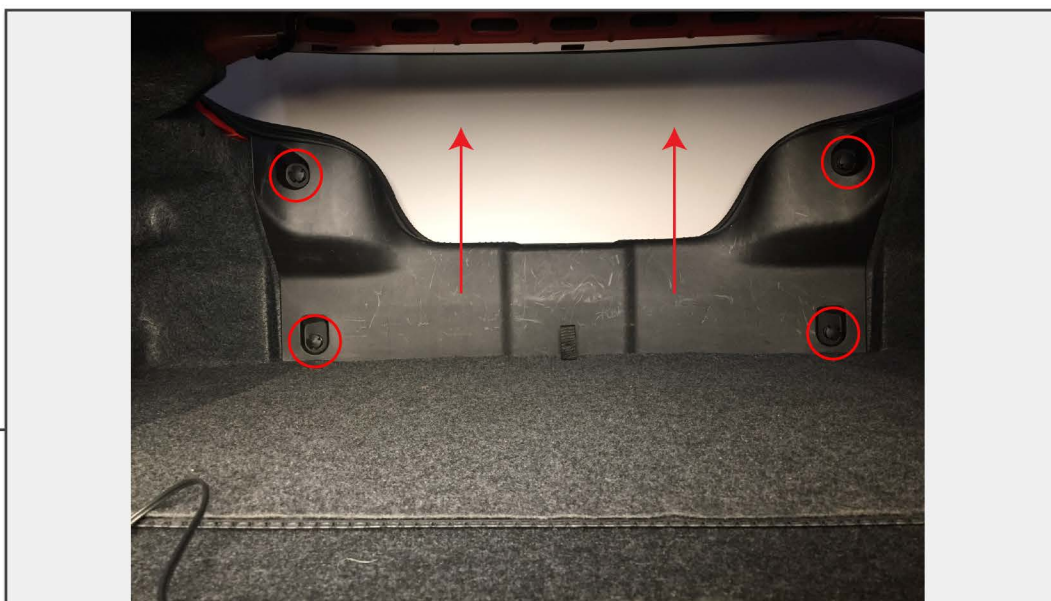


Fold the fender liner back to access the (3) 7mm bumper cover screws. Repeat this process on both sides of the bumper.



**STEP 3**

Remove the (2) 7mm screws securing the bumper to the bottom bumper bracket.



**STEP 4**

Remove the trunk trim panel by unscrewing the (4) cargo net fasteners. Pull the trim panel up and away from the vehicle.

**STEP 5**



Fold back the inner trunk liners to access and remove the (3) nuts securing the tail lights to the vehicle. Unclip the electrical connections and remove the lights.

**STEP 6**



With the fasteners and tail lights removed, carefully pull the bumper cover away from the vehicle.

**STEP 7**



Firmly pull the bumper from the vehicle. The top edge of the bumper is held on with clips. Firm pressure will detach the bumper from the vehicle.

**STEP 8**



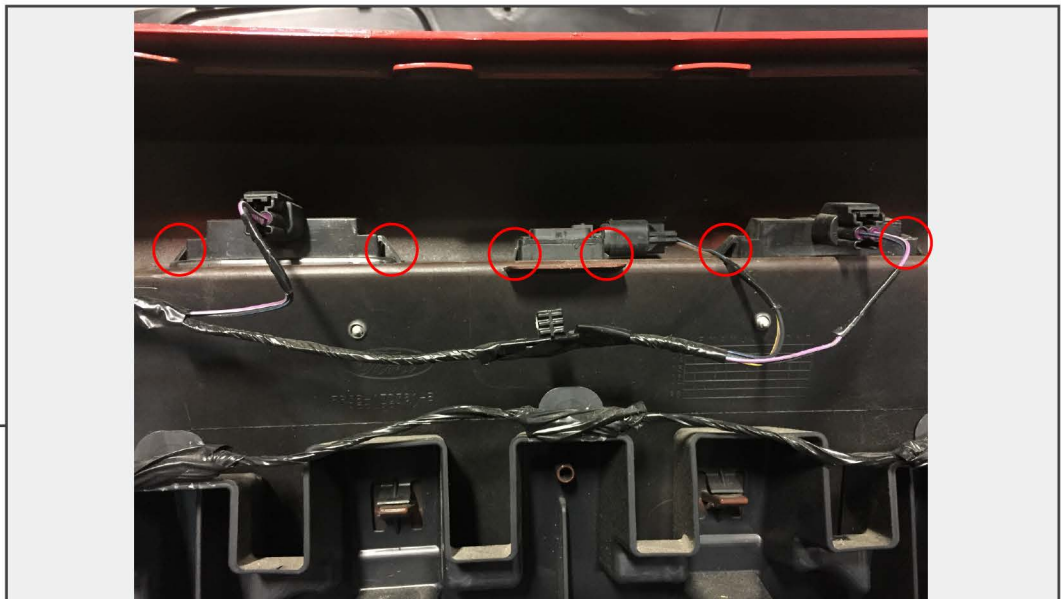
On the right hand side, locate and unplug the bumper wiring connection. Remove the bumper and place it on a soft surface.

**STEP 9**

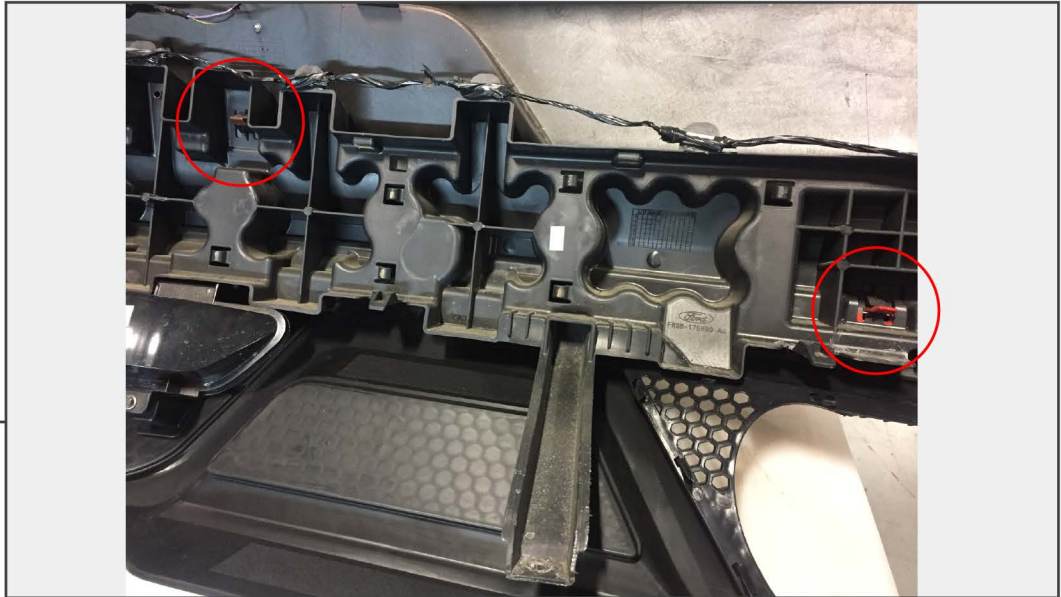


Unplug and unclip the rear bumper lights. Transfer the light to the new bumper.

**STEP 10**

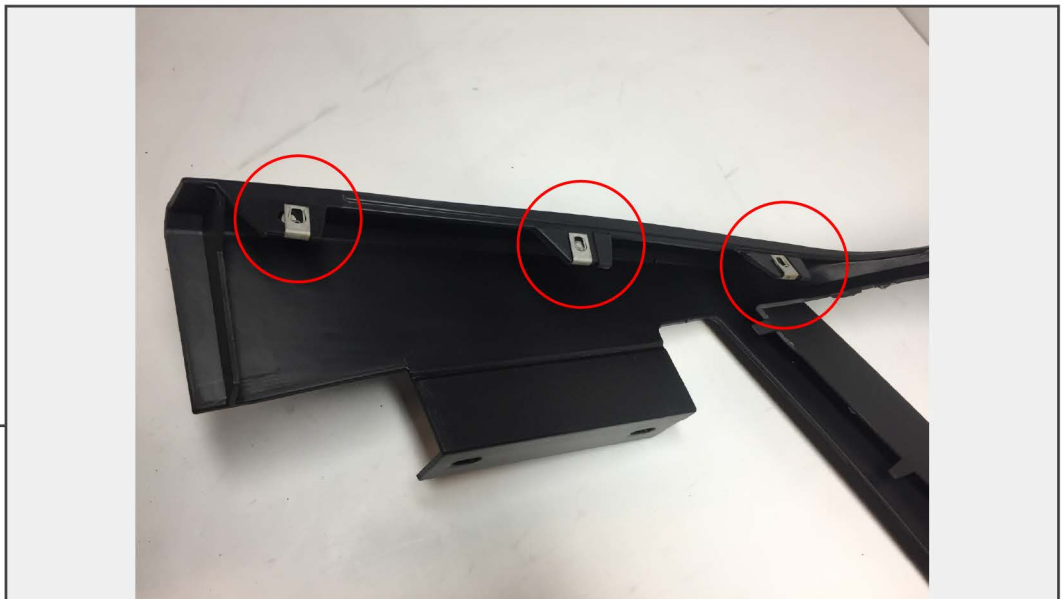


Unclip the license plate light housing and trunk button. Transfer them to the new bumper.



**STEP 11**

Unclip the rear bumper brace from the bumper. \*\*If equipped, unplug and removed the backup sensors to the new bumper.



**STEP 12**

Transfer the screw clips from the factory bumper to the new rear valance/diffuser.

**STEP 13**



Install the rear valance/diffuser on to the bumper. Firmly press the valance/diffuser into the bumper. The parts will “click” together when properly install.

**STEP 14**



2018-2020 Vehicles: Transfer the reverse light from the factory bumper to the new bumper using the factory hardware.

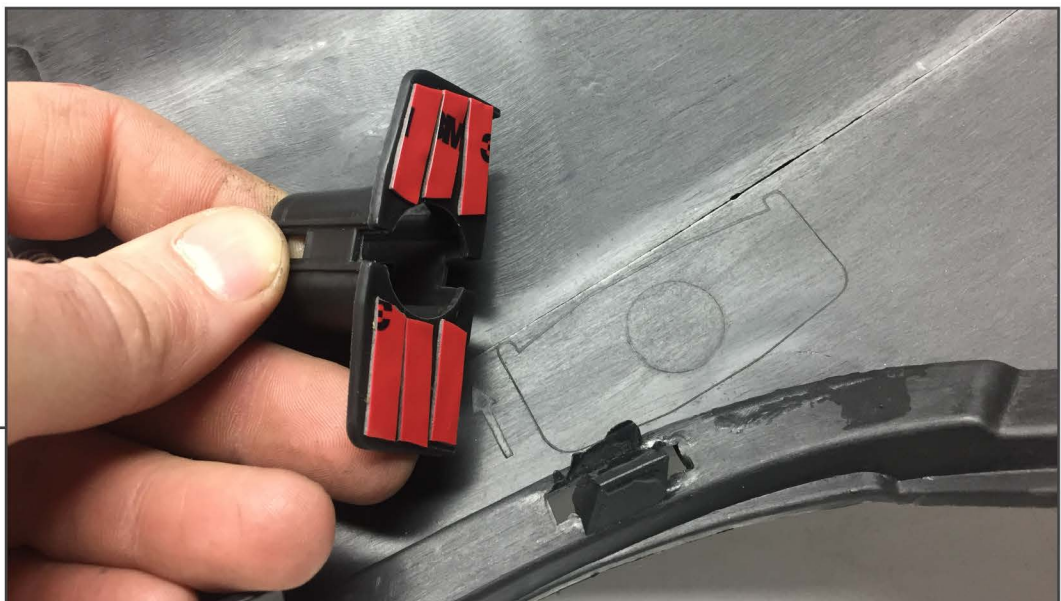
2015-2017 Vehicles: Install the supplied reverse light following the instructions in the reverse light packaging.





**STEP 15**

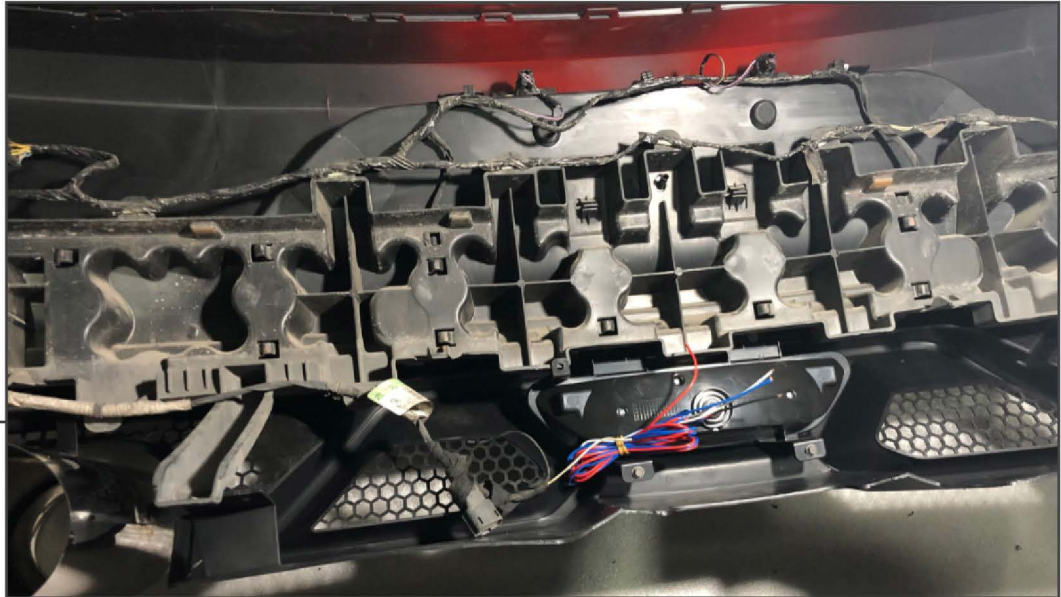
Using 10mm socket, remove the nut securing the rear bumper reflectors. Install the supplied reflectors using the factory nut.



**STEP 16**

If equipped with backup sensors, apply double-sided tape to the backup sensor brackets. Drill the hole for the backup sensors. There are marks on the backside of the bumper where to drill and mount the brackets.

**STEP 17**



Then clip the bumper brace and wiring harness on to the bumper. Ensure electrical connector are plugged in.

**STEP 18**



2015-2017 Vehicles: Install the rear valance/diffuser support between the rear valance/diffuser and the vehicle.

2018-2020 Vehicles: Retain the factory support.



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**STEP 19**

Clip the bumper on to the vehicle. Test the lights prior to reinstalling the bumper in reverse order. Ensure the electrical connection removed in Step 8 doesn't get pinched between the metal and the bumper otherwise the bumper will not fit correctly. Installation is now complete.