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# GT500 STYLE SPOILER

(2015-2020 MUSTANG)

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## INSTALLATION INSTRUCTIONS

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- (1) Spoiler
- (4) Flanged M6 Nuts
- (2) Die Cut Outer Tape Pads
- (1) Die Cut Middle Tape Pad
- (1) Drill Template

### TOOLS REQUIRED

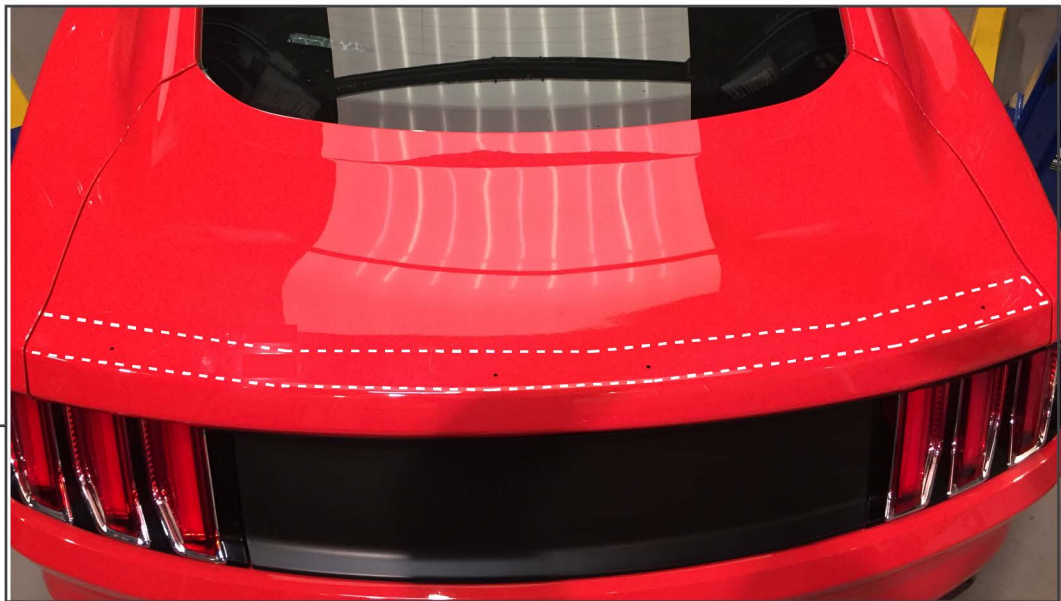
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- 10mm Socket
- Ratchet
- Soft Pry Tool/Panel Removal Tool
- Drill
- 1/4", 1/2" Drill Bit
- Masking Tape
- Touch-Up Paint

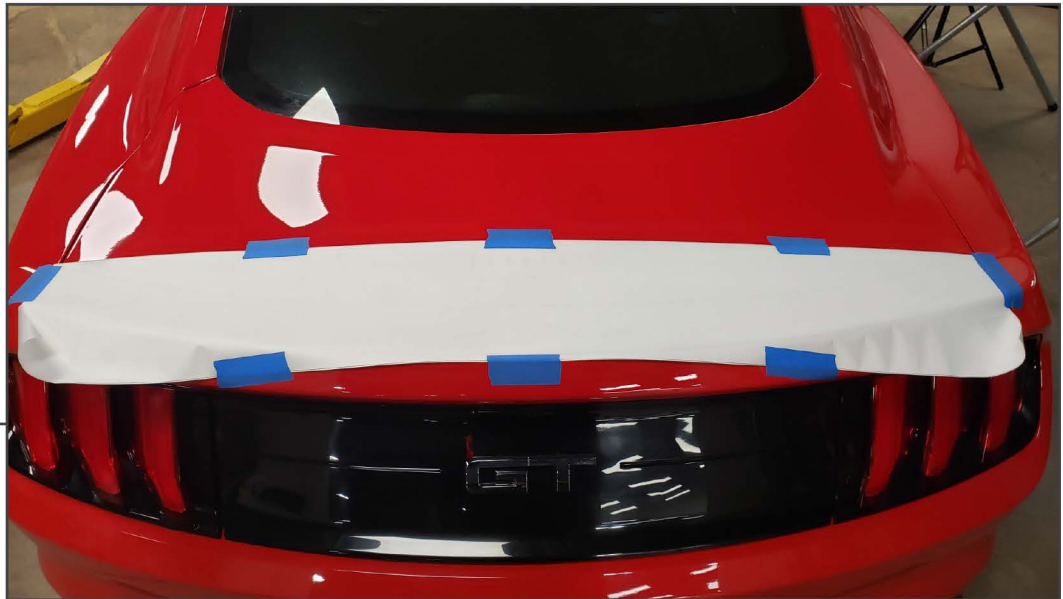
SKU # 408638

**STEP 1**

Remove the inner trunk panel by removing the (9) plastic push rivets, (2) rubber bumpers, and the plastic trim around the latch assembly. There are also (2) rubber plugs on the far left and right of the trunk lid that will need to be removed to gain access to the factory bolt locations. If your vehicle came equipped with a factory spoiler, carefully remove it using adhesive remover and a soft pry tool.

**STEP 2**

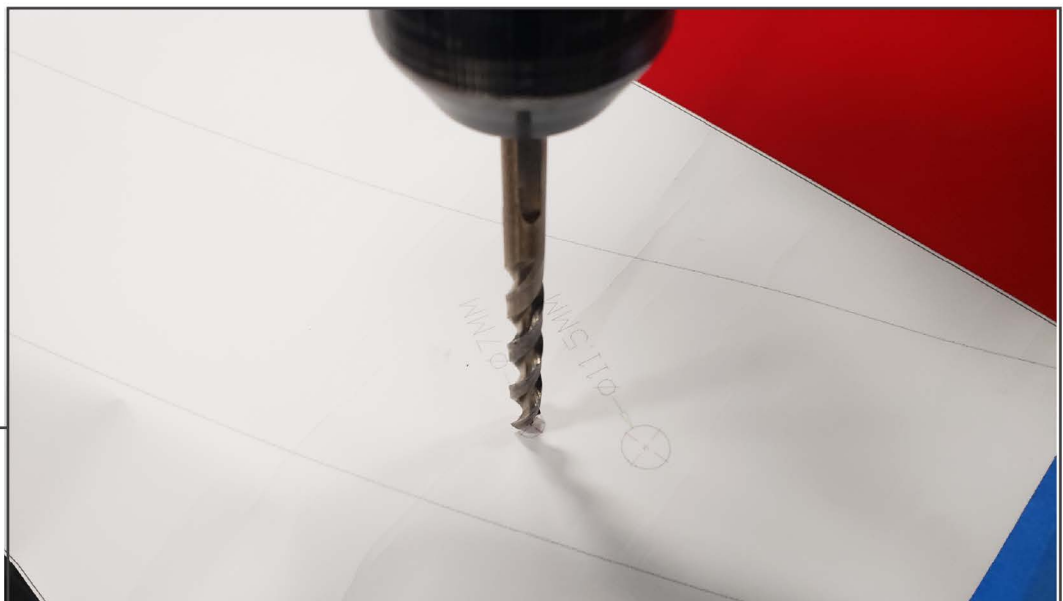
Prepare the decklid by ensuring the paint surfaces is clean and free of any dirt, wax, or grease. It is highly recommended that you clean the surface with isopropyl alcohol to remove any and all wax and grease.



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**STEP 3**

Using the supplied template, align the edge of the template with the edge of the trunk lid. Use painters tape to secure the template to the decklid.



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**STEP 4**

Using a 1/4" drill bit and drill, carefully drill the center of the 7mm holes and 11.5mm holes. Then finish the 11.5mm holes using a 1/2" drill bit. Use touch up paint to cover any exposed metal. Ensure the surface is clean and free of any metal debris prior to installing the spoiler.



**STEP 5**

Ensure the outer mounting surfaces are clean and dry. Peel back the white tape backing and install the die cut tape pad to the spoiler.



**STEP 6**

Ensure the middle mounting surface is clean and dry. Peel back the white tape backing and install the die cut tape pad to the spoiler.





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**STEP 7**

Peel back the red tape backing on the spoiler tape mounting pads. With a helper, install the spoiler to the vehicle using the (4) flanged nuts. Once installed, apply pressure over the taped surfaces to ensure proper adhesion. Installation is now complete.