

SPEEDFORM



2019 GT350 STYLE REAR SPOILER

(2015-2023 MUSTANG)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) Spoiler
(6) Drill Templates
(6) M6 Phillips Head Screws
(6) M6 Flat Washers

TOOLS REQUIRED

Trim Panel Removal Tool
10mm Socket and Ratchet
Phillips Head Screw Driver
Painters Tape
Drill
1/4" Drill Bit

SKU # 408139-UA



STEP 1

Remove the inner trunk panel by removing the (9) plastic push rivets, (2) rubber bumpers, and the plastic trim around the latch assembly. There are also (2) rubber plugs on the far left and right of the trunk lid that will need to be removed to gain access to the factory bolt locations. If your vehicle came equipped with a factory spoiler, carefully remove it using adhesive remover and a soft pry tool.

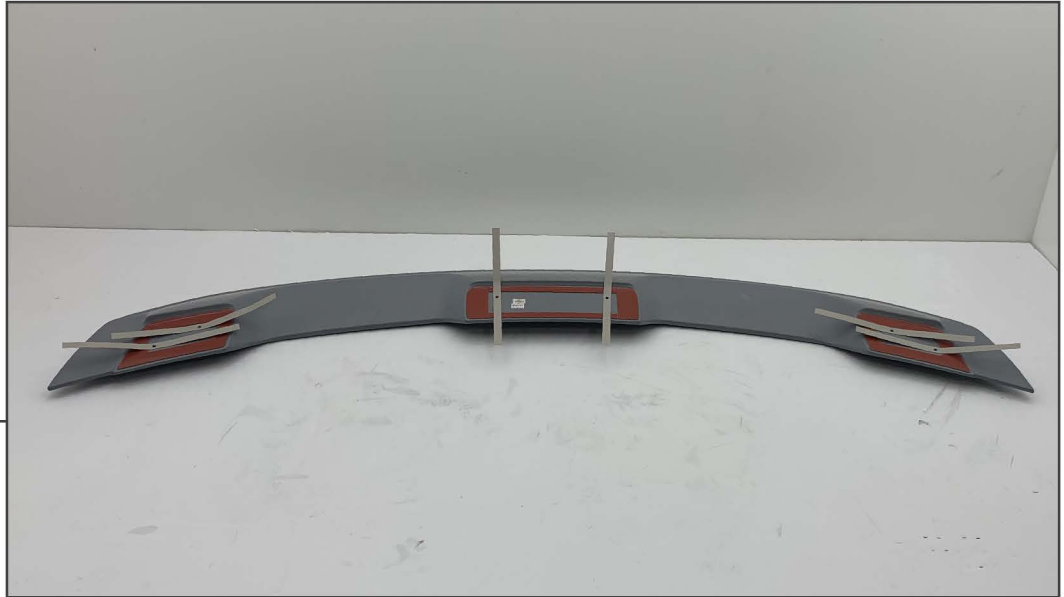
NOTE: Convertibles with stock spoilers will still require drilling.



STEP 2

Remove the adhesive backing on the provided drill templates. Place the adhesive side on the spoiler, centering it over the bolt hole.

STEP 3



Center all 6 drilling templates over each of the 6 mounting points.

STEP 4



Test fit the spoiler and center it on the decklid. Then tape the templates to the decklid where they lay. Carefully remove the spoiler from the templates. This step is extremely important and will determine the final fitment of the spoiler. Please take your time and ensure the spoiler is seated properly before taping down the drill templates to the decklid.

STEP 5



Once the spoiler is removed, carefully drill the center of the template holes. Finish with a 1/4" drill bit. Use clear touch up paint to cover any exposed metal to prevent rusting.

STEP 6



Remove tape backing and install the spoiler using the provided hardware. Reinstall the trunk trim in reverse order.

Installation is now complete.