



Part number 1898-7008-01 (403273)

2018 Ford Mustang

RTR Lower Grille

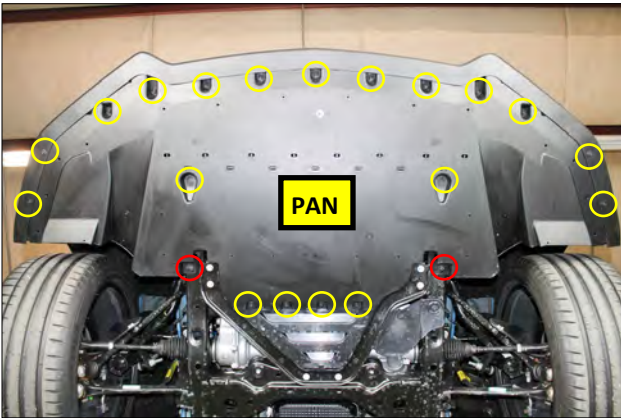
Component Identification

1. RTR Lower Grille

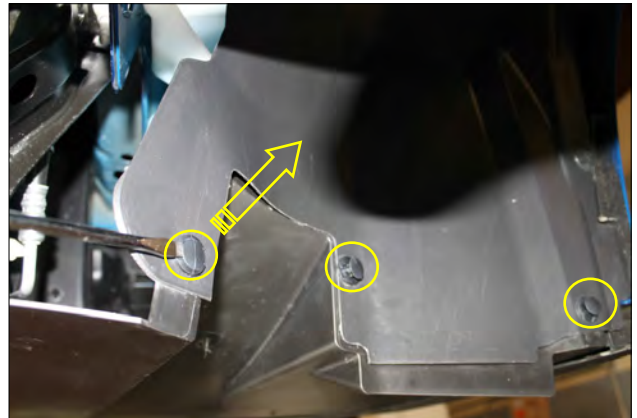
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NOTE: In addition to common hand tools, this installation will require the use of a Six Point 5.5mm or 7/32" Socket.



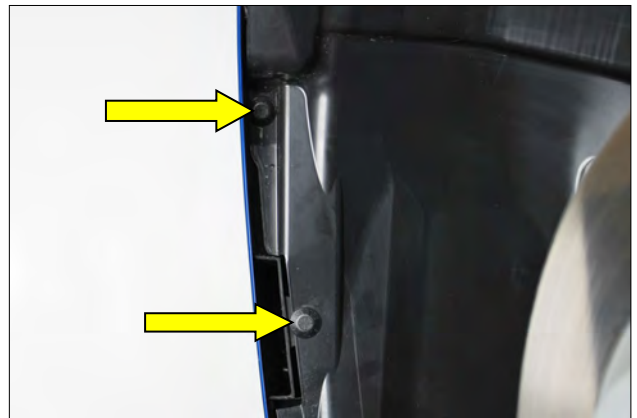
1. From underneath the vehicle remove the 19, 7mm head screws from the pan, marked in yellow and the two plastic rivets marked in red.



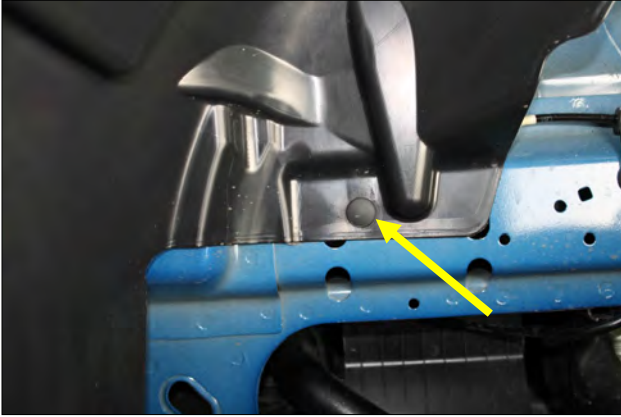
2. Remove the three remaining plastic rivets inside each wheel well. The pan can now be removed from the vehicle.



3. Disconnect the accessory lights, left and right, behind the bumper cover.



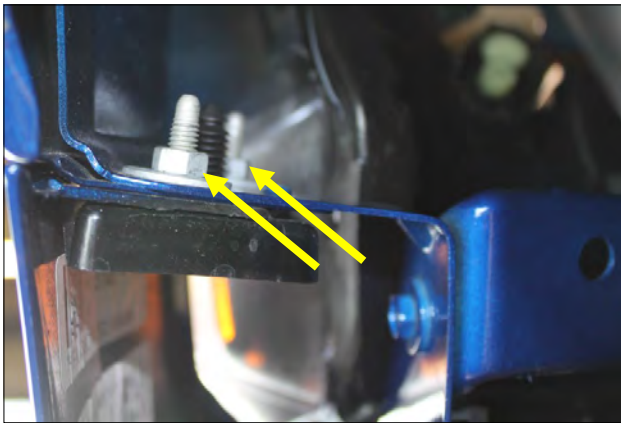
4. Remove the front wheels to gain access to the wheel well. Depress the center posts in the two fender liner rivets and remove them from each side of the vehicle.



5. Remove the plastic rivets securing the fender liner to the inner fender.



6. Pull the fender liners away from the bumper cover and tuck them behind the brake rotor.



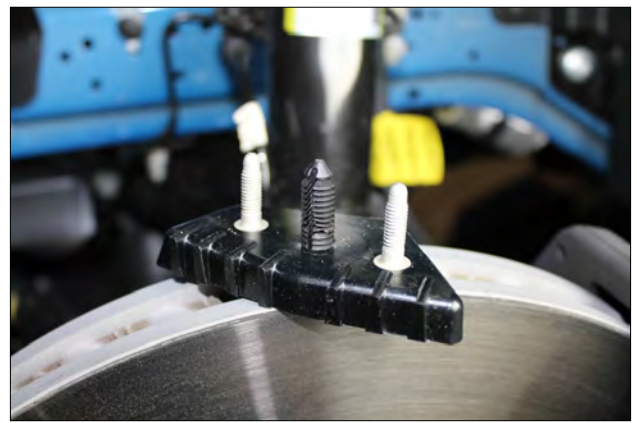
7. Remove the two nuts from the stud block inside the bumper cover using a 10mm deep socket.



8. RTR recommends using painters tape as protection for areas susceptible to abrasion during disassembly and assembly.



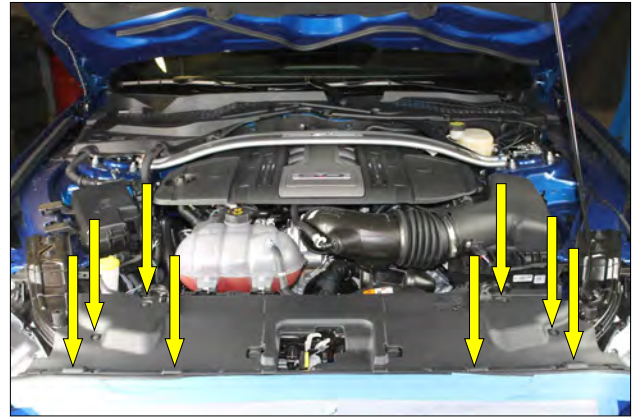
9. Using a panel tool or equivalent, pry the stud blocks away from the bumper support.



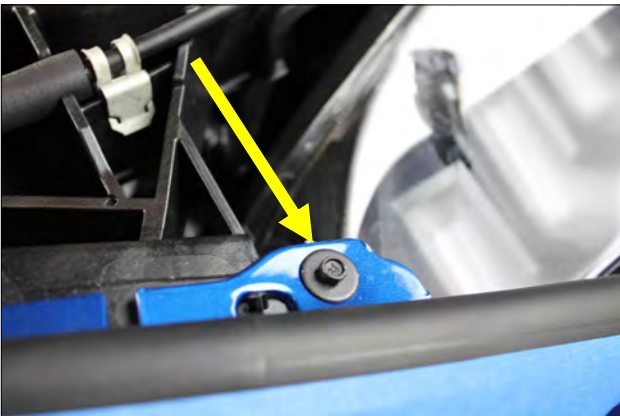
10. Remove the stud blocks and set them aside.



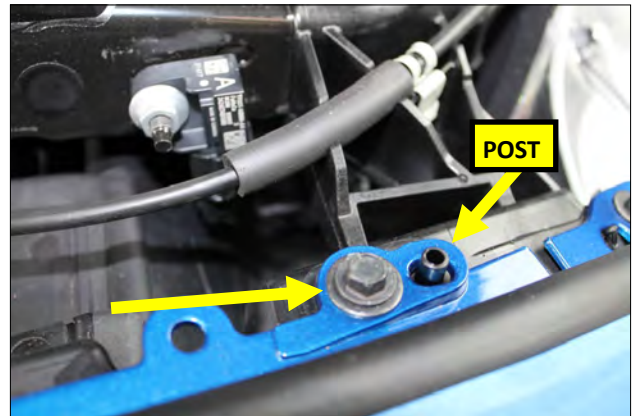
11. RTR recommends applying a protective film or fender cover over the bumper for paint protection.



12. Remove the eight plastic rivets in the core support cover and remove the cover from the vehicle.



13. Using a 5.5mm or 7/32" socket, remove the two screws at the outer edges of the bumper cover.



14. Using an 8mm socket, remove the six plastic screws along the upper bumper cover. With the help of an assistant, lift the bumper cover up and over the core support posts and remove from the vehicle.



15. Set the bumper cover down onto a padded protective surface.



16. Remove the center support from the bumper assembly using the following steps.



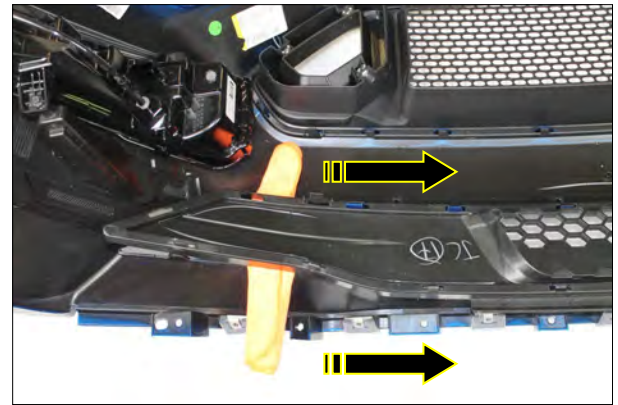
17. Using a large flat blade screw driver, depress the cover tabs one by one, from left to right and remove the center support.



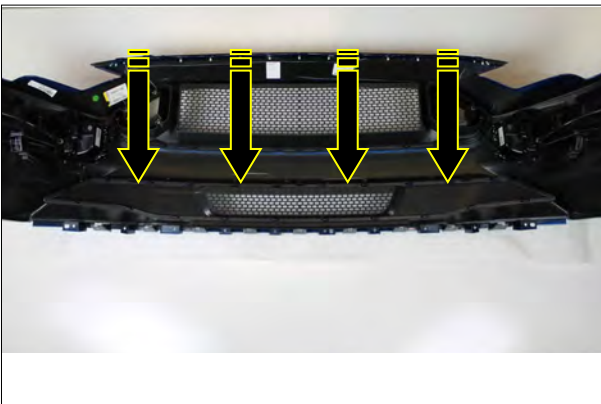
18. Remove the OEM lower grille using the following steps.



19. Using a combination of slip joint pliers and a large flat blade screw driver, depress the cover tabs one by one, from left to right and remove the lower grille.



20. HINT: Using a rolled shop towel to separate the grill from the cover will prevent the tabs from re-engaging the grill.



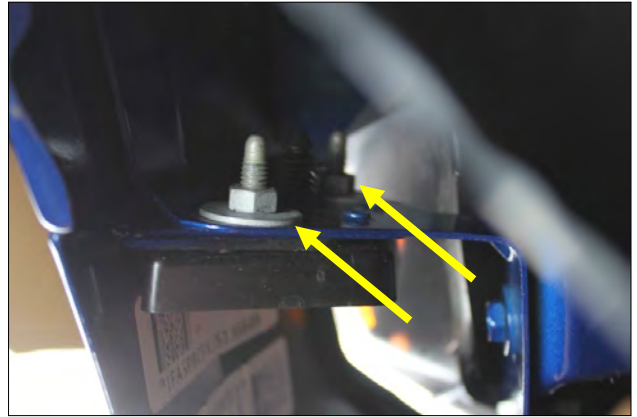
21. Install the RTR Lower Grille into the bumper cover assembly. Engage the tabs, one by one, from left to right. Reinstall the center support section.



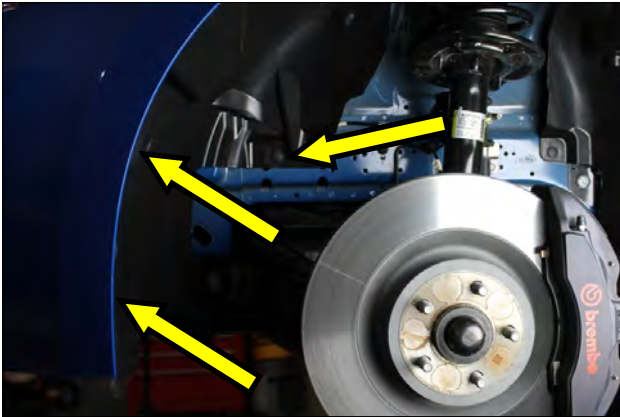
22. Inspect the RTR Lower Grille installation from the front of the bumper cover assembly and confirm all tabs are fully seated.



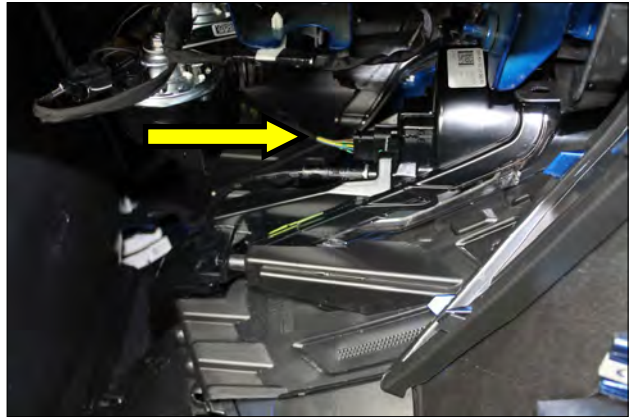
23. With the help of an assistant, lift the bumper cover back onto the vehicle and secure it using the OEM hardware. Reinstall the core support cover using the plastic rivets.



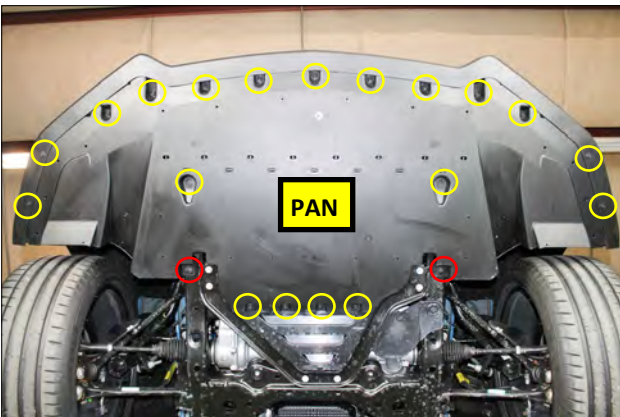
24. Reinstall the stud blocks and secure them using two nuts per side.



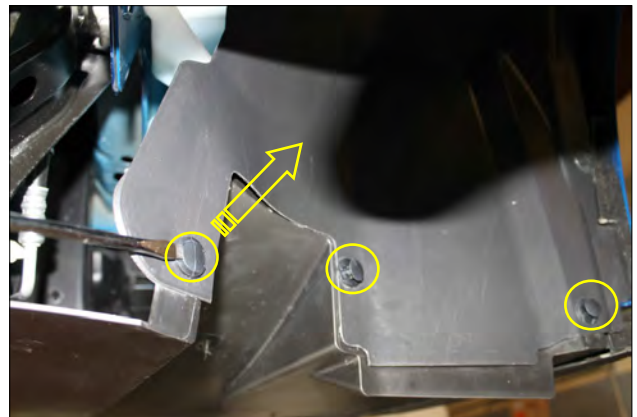
25. Reinstall the fender liners using the plastic rivets. Reinstall the wheels and torque the lug nuts to 150 Lb.-ft.



26. From underneath the vehicle, reconnect the accessory lights, left and right.



27. Reinstall the 19 OEM screws in the pan, marked in yellow, and the two plastic rivets marked in red.



28. Reinstall the three remaining plastic rivets inside both wheel wells to complete the installation.

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