

# 2015+ Mustang Trunk Toolkit

Installation Instructions  
P/N: 421910 (R1315-TOOLKIT)



39555 Schoolcraft Rd, Plymouth MI, 48170 | 800.59.ROUSH

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## Installation Instructions

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**Important Note:**

Before installing your ROUSH Performance Product, please read the installation manual and verify that all items are present. If you are missing hardware or have any questions, please contact ROUSH Performance at 1-800-59-ROUSH.

**NOTE:** All illustrations in this manual are representative of the 2015 ROUSH Performance Products Trunk Toolkit.

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**PACKING LIST FOR 2015 MUSTANG TRUNK TOOLKIT**

Description	Part Number	Quantity
Trunk Toolkit	1315-TOOLKIT	1
Convertible Mounting Brackets (LH)	1315-30006LH	1
Convertible Mounting Brackets (RH)	1315-30006RH	1
Fastback Mounting Brackets (LH)	1315-30016LH	1
Fastback Mounting Brackets (RH)	1315-30016RH	1
Thumb Nut	NM6X100X1S	2
Lock Ring	W15X6X1-P-NF	2
Self-Tapping Screw	R07030003-13	8
Online Installation Instructions	1315-P1INST	1

**EQUIPMENT AND SUPPLIES REQUIRED**

- Trim Tool/Push-Pin Removal Tool
- 1/4" Socket
- 3/32" Drill Bit (Optional)
- Center Punch
- Razor Blade
- Scissors
- Masking Tape
- Ruler

**If you are missing any items, please call us toll free at 1-800-59-ROUSH.**

## LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

## SAFETY PRECAUTIONS



### **CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!**

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

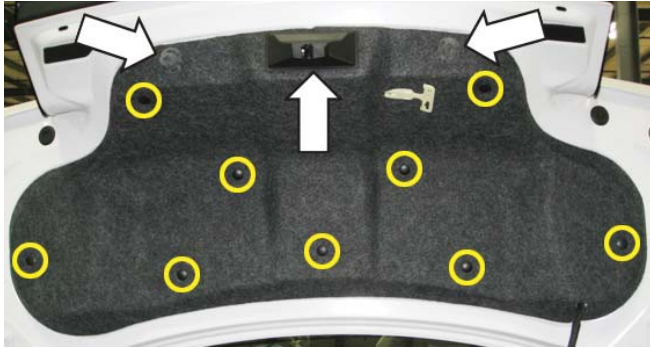
- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keeps hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

## WORK SAFELY!

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

## TRUNK TOOLKIT INSTALLATION

1. Remove the carpeting on the underside of the trunk lid by removing the push pins (circled), unscrewing the rubber bumpers (left and right arrows), and feeding the latch/release through the holes in the carpet (center arrow).



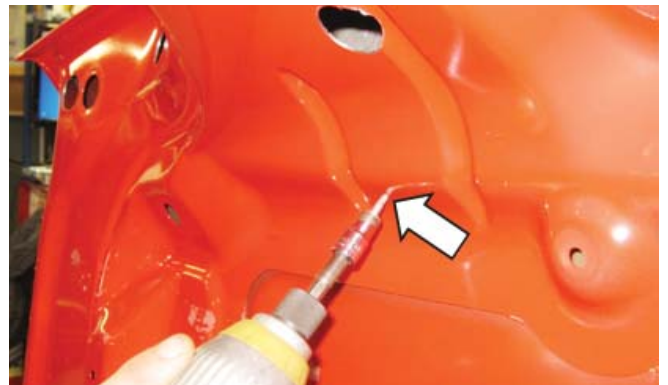
2. Cut out either the fastback or convertible template located in the back of this manual, depending on your application. Measure the scale on the template after printing it to ensure it is printed to the correct size. With the carpet removed, position the template on the bottom of the trunk lid. Use a center punch on the indicated areas to create locating marks for the bottom screws. Fastback bracket template shown below.



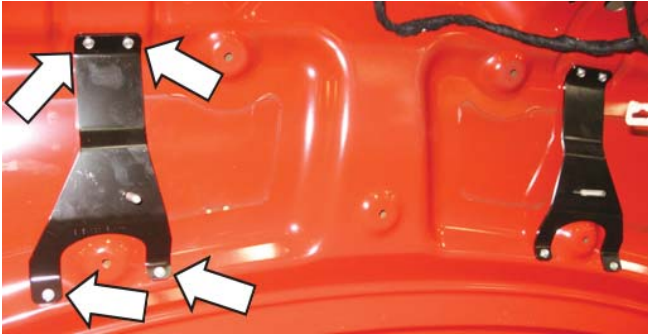
Convertible bracket template shown below.



3. Use the mounting brackets to locate the top mounting holes and mark them with a center punch. Drill pilot holes at the center-punched locations using the 3/32" drill bit.



4. Fasten the toolkit mounting brackets to the underside of the trunk using the #4 sheet metal screws (R07030003-13) and the holes created in Step 3, torque to 2 Nm. Pay attention to the stamped part numbers in order to mount the LH and RH brackets correctly. **Note:** Left hand is driver side.



5. Cut out the provided fastback or convertible carpet template (1315-TRNKCRPT) found at the back of this instruction manual. Lay the template on the underside of the carpet. Make sure to line up the holes with the holes on the carpet for the push pins and pay attention to which side of the template is facing upward as it gets flipped for use on the driver side. Using a razor blade, cut an "X" into the carpet where the template shows. Passenger side fastback carpet template shown below.



Passenger side convertible carpet template shown below.



6. Install the carpet by reversing Step 1 and making sure to feed the studs on the mounting brackets through the cuts that were made in Step 5. Place the lock rings (W15X6X1-P-NF) on the studs.



7. Install the spacers onto the studs overtop the carpet by turning them clockwise until the gap between the carpet and the spacer is closed.



8. Place the toolbox onto the studs through the holes on the backside of the toolbox. You will need to remove the gloves from the toolbox to access the RH hole. Fasten the toolbox on the studs followed by the thumb-nuts. Firmly tighten the thumb nuts (NM6X100X1S). ROUSH recommends applying a small amount of thread-lock to the thumb nuts (NM6X100X1S) if the toolkit will not be removed from the vehicle often. Replace the gloves.



**Congratulations!!!** You have completed the installation of the ROUSH Performance Products, 2015+ Mustang Trunk Mounted Toolkit.

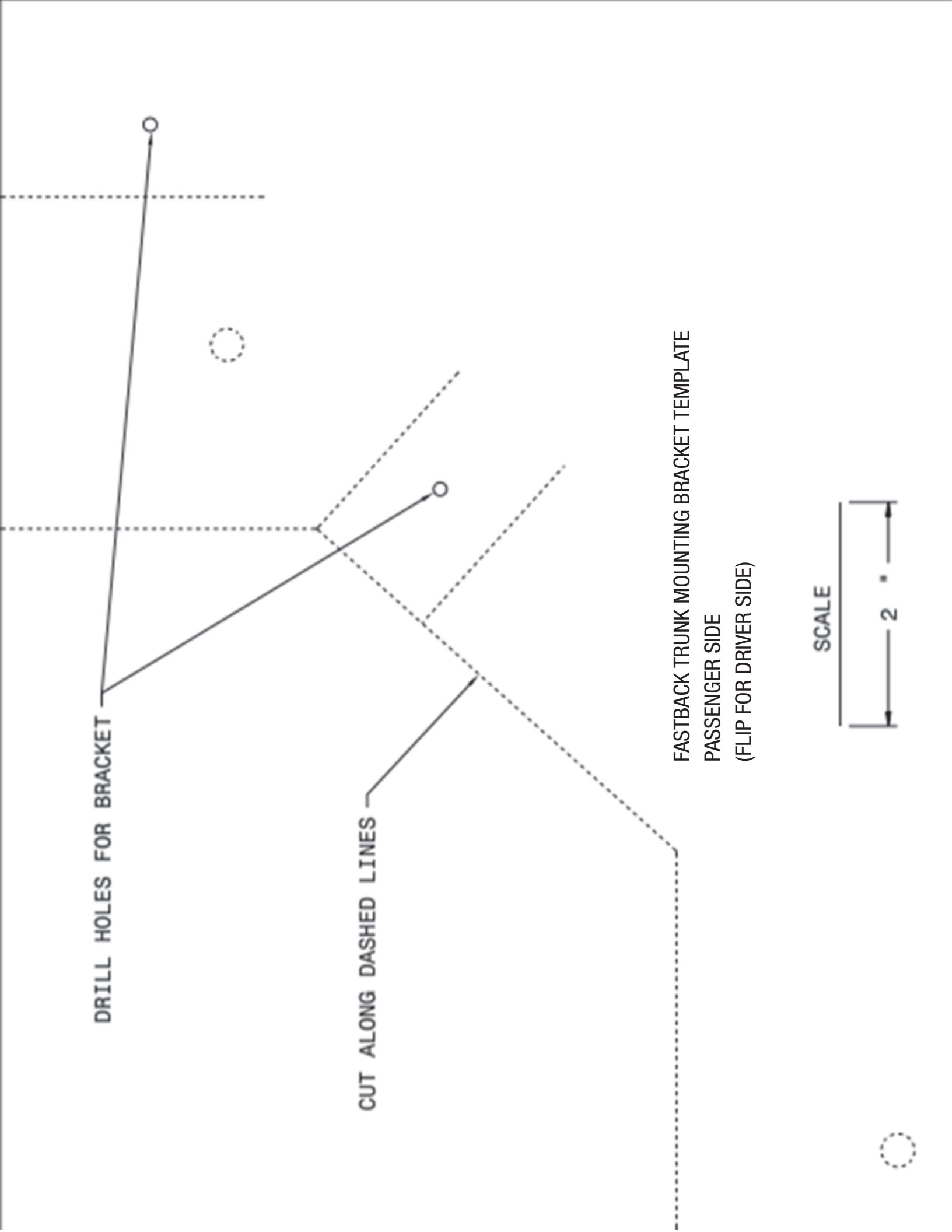


DRILL HOLES FOR BRACKET

CUT ALONG DASHED LINES

FASTBACK TRUNK MOUNTING BRACKET TEMPLATE  
PASSENGER SIDE  
(FLIP FOR DRIVER SIDE)

SCALE

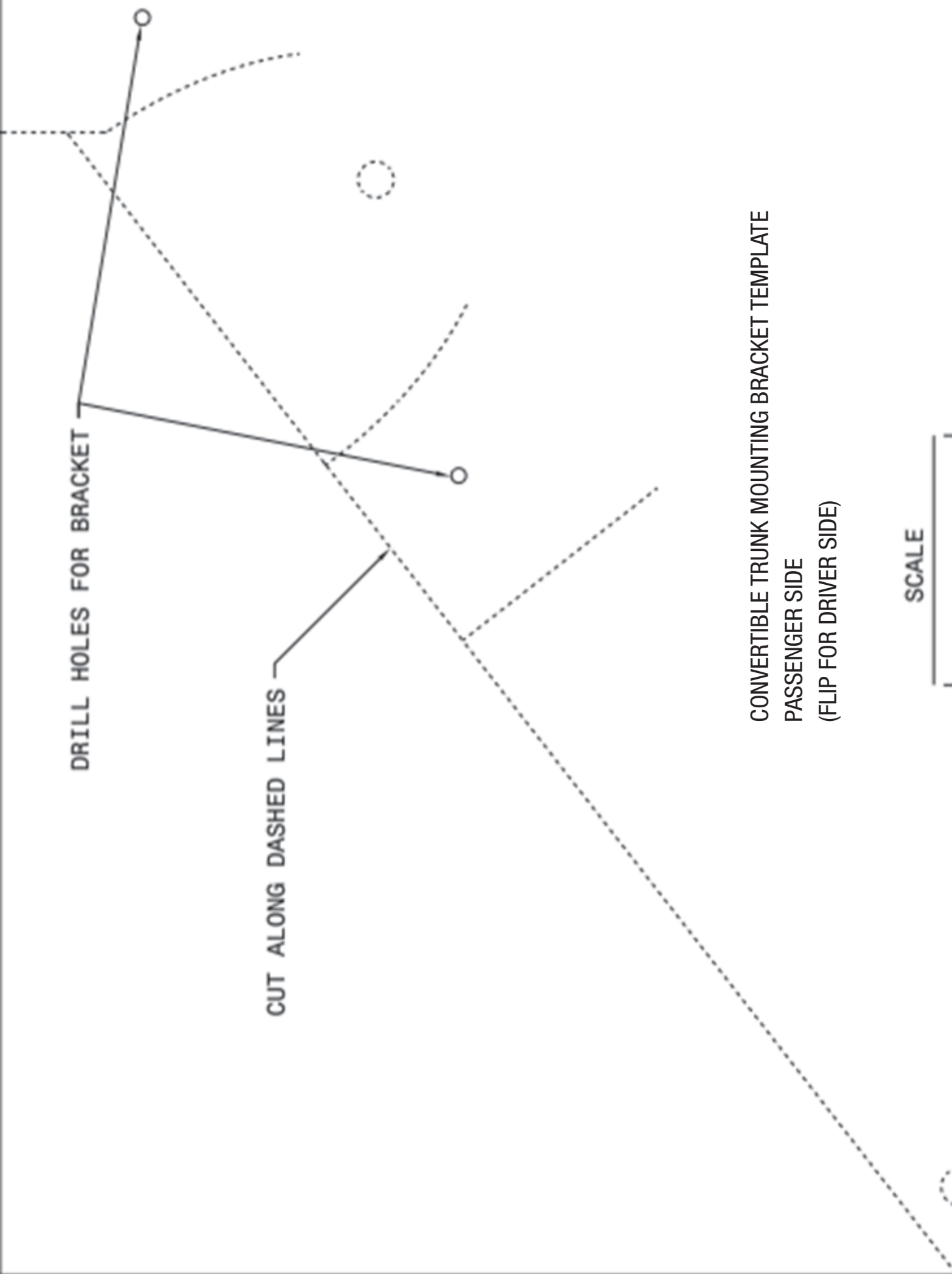


DRILL HOLES FOR BRACKET

CUT ALONG DASHED LINES

CONVERTIBLE TRUNK MOUNTING BRACKET TEMPLATE  
PASSENGER SIDE  
(FLIP FOR DRIVER SIDE)

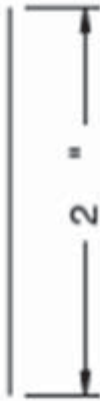
SCALE





FASTBACK TOOLKIT CARPET TEMPLATE  
PASSENGER SIDE  
(FLIP FOR DRIVER SIDE)

SCALE





CONVERTIBLE TOOLKIT CARPET TEMPLATE  
PASSENGER SIDE  
(FLIP FOR DRIVER SIDE)

