

# ROUSH Convertible Stylebar

Installation Instructions  
P/N: 421911 (1315-STYLEBAR)  
Convertible Only



**ROUSH**  
PERFORMANCE

39555 Schoolcraft Rd, Plymouth MI, 48170 | 800.59.ROUSH

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## Installation Instructions

P/N: 421911 (1315-STYLEBAR) - Convertible Only



**Application:** 2015 Ford Mustang

**Important Note:**

Before installing your ROUSH Performance Product(s), read through the entire installation procedure and check to make sure all items are present. Contact ROUSH Customer Service at 1-800-59-ROUSH, weekdays from 9:00 AM to 5:00 PM EST, with any questions regarding fit, missing parts or instructions that are unclear to you.

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**PACKING LIST FOR ROUSH CONVERTIBLE STYLEBAR**

Description	Part Number	Quantity
<b>Convertible Stylebar</b>	<b>1315-STYLEBAR</b>	
Stylebar	0511-7000-01-NL	1
Driver Side Mounting Bracket	0511-6001-05	1
Passenger Side Mounting Bracket	0511-6002-05	1
<b>Hardware Kit</b>	<b>0511-6511-01</b>	<b>1</b>
5/16" Button Head Screw	117000	2
5/16" Serrated Flange Nuts	117001	2

**EQUIPMENT AND SUPPLIES REQUIRED**

- Drill Motor
- 1/8" Drill Bit
- Scissors
- Razor Blade
- 3/16" Allen Wrench
- 7 mm, 8 mm, 10 mm Sockets
- 1/2" Socket
- Center Punch
- 2" Hole Saw
- Masking Tape
- 1/4" Long Reach Allen Wrench
- 1/4" and 3/8" Ratchets
- 11 mm, 12 mm, 15 mm Sockets
- T-25 Torx Bit

**If you are missing any items, please call us toll free at 1-800-59-ROUSH.**

## LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

## SAFETY PRECAUTIONS



### **CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!**

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keep hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

## **WORK SAFELY!**

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.



### DISASSEMBLY

1. Remove the bottom of the rear seat by depressing the two (2) plastic clips located under the front edge on each side.



2. Remove the seat belt guides from the upper quarter trim panels.



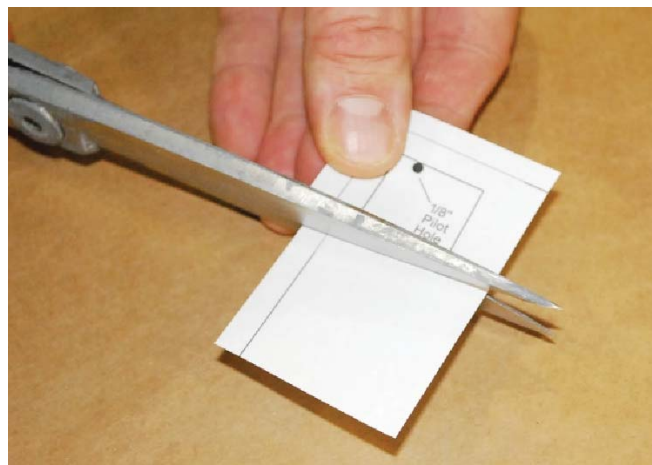
3. Pull up evenly on the upper quarter trim panels to release the plastic retainers. Use caution to not damage them.



4. Disconnect the electrical connectors located behind the seat belt guides (if equipped) and remove the upper quarter trim panels.



5. Cut out the trim panel templates that are provided on the last page of this installation manual. Be sure to measure the templates to ensure they have printed to scale.



6. Place the upper quarter trim panels upside down on a non-marring surface and place the templates in the areas as shown in the picture below.



7. Using a center punch, mark the pilot hole locations as shown below.



8. Drill the pilot holes with a 1/8" drill bit.



9. Turn the panels over and drill through the pilot holes with a 2" hole saw. If needed, apply masking tape to the surface to protect it from being damaged by the hole saw.



10. Pull inwards on the quarter trim panels to remove them. **Note:** The lower portion can remain in the vehicle.





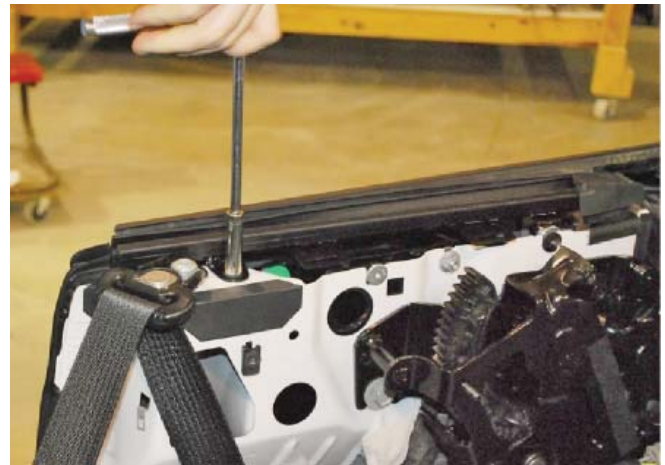
11. Remove three (3) 10 mm nuts, one (1) 7 mm screw and disconnect the electrical connectors to remove the speaker assemblies from each side of the vehicle. On the passenger side, remove one (1) 10 mm stud and one (1) 7 mm screw to remove the electrical component that is located on the B-pillar. Set each speaker assembly to the side on a non-marring surface.



12. Remove the rubber grommet on each side of the vehicle.



13. Remove one (1) 10 mm screw just behind the seat belt on each side of the vehicle as shown.



14. Remove one (1) 15 mm screw on each side of the vehicle as shown below.



### ASSEMBLY

1. Install each mounting bracket by first reinstalling the one (1) 10 mm screw on each side of the vehicle that was removed in step 13 of the disassembly section. Torque to no more than 80 in-lb.

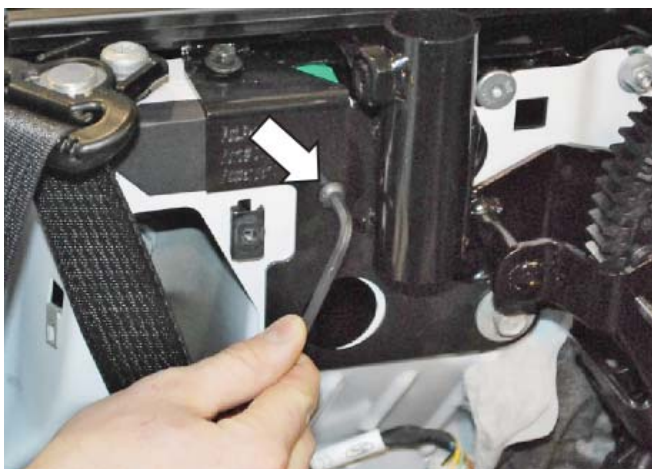
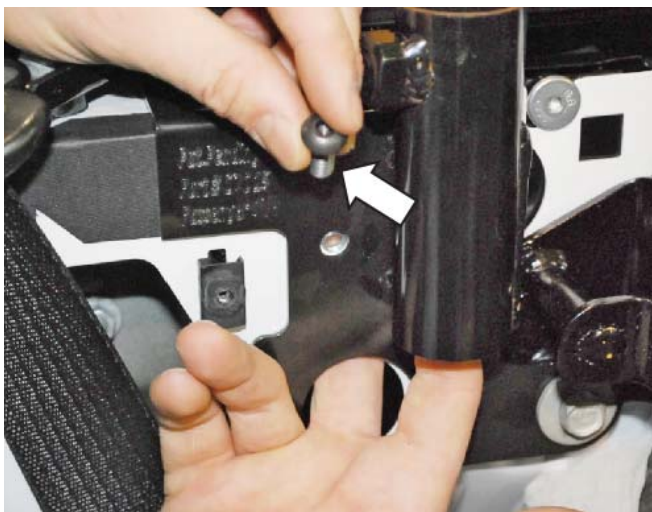




2. Reinstall the one (1) 15 mm screw on each side of the vehicle that was removed in step 14 of the disassembly section. Torque to 25 Nm.



3. Install the one (1) 5/16" button head screw (P/N: 117000) and one (1) 5/16" serrated flange nut (P/N: 117001) into each bracket in the location shown below.



4. Reinstall the rubber grommets that were removed in step 12 of the disassembly section.



5. Reverse steps 10-11 of the disassembly section, in order to reinstall the speaker assemblies and quarter trim panels.



6. Reverse steps 1-4 of the disassembly section to reinstall the upper quarter trim panels and the bottom of the rear seat. **Note:** Be sure the upper quarter trim panels are tucked behind the convertible top to keep from damaging them.

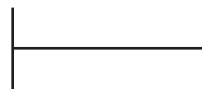
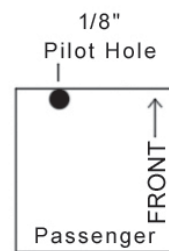
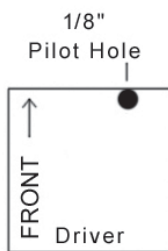


7. Install the stylebar (P/N: 0511-7000-01-NL) by sliding each post through the upper quarter trim panels and into the mounting brackets. Verify that the style bar is the correct orientation as shown. Tighten the set screws on each side with a 1/4" long-reach allen wrench.



8. Congratulations, the installation is complete.





1-Inch Scale