THIS TEMPLATE NOT TO SCALE!
PLEASE CALL: 1-800-488-6057

Side edge of trunk

Front edge of trunk

Front edge of trunk

# PART #2223
## 05-07 MUSTANG 500 WING

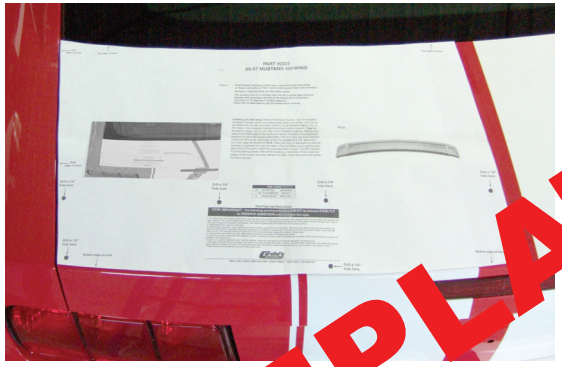
Rev.2/07

**Notice:** **Prefit Before Painting. Install new, unpainted parts acco[illegible] to these instructions. Then remove parts, paint them [illegible]-ins**

**Painted or Altered Parts are Non-Refundable**

**The surface that is in contact with the 3M [illegible]d ta[illegible]st be cleaned with isopropyl alcohol & the temper[illegible] mus[illegible] minimum of 75 degrees F, before a[illegible]ing. Allow the 2-sided tape to dry 24 [illegible]**

FIG A.



**Installing t[illegible]** [illegible]emove the factory spoiler. Use the suppli[illegible] tem[illegible]o lo[illegible]e the s[illegible]w holes need to be drilled. Line up [illegible]e with t[illegible]s of t[illegible]k **as shown in fig A.** O[illegible]e h[illegible] template m[illegible]actory spoiler location. Ta[illegible]late p[illegible]rill a 1/4" h[illegible]e indicated locations. Flip [illegible]emp[illegible]e the oth[illegible] of the trunk and repeat. Included in the har[illegible] roll o[illegible]ouble sided tape. After the wing has been pai[illegible] insta[illegible] 3M do[illegible]ded tape along the guide lines a 1/8" away fr[illegible]e ou[illegible] edge **as shown in fig B.** Place th[illegible] on the trun[illegible] t[illegible]ing [illegible]xposed and can be pulled. (Th[illegible]low yo[illegible]t the best align[illegible]ent of the part). Install the prov[illegible] screws. (Do Not Tighten). Pull the backing slowly. After all the b[illegible]ing [illegible]oved, firmly press the edges of the wing to securely adhere the tape. [illegible]he trunk and tighten the black screws.

FIG B

Side edge of trunk

Drill a 1/4" hole here

Drill a 1/4" hole here

Drill a 1/4" hole here

Drill a 1/4" hole here

| PART #2223 | | |
|---|---|---|
| QTY | DESCRIPTION | HARDWARE # |
| 1 | ROLL OF 3M 2-SIDED TAPE | VHB 157 |
| 12 | FLATHEAD PHILLIPS | 10947-01704 |

Drill a 1/4" hole here

Back edge of trunk

Back edge of trunk

### PAINTING INSTRUCTIONS

**VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.**

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Cervini's AUTO DESIGNS

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