

## SFM82MS / SFM82MSB

### 2015-Up Mustang GT Axle-Back Exhaust

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust Mustang GT axle-back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Technical assistance is available both on line at [www.pypesexhaust.com](http://www.pypesexhaust.com) or by calling 800-421-3890.



**Pypes Performance Exhaust**  
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#### Parts List

1 Set SFM82MS or SFM82MSB  
1 Set HVC21 Clamps

#### Required Tools

15mm wrench  
jack stands  
cutting device  
penetrating oil  
(air tools recommended)

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.
2. This axle-back system installation does not require removal of the factory exhaust.



Cut the factory system close to the bend that leads to the muffler. This will give you the maximum amount of material for adjustments.

3. Begin your installation by cutting your factory system and removing the mufflers. It is critical to cut the factory system as shown above. This will leave you with the maximum amount of material to make adjustments to the system.
4. Now it's time to install the axle-back. Slide the HVC21 band clamps over the slotted portion of the axle-back. Install the wire forms into the factory rubber hanger followed by the expanded end of the axle-back onto the pipe you just cut.
5. Align the tips and axle-back in the valance openings. Once you are satisfied with the alignment of both, tighten HVC21 clamps and the tips.
6. Now that the clamps are tight, start up your Mustang and check for leaks.

**Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.**