

## SFM81MS / SFM81MSB

SFM81MS / SFM81MSB: 2015 Mustang Axleback Exhaust



**Pypes Performance Exhaust**  
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Thanks again for purchasing your new stainless steel Pypes Performance Exhaust 2015 Mustang GT axleback system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Installation of these kits will require a few simple tools: jack stands, 15mm wrench, cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at [www.pypesexhaust.com](http://www.pypesexhaust.com) or 800-421-3890.



### **BILL OF MATERIALS**

QTY	MATERIALS
1 EACH	SFM81MS or SFM81MSB
2 EACH	HVC21 Clamps

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.
2. This axleback system installation does not require removal of the factory exhaust.



Cut the factory system close to the bend that leads to the muffler. This will give you the maximum amount of material for adjustments.

3. Begin your installation by cutting your factory system and removing the mufflers. It is critical to cut the factory system as show above. This will leave you with the maximum amount of material to make adjustments to the system.
4. Now its time to install the PipeBomb. Slide the HVC21 band clamps over the slotted portion of the PipeBomb. Install the wire forms into the factory rubber hanger followed by the expanded end of the Pipe Bomb onto the pipe you just cut.
5. Align the tip in the valance opening. Once you're satisfied with the alignment, tighten the HVC21 clamp. The use of air tools is highly recommended for this step. NOTE: trimming of the factory system may be required to achieve optimal alignment.
6. Finish by sliding the expanded portion over the factory piping. Be sure to file or grind off any metal burrs from cutting.
7. Align the tip in the valance opening and tighten the clamp.
8. Now that the clamps are tight, start up your Mustang and check for leaks.

**Now it's time to fire up that muscle car and enjoy your  
new Pypes Performance Exhaust.**