

- 2) Place a 3" clamp onto the slip fit end of the new intermediate pipes and then install the pipes up over the axle and onto the back of the X-pipe. When you install the clamps, make sure that they are oriented so that the nuts are offset to the outside.
- 3) Push the upper panhard bar back up into position and re-attach with the original bolts.
- 4) Place a 3" clamp onto the inlet pipes of the mufflers. Slide the hanger mounts removed in Step 7 onto the new mufflers. Place the mufflers up into position and onto the over-axle pipes and connect the rear hanger mounts to support. Secure the double hanger mounts back into position on the frame using the factory bolts.
- 5) Adjust the position of all mufflers, pipes and tips to provide a satisfactory fit. This is a tight fitting system, so take your time and be patient, tightening and adjusting a little bit at a time. Be sure to maintain adequate clearance around all parts of the system to avoid rattles or damage to heat sensitive components. Once you're happy with the fit tighten all connections down very securely.
- 6) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections.

NOTE: If you experience an exhaust leak at the X-pipe/Cat connection, take a hammer and tap on the clamped ball flare connections while the engine is running. This adjustment will help the ball flare to seat properly.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>	
1	Right Muffler Assembly	15430-279	
1	Left Muffler Assembly	15430-280	
1	Scavenger Assembly	26294S	
1	Right Intermediate Pipe	26295S	
1	Left Intermediate Pipe	26296S	
1	Parts Kit	PK515	
4	3" Band Clamp		MC300BS
2	3/8" Hanger Keepers		HW501

NOTE: If you experience an exhaust leak at the X-pipe/Cat connection, take a hammer and tap on the clamped ball flare connections while the engine is running. This adjustment will help the ball flare to seat properly.



OUTLAW
S E R I E S

409S Stainless Steel

Installation diagram for:
SYSTEM #817590
2013-2014 MUSTANG GT
5.0L · V8 ENGINE

